

HCD-XB8

SERVICE MANUAL

*AEP Model
UK Model
E Model
Australian Model
PX Model*



HCD-XB8 is the tuner, deck, CD and amplifier section in LBT-XB8AV.

Photo : AEP model

This stereo system is equipped with the Dolby Pro Logic Surround system* and the Dolby B-type noise reduction system.

* Manufactured under license from Dolby Laboratories Licensing Corporation.

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CD SECTION	Model Name Using Similar Mechanism	HCD-D670AV/N555AV
	CD Mechanism Type	CDM37L-5BD29AL
	Base Unit Type	BU-5BD29AL
	Optical Pick-up Type	KSS-213D/Q-NP
TAPE DECK SECTION	Model Name Using Similar Mechanism	HCD-D670AV/N555AV
	Tape Transport Mechanism Type	TCM-220WR2

SPECIFICATIONS

Amplifier section (AEP, UK, East European, CIS model)

DIN power outputs	
FRONT SPEAKER:	100 + 100 watts (8 ohms at 1 kHz, DIN)
CENTER SPEAKER:	35 watts (8 ohms at 1 kHz, DIN)
REAR SPEAKER:	17.5 + 17.5 watts (16 ohms at 1 kHz, DIN)
Continuous RMS power outputs	
FRONT SPEAKER:	120 + 120 watts (8 ohms at 1 kHz, 10% THD)
CENTER SPEAKER:	42 watts (8 ohms at 1 kHz, 10% THD)
REAR SPEAKER:	21 + 21 watts (16 ohms at 1 kHz, 10% THD)
Music power outputs	
FRONT SPEAKER:	210 + 210 watts (8 ohms at 1 kHz, 10% THD)
CENTER SPEAKER:	70 watts (8 ohms at 1 kHz, 10% THD)
REAR SPEAKER:	35 + 35 watts (16 ohms at 1 kHz, 10% THD)

Inputs	
PHONO IN (phono jacks):	sensitivity 3 mV, impedance 47 kilohms
VIDEO (AUDIO) IN (phono jacks):	sensitivity 250 mV, impedance 47 kilohms
MIX MIC (phone jack):	sensitivity 1 mV, impedance 10 kilohms

Outputs	
PHONES (stereo phone jack):	accepts headphones of 8 ohms or more
FRONT SPEAKER:	accepts impedance of 8 to 16 ohms
SURROUND SPEAKER CENTER:	accepts impedance of 8 to 16 ohms
SURROUND SPEAKER REAR:	accepts impedance of 16 ohms
Inputs	
PHONO IN (phono jacks):	sensitivity 3 mV, impedance 47 kilohms
VIDEO (AUDIO) IN (phono jacks):	sensitivity 250 mV, impedance 47 kilohms
MIX MIC (phone jack):	sensitivity 1 mV, impedance 10 kilohms
Outputs	
PHONES (stereo phone jack):	accepts headphones of 8 ohms or more
FRONT SPEAKER:	accepts impedance of 8 to 16 ohms
SURROUND SPEAKER CENTER:	accepts impedance of 8 to 16 ohms
SURROUND SPEAKER REAR:	accepts impedance of 16 ohms
Peak music power output	1,500 watts
Continuous RMS power output	
FRONT SPEAKER:	100 + 100 watts (8 ohms at 1 kHz, 10% THD)
CENTER SPEAKER:	25 watts (8 ohms at 1kHz, 10% THD)
REAR SPEAKER:	12.5 + 12.5 watts (16 ohms at 1kHz, 10% THD)

Amplifier section (Other model)

Peak music power output	1,500 watts
Continuous RMS power output	
FRONT SPEAKER:	100 + 100 watts (8 ohms at 1 kHz, 10% THD)
CENTER SPEAKER:	25 watts (8 ohms at 1kHz, 10% THD)
REAR SPEAKER:	12.5 + 12.5 watts (16 ohms at 1kHz, 10% THD)

— Continued on next page —

COMPACT DISC DECK RECEIVER



MICROFILM

SONY®

CD player section

System	Compact disc and digital audio system
Laser	Semiconductor laser ($\lambda = 780 \text{ nm}$)
	Emission duration: continuous
Laser output	Max. $44.6 \mu\text{W}^*$
	* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.
Wavelength	780 – 790 nm
Frequency response	2 Hz – 20 kHz ($\pm 0.5 \text{ dB}$)
Signal-to-noise ratio	More than 90 dB
Dynamic range	More than 90 dB

Tape player section

Recording system	4-track 2-channel stereo
Frequency response (DOLBY NR OFF)	60 – 13,000 Hz ($\pm 3 \text{ dB}$), using a Sony TYPE I cassette
	60 – 14,000 Hz ($\pm 3 \text{ dB}$), using a Sony TYPE II cassette
Wow and flutter	$\pm 0.15\%$ W. Peak (IEC) 0.1% W. RMS (NAB) $\pm 0.2\%$ W. Peak (DIN)

Tuner section

FM stereo, FM / AM superheterodyne tuner	
FM tuner section	
Tuning range	
(EXCEPT East European, CIS models):	87.5 – 108.0 MHz (50 kHz step)
(East European, CIS models):	87.5 – 108.0 MHz (50 kHz step)
UKV:	65.0 – 74.0 MHz (10 kHz step) OIRT
Aerial	65.0 – 74.0 MHz (10 kHz step) POLAR STEREO
Aerial terminals	FM wire aerial
Intermediate frequency	75 ohm unbalanced
	10.7 MHz
AM tuner section	
Tuning range	
(AEP, UK, East European, CIS models):	MW: 531 – 1,602 kHz (with the tuning interval set at 9 kHz)
	LW: 153 – 279 kHz (with the tuning interval set at 3 kHz)
Mexican models:	530 – 1,710 kHz (with the tuning interval set at 10 kHz)
	531 – 1,710 kHz (with the tuning interval set at 9 kHz)
Other models:	531 – 1,602 kHz (with the tuning interval set at 9 kHz)
	530 – 1,710 kHz (with the tuning interval set at 10 kHz)
Aerial	AM loop aerial, External aerial terminal
Intermediate frequency	450 kHz

General

Power requirements	220 – 230 V AC, 50/60 Hz
AEP, UK, East European, CIS models :	120 V AC, 50/60 Hz
Mexican model:	220 – 240 V AC, 50/60 Hz
Australian model:	110 – 120 V or 220 – 240 V AC, 50/60 Hz Adjustable with voltage selector
Other models:	

Power consumption	AEP, UK, East European, CIS models :
	270 watts
Other models :	240 watts

Dimensions (w/h/d)	Approx. $355 \times 425 \times 435$ mm (14 \times 16 $\frac{3}{4}$ \times 17 $\frac{1}{4}$ in) incl. projecting parts and controls
Mass	AEP, UK, East European, CIS models :
	Approx. 13.3 kg (29 lb 5 oz.)

Other models :
Approx. 12.8 kg

Design and specifications are subject to change without notice.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

Laser component in this product is capable of emitting radiation exceeding the limit for Class 1.

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

CAUTION ; INVISIBLE LASER RADIATION WHEN OPEN.
AVOID EXPOSURE TO BEAM.

ADVARSEL ; USYNLIG LASERSTRÅLING VED ÅBNING NÄR SIKKERHEDSAFTRYKERE ER UDE AF FUNKTION. UNDGA UDSE JÆTTELSE FOR STRÅLING.

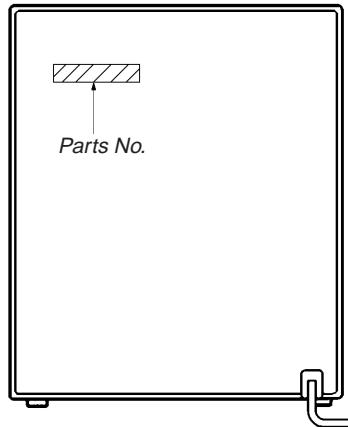
VAROIT ; AVATTAASEN JA SUOJALUKITUS OHITTETTAESSA DLET ALTTIINA LASERSATELYILLE.

VARNING ; LASERSTRÅLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URXOPPLAD.

ADVARSEL ; USYNLIG LASERSTRÅLING NÄR DEKSEL ÄPNES UNNGÅ EKSPOSERING FOR STRÅLEN.

This caution label is located inside the unit.

MODEL IDENTIFICATION — BACK PANEL —



MODEL	PARTS No.
AEP, UK model	4-987-045-0 □
EE, CIS model	4-987-045-2 □
E, AR, SAF model	4-988-222-0 □
AUS model	4-988-222-1 □
PX model	4-988-222-2 □
MX model	4-988-222-3 □

- Abbreviation
 - AUS: Australian model
 - AR : Argentine model
 - SAF: South Africa model
 - MX : Mexican model
 - EE : East European model

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body. During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts. The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

LASER DIODE AND FOCUS SEARCH OPERATION CHECK

Carry out the "S curve check" in "CD section adjustment" and check that the S curve waveform is output three times.

SAFETY-RELATED COMPONENT WARNING !!

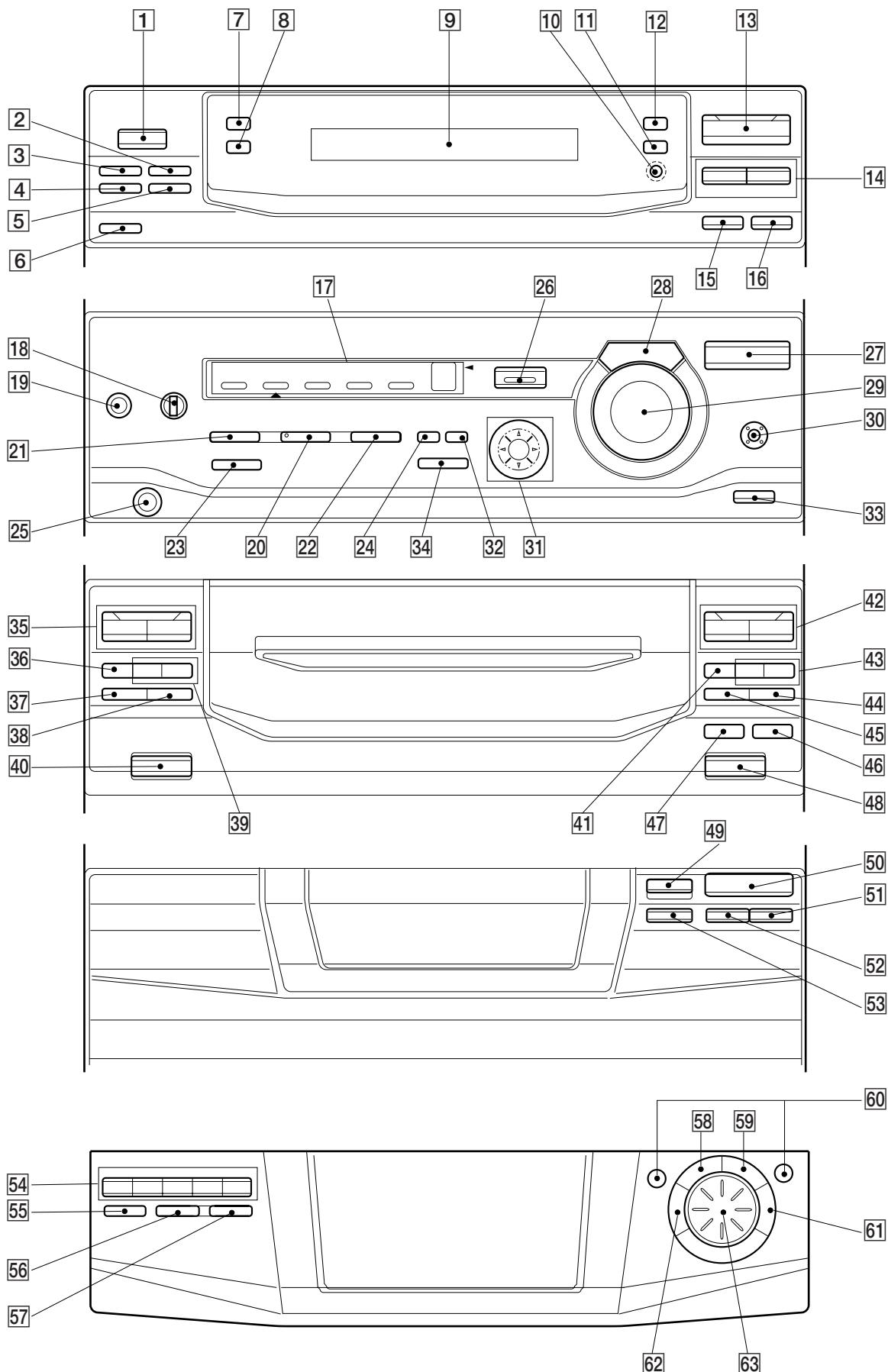
COMPONENTS IDENTIFIED BY MARK ▲ OR DOTTED LINE WITH MARK ▲ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

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SECTION 1 GENERAL

Front Panel



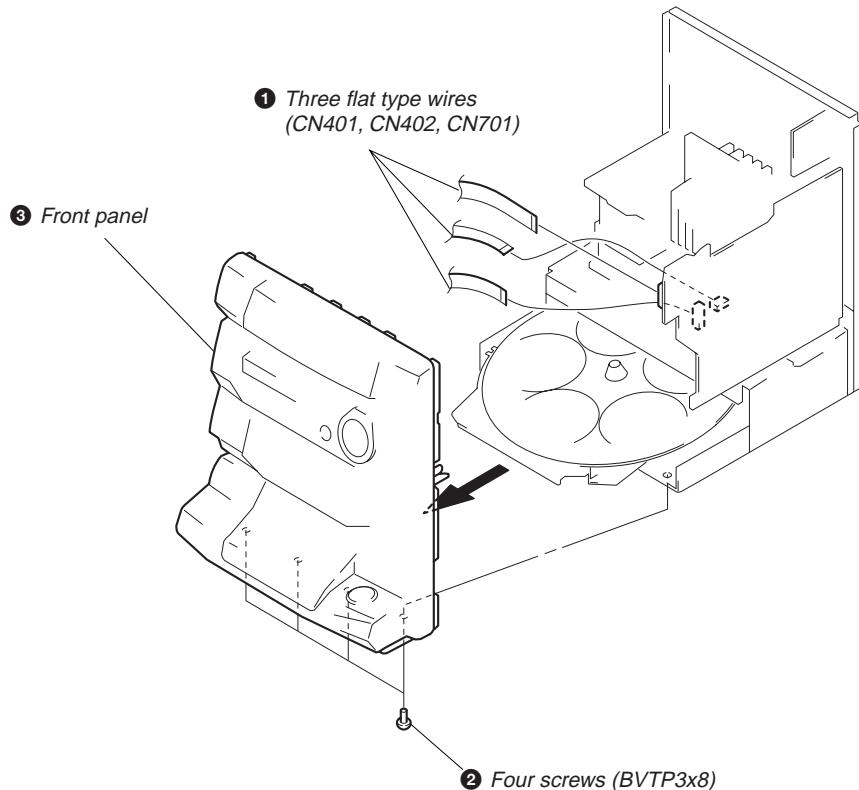
LOCATION OF PARTS AND CONTROLS

1	POWER button	21	WAVE button	42	Deck B < , ▷ button
2	REC button	22	PROLOGIC button	43	Deck B < >, ▷> button
3	⌚/CLOCK SET button	23	KARAOKE PON/MPX button	44	Deck B ● REC button
4	DAILY 1 button	24	P FILE MEMORY button	45	Deck B ■ button
5	DAILY 2 button	25	PHONES jack	46	CD SYNC button
6	SLEEP button	26	EFFECT button	47	H SPEED DUB button
7	DISPLAY/DEMO button	27	FUNCTION button	48	Deck B ▲ EJECT button
8	SPECTRUM ANALYZER button	28	GROOVE button	49	▲ OPEN button
9	Display Window	29	VOLUME control	50	CD ▷ button
10	ENTER/NEXT button	30	SUPER WOOFER button	51	CD ■ button
11	TUNER MEMORY button	31	GEQ control buttons	52	CD ■ button
12	TUNING MODE button	32	GEQ CONTROL button	53	DISC SKIP button
13	TUNER/BAND button	33	SUPER W MODE button	54	DISC1-DISC5 buttons
14	TUNING (+/-) button	34	ENTER button	55	NON-STOP button
15	PTY button (AEP, UK)	35	Deck A < , ▷ button	56	LOOP button
16	STEREO/MONO button	36	Deck A ■ button	57	FLASH button
17	Equalizer indicators	37	DIRECTION button	58	1/ALL DISCS button
18	MIC LEVEL knob	38	DOLBY NR button	59	PLAY MODE button
19	MIC jack	39	Deck A < >, ▷> button	60	CD < >, ▷> button
20	DSP button	40	Deck A ▲ EJECT button	61	REPEAT button
		41	Deck B ■ button	62	EDIT button
				63	◀◀ AMS ▷▷ dial

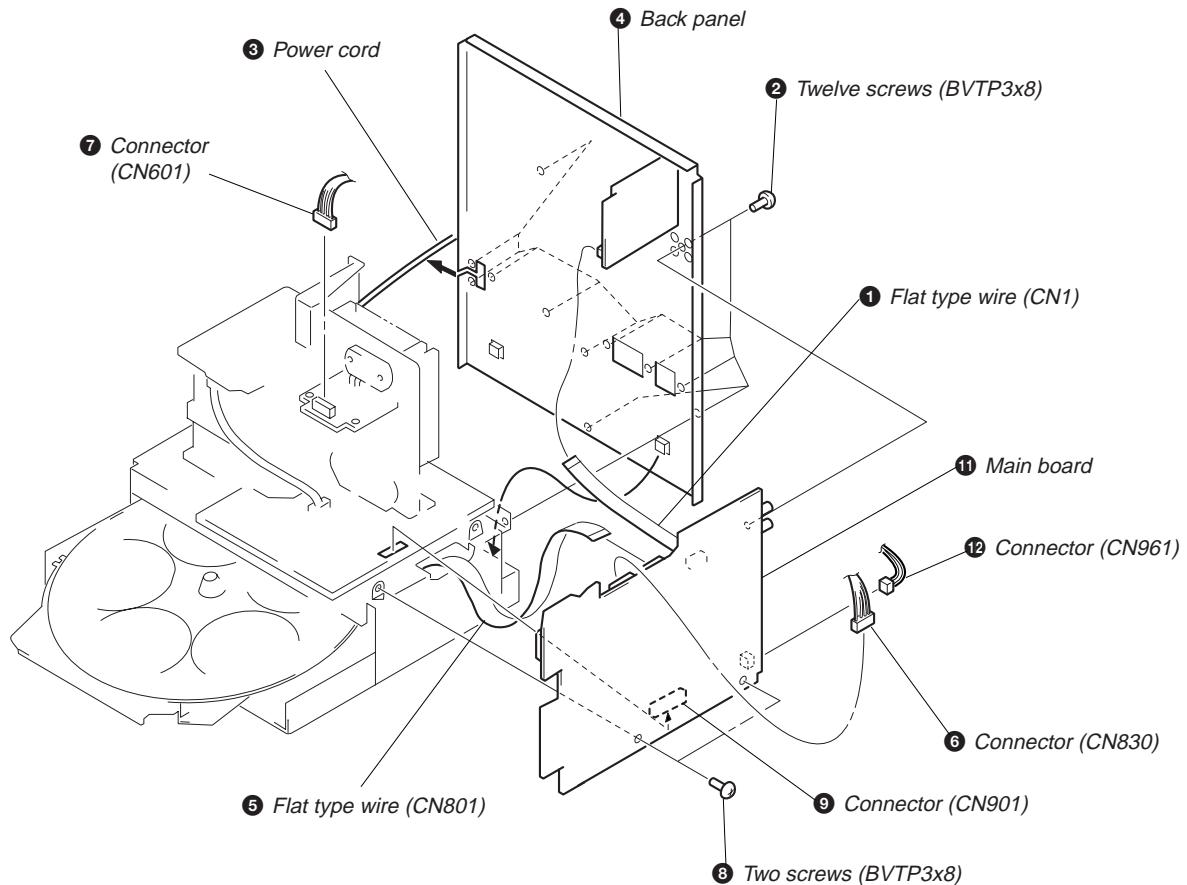
SECTION 2 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

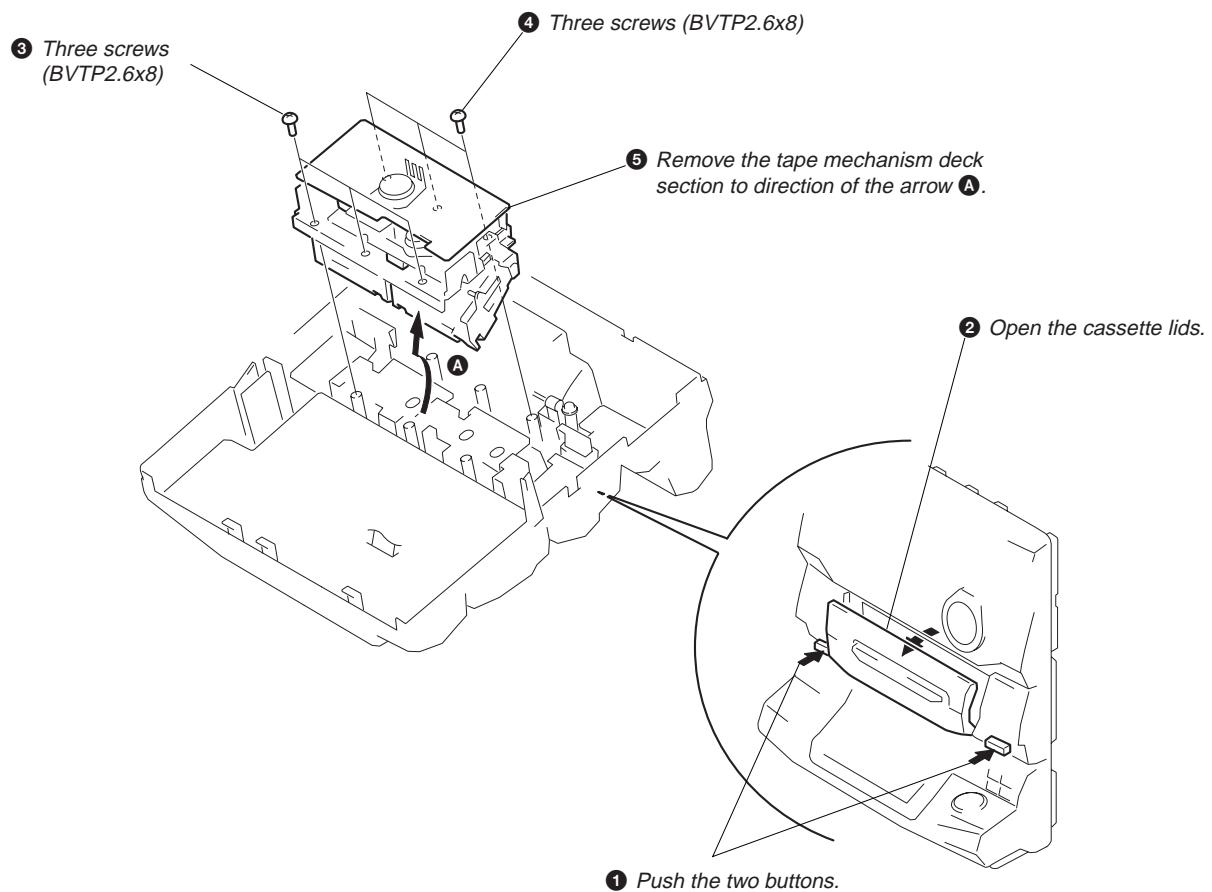
2-1. FRONT PANEL



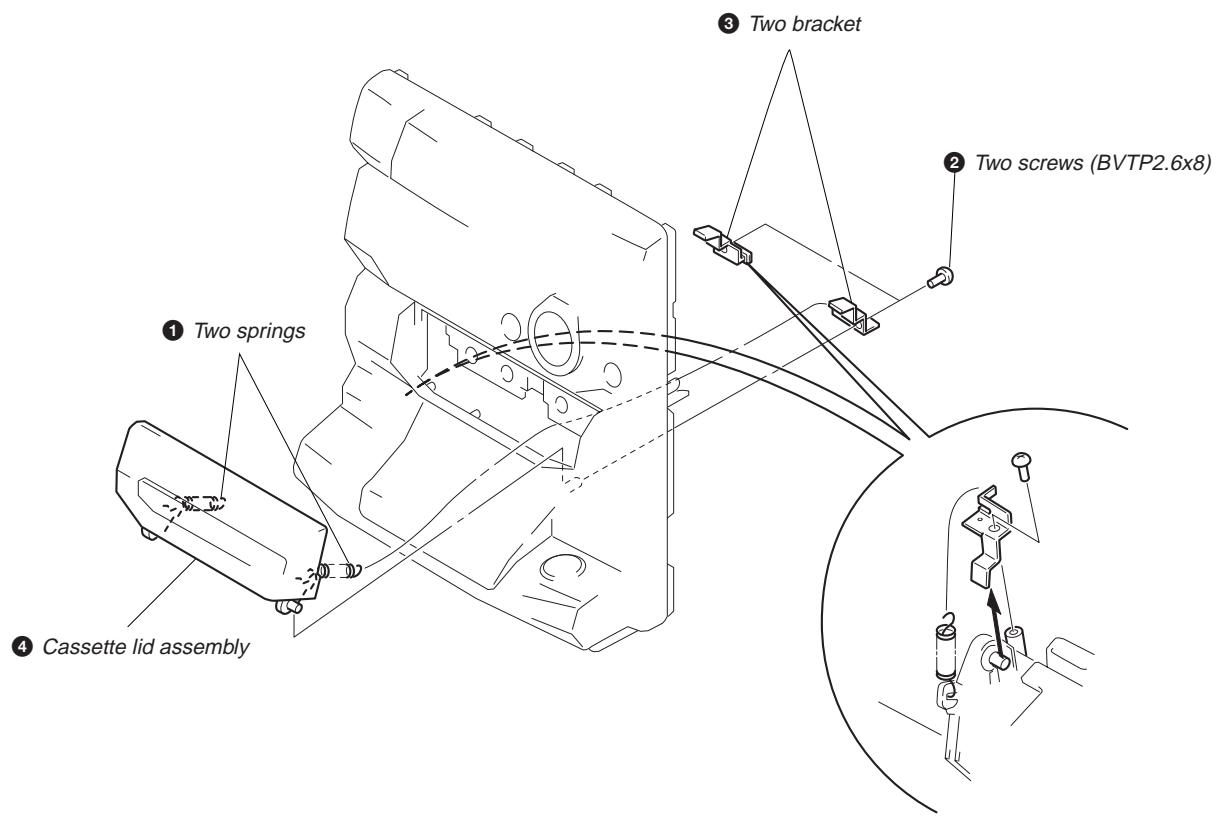
2-2. MAIN BOARD



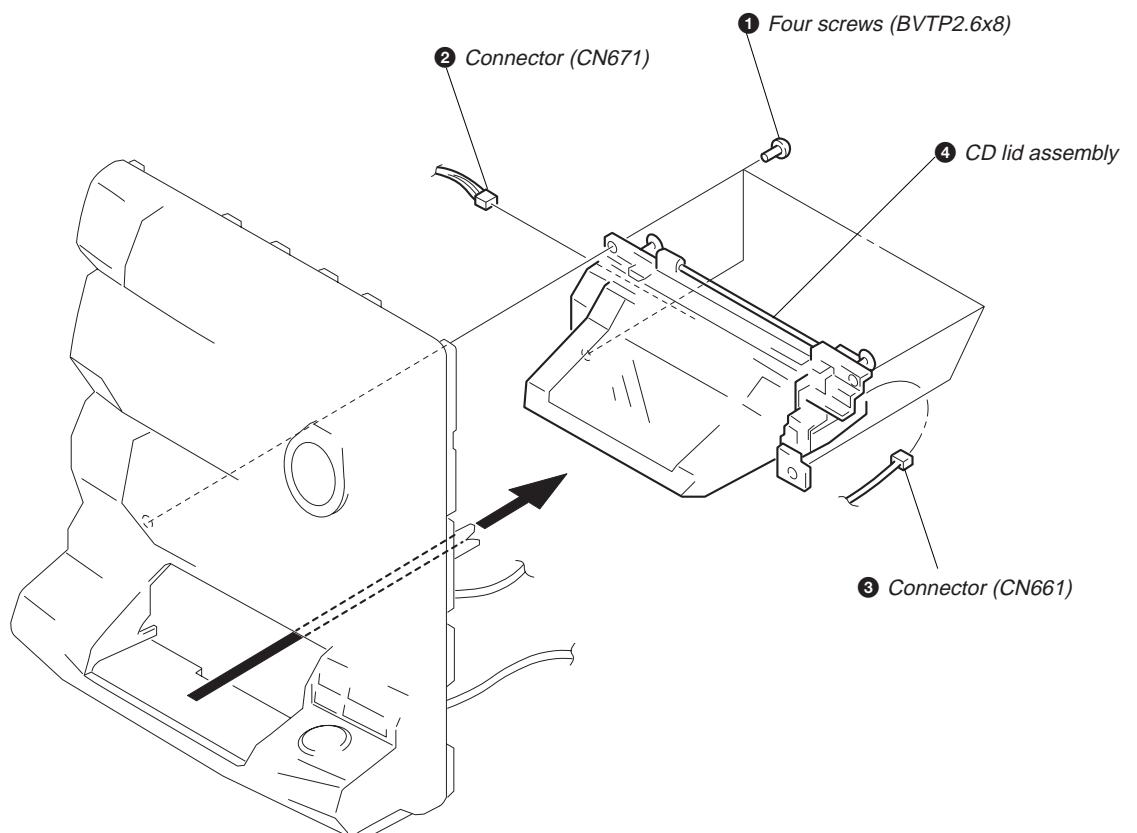
2-3. TAPE MECHANISM DECK



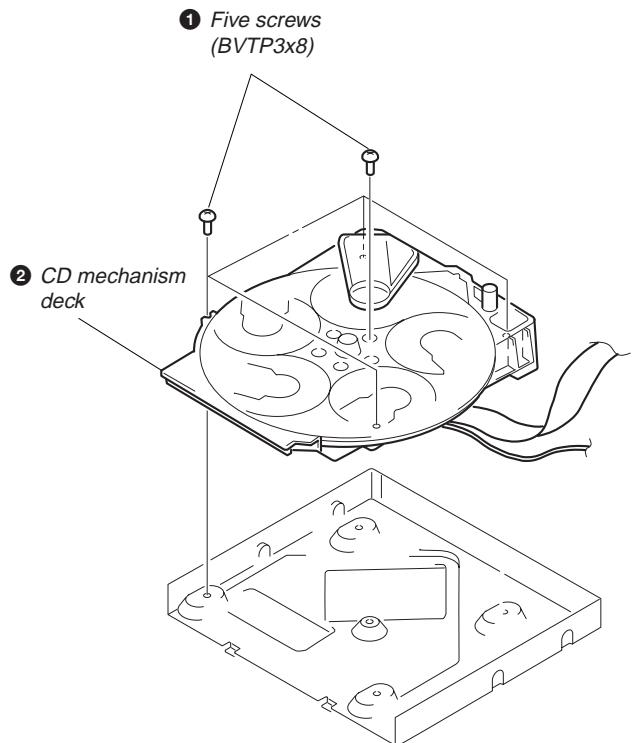
2-4. CASSETTE LID ASSEMBLY



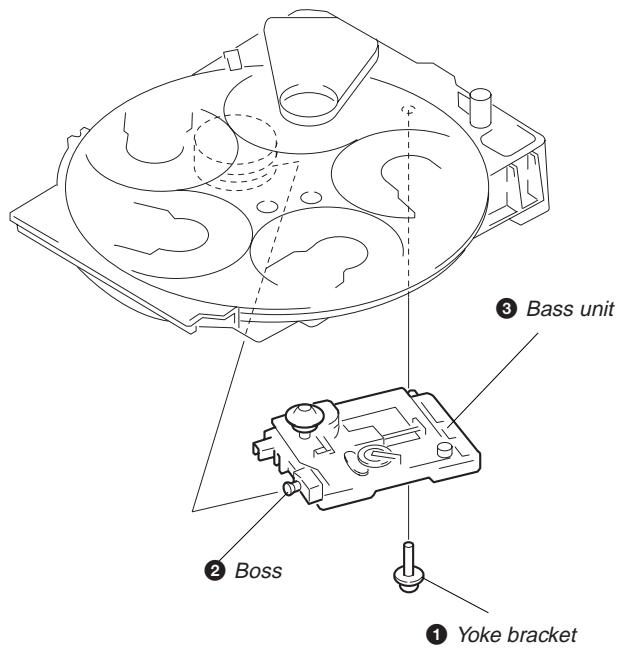
2-5. CD LID ASSEMBLY



2-6. CD MECHANISM DECK



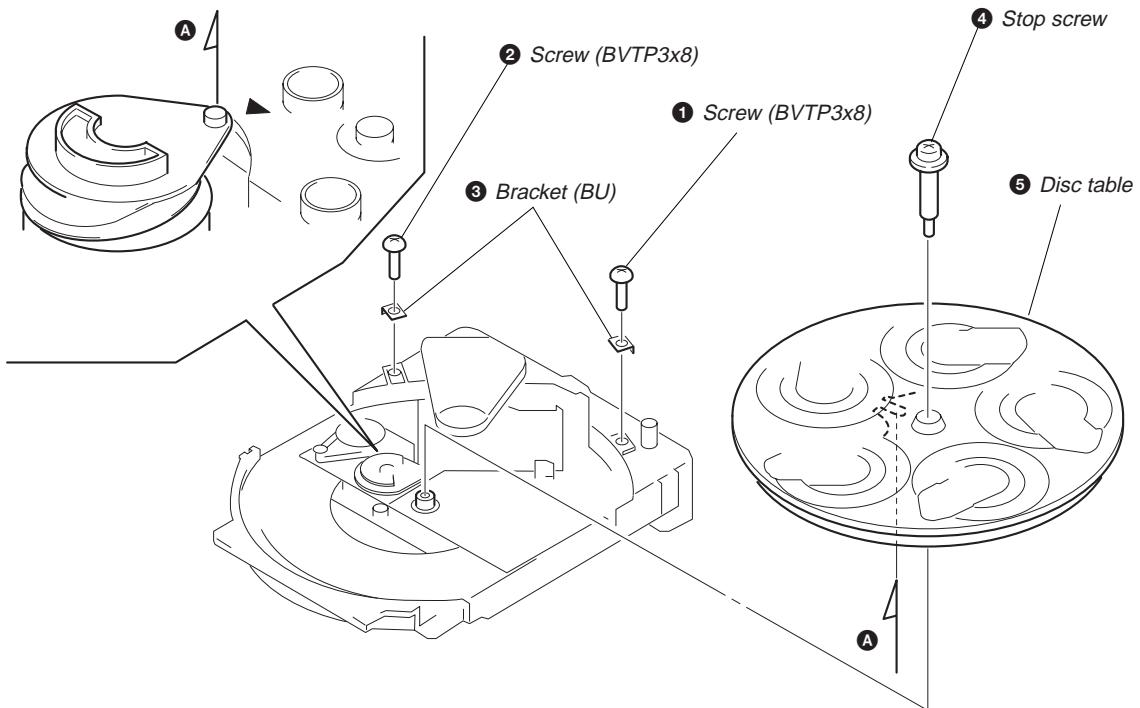
2-7. BASE UNIT



2-8. DISC TABLE

Note:

When the disc table is installed, adjust the positions of roller cam and mark ▶ as shown in the figure, then set to the groove of disc table.



SECTION 3

SERVICE MODE

MC Cold Reset

- The cold reset clears all data including preset data stored in the RAM to initial conditions. Execute this mode when returning the set to the customer.

Procedure:

1. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [DISC 1] simultaneously.
2. The fluorescent indicator tube becomes blank instantaneously, and the set is reset.

CD Delivery Mode

- This mode moves the pick-up to the position durable to vibration. Use this mode when returning the set to the customer after repair.

Procedure:

1. Press [POWER] button to turn the set ON.
2. Press [PLAY MODE] button and [POWER] button simultaneously.
3. A message "LOCK" is displayed on the fluorescent indicator tube, and the CD delivery mode is set.

MC Hot Reset

- This mode resets the set with the preset data kept stored in the memory. The hot reset mode functions same as if the power cord is plugged in and out.

Procedure:

1. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [DISC 2] simultaneously.
2. The fluorescent indicator tube becomes blank instantaneously, and the set is reset.

Sled Servo Mode

- This mode can run the CD sled motor freely. Use this mode, for instance, when cleaning the pick-up.

Procedure:

1. Select the function "CD".
2. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [FUNCTION] simultaneously.
3. The Sled Servo mode is selected, if "CD" is blanking on the fluorescent indicator tube.
4. With the CD in stop status, press [▶] button in CD section to move the pick-up to outside track, or [◀] button to inside track.
5. To exit from this mode, perform as follows:
 - 1) Move the pick-up to the most inside track.
 - 2) Press three buttons in the same manner as step 2.

Note:

- Always move the pick-up to most inside track when exiting from this mode. Otherwise, a disc will not be unloaded.
- Do not run the sled motor excessively, otherwise the gear can be chipped.

Change-over of FUNCTION Name

- The FUNCTION name of external input terminal can be changed over to VIDEO or MD. With the FUNCTION selected to "MD", about 5dB mute is applied to the input gain.

Procedure:

1. Press [POWER] button to turn the set OFF.
2. Press [POWER] button together with [FUNCTION] button, and the power is turned on, the display of fluorescent indicator tube changes to "MD" or "VIDEO" instantaneously, and thus the FUNCTION is changed over.

Change-over of AM Tuner Step between 9kHz and 10kHz

- A step of AM channels can be changed over between 9kHz and 10kHz.

Procedure:

1. Press [POWER] button to turn the set ON.
2. Select the function "TUNER", and press [TUNER/BAND] button to select the BAND "AM".
3. Press [POWER] button to turn the set OFF.
4. Press [ENTER/NEXT] and [POWER] buttons simultaneously, and the display of fluorescent indicator tube changes to "AM 9k STEP" or "AM 10k STEP", and thus the channel step is changed over.

LED and Fluorescent Indicator Tube All Lit, Key Check Mode

Procedure:

1. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [DISC 3] simultaneously.
2. LEDs and fluorescent indicator tube are all turned on.
Press [DISC 2] button, and the key check mode is activated.
3. In the key check mode, the fluorescent indicator tube displays "K 1 V0 J0". Each time a button is pressed, "K" value increases. However, once a button is pressed, it is no longer taken into account.
"J" Value increases like 1, 2, 3 ... if rotating JOG knob in "+" direction, or it decreases like 0, 9, 8 ... if rotating in "-" direction.
"V" Value increases like 1, 2, 3 ... if rotating [VOLUME] knob in "+" direction, or it decreases like 0, 9, 8 ... if rotating in "-" direction.
4. To exit from this mode, press three buttons in the same manner as step 1, or disconnect the power cord.

Aging Mode

This mode can be used for operation check of CD section and tape deck section.

- If an error occurred:
The aging operation stops.
- If no error occurs:
The aging operation continues repeatedly.

1. Aging Mode in CD Section

1-1. Operating procedure of Aging Mode

1. Set discs in DISC 1 and DISC 3 trays.
 2. Select the function “CD”.
 3. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [KARAOKE PON/MPX] simultaneously.
 4. The aging mode is activated, if a roulette mark on the fluorescent indicator tube is blinking.
 5. In the aging mode, the aging is executed in a sequence given in “1-2. Operation during Aging Mode”.
The aging continues unless an alarm occurred.
 6. To exit from the aging mode, press [POWER] button to turn the set OFF.
- If a button other than buttons In CD section is pressed during aging, the aging in the CD section is finished.
 - To execute aging to the tape deck section successively, press [▶] button in the deck A.
“AGING” is displayed on the fluorescent indicator tube. (For the aging in tape deck, see “2. Aging Mode in Tape Deck Section”.)

1-2. Operation during aging Mode

In the aging mode, the program is executed in the following sequence.

1. The disc tray turns to select a disc. (For a disc selection sequence, see Section 1-3.)
2. TOC of disc is read.
3. The pick-up accesses to the last track.
4. Steps 1 through 3 are repeated.

1-3. Disc Selection Sequence

- During the aging mode, discs are selected in the following sequence:

Disc 1 → Disc 3
↑ ↓
Disc 3 ← Disc 1

2. Aging Mode in Tape Deck Section

2-1. Operating procedure of Aging Mode

1. Load a commercially available 10-minute tape into the decks A and B respectively.
(If a 10-minute tape is not available, another tape may be used but a cycle time will be longer.)
2. Select the function “TAPE”.
3. Rewind tapes in advance by pressing [◀◀] button respectively on decks A and B.
4. Press three buttons [SPECTRUM ANALYZER], [ENTER], and [KARAOKE PON/MPX] simultaneously.
5. Press [▶] button on deck A. (This button triggers the aging mode.)
6. The aging mode is activated if “AGING A” is displayed on the fluorescent indicator tube.
7. In the aging mode, the aging is executed in a sequence given in “2-2. Operation during Aging Mode”.
The aging continues unless an alarm occurred.
8. To exit from the aging mode, press [POWER] button to turn the set OFF.

2-2. Operation during Aging Mode

In the aging mode, the program is executed in the following sequence.

1. A tape on FWD side is played for one minute.
2. PAUSE STOP is made.
3. Recording is made for 3 minutes. (For the deck not having the record function, the play is executed.)
4. FF is executed up to the end of tape.
5. A tape is reversed, and the tape on REV side is played for one minute.
6. PAUSE STOP is made.
7. Recording is made for 3 minutes. (For the deck not having the record function, the play is executed.)
8. FF is executed up to the end of tape.
9. Steps 1 through 8 are executed for the other deck.
10. Steps 1 through 9 are repeated unless an alarm occurred.

2-3. Deck Selection Sequence

- During the aging mode, decks are selected in the following sequence:

Deck A (FWD) → Deck A (REV)
↑ ↓
Deck B (REV) ← Deck B (FWD)

SECTION 4 MECHANICAL ADJUSTMENTS

Precaution

1. Clean the following parts with a denatured alcohol-moistened swab:

record/playback heads	pinch rollers
erase head	rubber belts
capstan	idle
2. Demagnetize the record/playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Torque Measurement

Torque	Torque meter	Meter reading
FWD	CQ-102C	36 to 61 g • cm (0.5 - 0.84 oz • inch)
FWD back tension	CQ-102C	2 to 6 g • cm (0.02 - 0.08 oz • inch)
REV	CQ-102RC	36 to 61 g • cm (0.5 - 0.84 oz • inch)
REV back tension	CQ-102RC	2 to 6 g • cm (0.02 - 0.08 oz • inch)
FF/REW	CQ-201B	61 to 143 g • cm (0.85 - 1.99 oz • inch)
FWD tension	CQ-403A	100 g or more (3.53 oz or more)
REV tension	CQ-403R	100 g or more (3.53 oz or more)

SECTION 5 ELECTRICAL ADJUSTMENTS

DECK SECTION

0 dB=0.775V

1. Demagnetize the record/playback head with a head demagnetizer.
2. Do not use a magnetized screwdriver for the adjustments.
3. After the adjustments, apply suitable locking compound to the parts adjusted.
4. The adjustments should be performed with the rated power supply voltage unless otherwise noted.
5. The adjustments should be performed in the order given in this service manual. (As a general rule, playback circuit adjustment should be completed before performing recording circuit adjustment.)
6. The adjustments should be performed for both L-CH and R-CH.
7. Switches and controls should be set as follows unless otherwise specified.

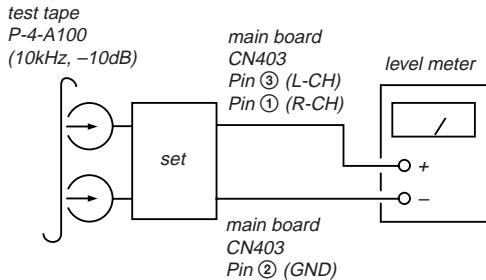
Tape	Signal	Used for
P-4-A100	10 kHz, -10 dB	Azimuth Adjustment
WS-48B	3 kHz, 0 dB	Tape Speed Adjustment
P-4-L300	315 Hz, 0 dB	Level Adjustment

Record/Playback Head Azimuth Adjustment (Deck A, Deck B)

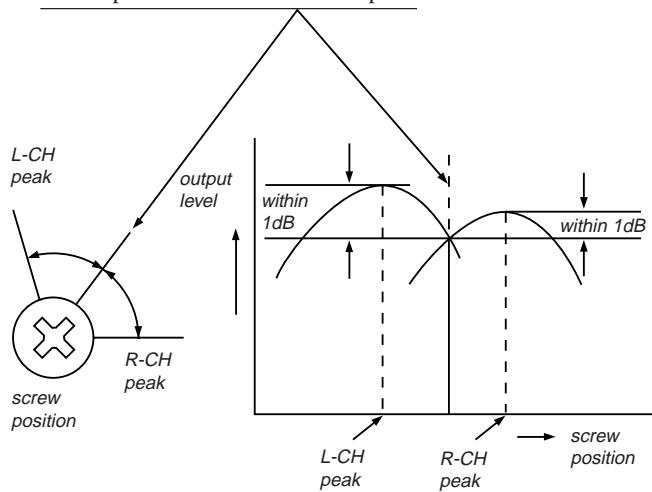
Note: Perform this adjustments for both decks.

Procedure:

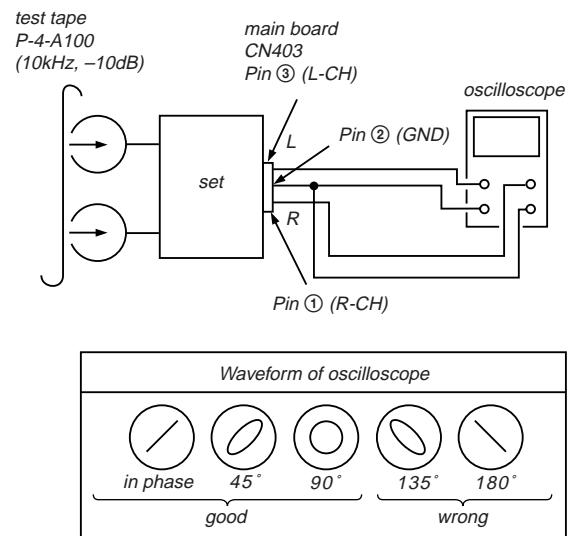
1. Mode : Playback



2. Turn the adjustment screw and check output peaks. If the peaks do not match for L-CH and R-CH, turn the adjustment screw so that outputs match within 1 dB of peak.

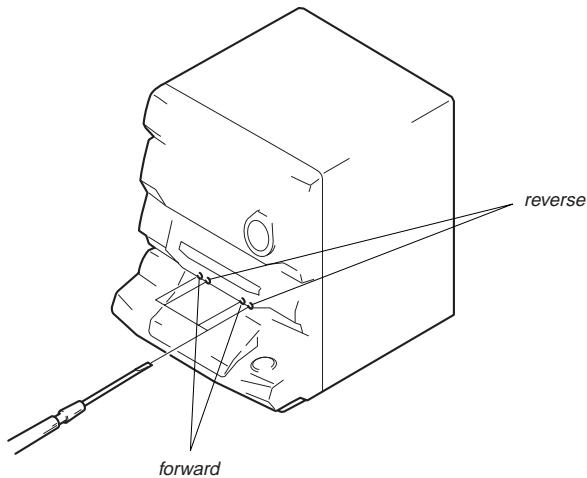


3. Mode: Playback



4. After the adjustments, apply suitable locking compound to the parts adjusted.

Adjustment Location: Playback Head (Deck A)
Record/Playback/Erase Head (Deck B)



Tape Speed Adjustment (Deck A)

Note: Set the test mode using the following method and begin tape speed adjustment.

In the test mode, the tape will move at double speed while the [H SPEED DUB.] button is pressed.

Procedure :

With the power turned ON, press the [SPECTRUM ANALYZER] button, [ENTER] button, and [EFFECT] button simultaneously. (The "VOLUME" on the fluorescent display tube will blink while in the test mode.)

To exit the test mode, press the [POWER] button.

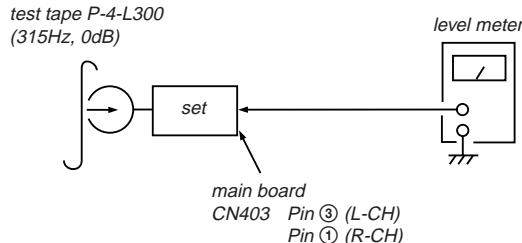
- Load WS-48B into deck A and a recordable tape into deck B.
- Press the [● REC] button, and press the [▶] button of deck B to set deck B into the recording state.
- Play deck A.
- While pressing the [H SPEED DUB.] button, set double speed play.
- Adjust RV652 of the AUDIO board so that the reading of the frequency counter becomes 6000 ± 30 Hz.
- Release the [H SPEED DUB.] button to set normal speed play.
- Adjust RV651 of the AUDIO board so that the reading of the frequency counter becomes 3000 ± 15 Hz.

Adjustment Location: AUDIO board

Playback Level Adjustment (Deck A, Deck B)

Procedure:

Mode: Playback



Deck A is RV311 (L-CH) and RV411 (R-CH), deck B is RV301 (L-CH) and RV401 (R-CH)
so that adjustment within the following adjustment level.

Adjustment level:

CN403 playback level: 301.5 to 338.3 mV (-8.2 to -7.2 dB)
level difference between the channels: within ± 0.5 dB

Adjustment Location: AUDIO board

Record Bias Adjustment (Deck B)

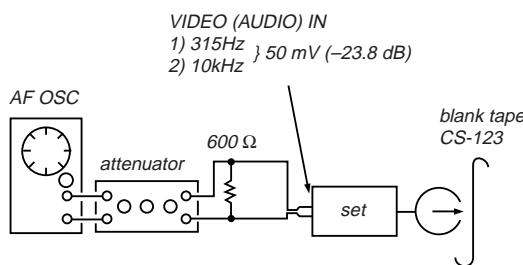
Procedure:

INTRODUCTION

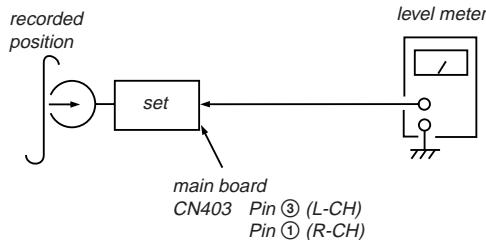
When set to the test mode performed in **Tape Speed Adjustment**, when the tape is rewound after recording, the "REC memory mode" which rewinds only the recorded portion and playback is set.

This "REC memory mode" is convenient for performing this adjustment. During recording, the input signal FUNCTION will automatically switch to VIDEO.

1. Press [FUNCTION] button to select VIDEO. (This step is not necessary if the above test mode has already been set.)
2. Load a tape into deck B, and press the [● REC] button.
3. Mode: Record



4. Mode: Playback



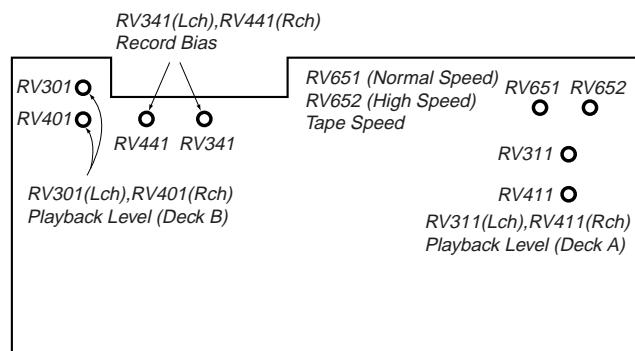
5. Confirm playback the signal recorded in step 2 become adjustment level as follows.

If these levels do not adjustment level, adjust the RV341 (L-CH) and RV441 (R-CH) on the AUDIO board to repeat steps 3 and 4.

Adjustment level: The playback output of 10 kHz level difference against 315 Hz reference should be ± 0.5 dB.

Adjustment Location: AUDIO board

Adjustment Location [AUDIO BOARD] (Conductor Side)



Record Level Adjustment (Deck B)

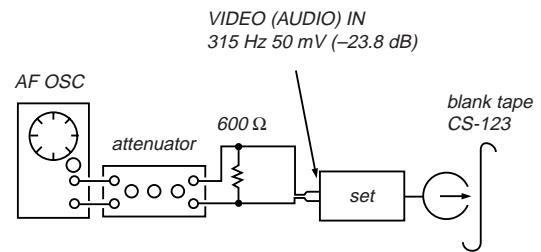
Procedure:

INTRODUCTION

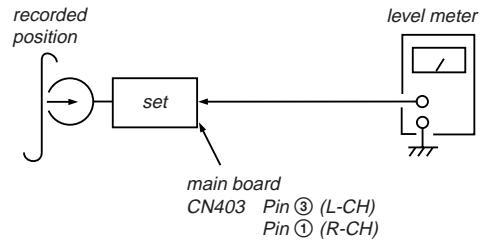
When set to the test mode performed in **Tape Speed Adjustment**, when the tape is rewound after recording, the "REC memory mode" which rewinds only the recorded portion and playback is set.

This "REC memory mode" is convenient for performing this adjustment. During recording, the input signal FUNCTION will automatically switch to VIDEO.

1. Press [FUNCTION] button to select VIDEO. (This step is not necessary if the above test mode has already been set.)
2. Load a tape into deck B, and press the [● REC] button.
3. Mode: Record



4. Mode: Playback



5. Confirm playback the signal recorded in step 2 become adjustment level as follows.

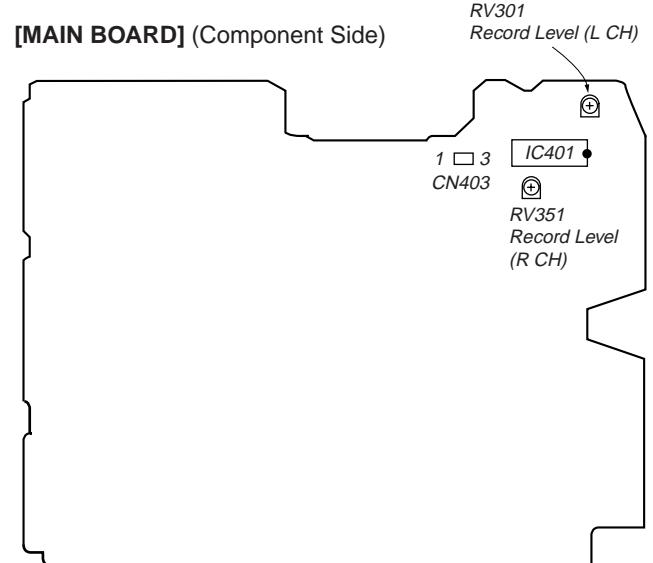
If these levels do not adjustment level, adjust the RV301 (L-CH) and RV351 (R-CH) on the MAIN board to repeat steps 3 and 4.

Adjustment level:

CN403 playback level: 47.2 to 53.0 mV (-24.3 to -23.3 dB)

Adjustment Location: MAIN board

[MAIN BOARD] (Component Side)



TUNER SECTION

0dB=1 μ V

Note 1: As a front-end (FE1) is difficult to repair if faulty, replace it with new one.

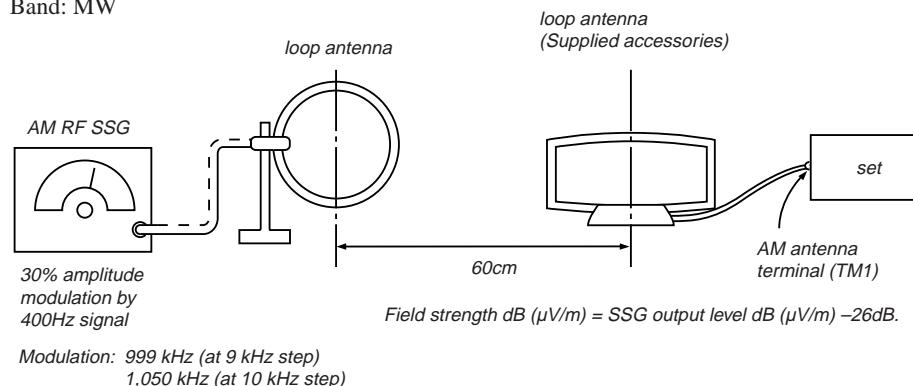
Note 2: No adjustment is needed due to a tuner pack for except AEP, UK, East European, CIS models.

AM Tuned Level Adjustment

Note: FM Tuned Level adjustment should be performed after this AM Tuned Level Adjustment.

Setting:

Band: MW



Procedure:

1. Set the output of SSG so that the input level of the set becomes 55 dB or 58 dB. (55 dB : Except East European, CIS model, 58 dB : East European, CIS model)
2. Tune the set to 999 kHz or 1,050 kHz.
3. Adjust RV41 to the point (moment) when the TUNED indicator will change from going off to going on.

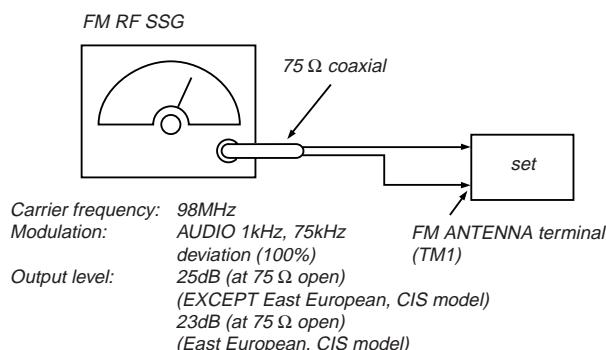
Adjustment Location: TCB board

FM Tuned Level Adjustment

Note: This adjustment should be performed after the AM Tuned Level Adjustment.

Setting:

Band: FM

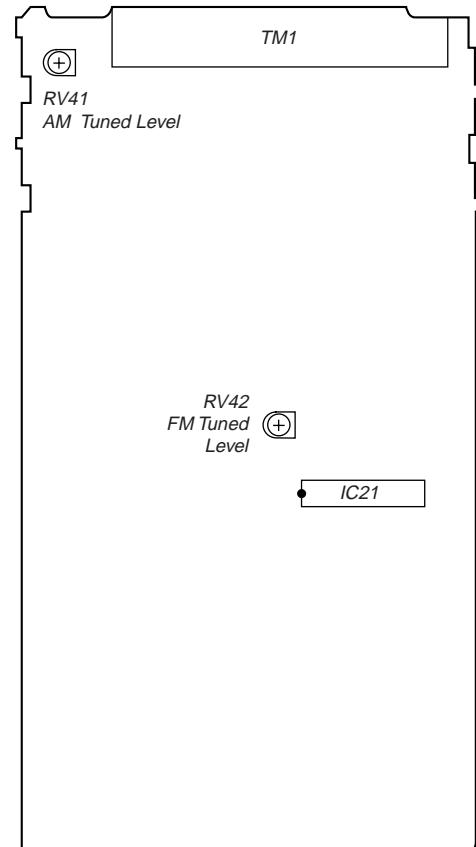


Procedure:

1. Supply a 25 dB or 23 dB 98 MHz signal from the ANTENNA terminal.
2. Tune the set to 98 MHz.
3. Adjust RV42 to the point (moment) when the TUNED indicator will change from going off to going on.

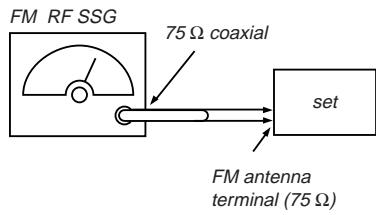
Adjustment Location: TCB board

Adjustment Location [TCB BOARD] (Component Side)



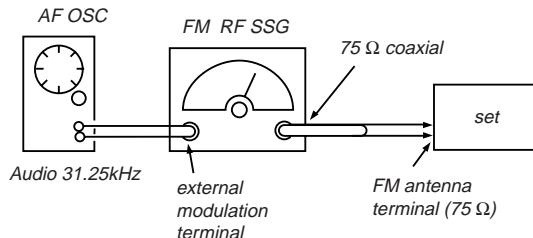
FM Polar Adjustment (East European, CIS model only)

Connection 1 :



Carrier frequency: 69 MHz
Output level: 1 mV (60 dB μ) (at 75 Ω open)
Modulation: AUDIO 1 kHz, 10 kHz deviation

Connection 2 :



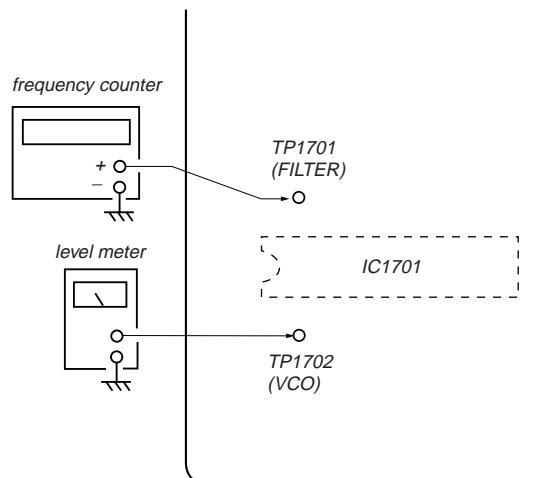
Carrier frequency: 69 MHz
Output level: 1 mV (60 dB μ) (at 75 Ω open)
Modulation: AUDIO 31.25 kHz, 10 kHz deviation
 (EXTERNAL MODULATION)

Procedure :

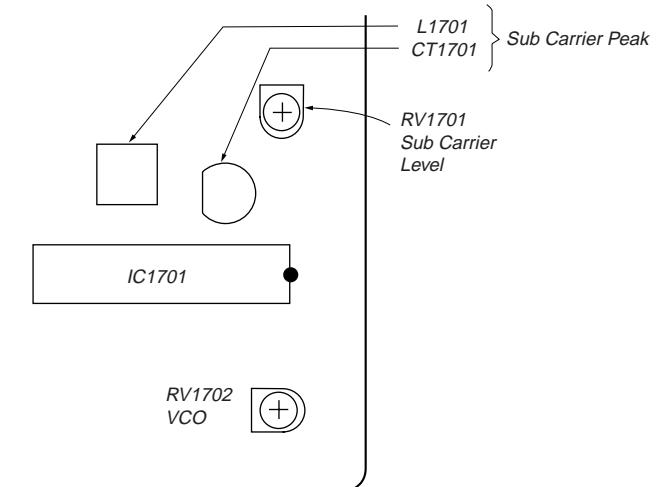
1. Set the modulation of FM RF SSG to AUDIO 1 kHz, 10 kHz deviation according to "Connection 1".
 2. Tune the set to 69 MHz.
 3. Adjust the RV1702 so that the reading of frequency counter connected to TP1702 (VCO) becomes within $31.25 \text{ kHz} \pm 0.05 \text{ kHz}$. (VCO adjustment)
 4. Then record the reading of the level meter connected to TP1701.
 5. Set the modulation of FM RF SSG to AUDIO 31.25 kHz, 10 kHz deviation according to "Connection 2".
 6. Tune the set to 69 MHz.
 7. Set the CT1701 to be mechanical center.
 8. Adjust the L1701 so that the reading of the level meter connected to TP1701 (FILTER) becomes maximum.
- Then adjust the CT1701 so that the reading of the level meter connected to TP1701 (FILTER) becomes maximum. (SUB CARRIER PEAK Adjustment)
9. Adjust the RV1701 so that the level at the moment becomes 14 dB higher value than the level recorded in step 4. (SUB CARRIER LEVEL Adjustment)

Adjustment Location

[TCB BOARD] (Conductor Side)



[TCB BOARD] (Component Side)

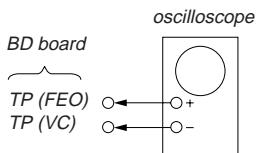


CD SECTION

Note:

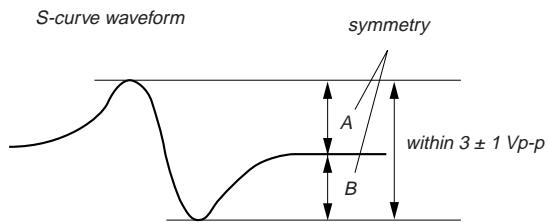
1. CD Block is basically constructed to operate without adjustment. Therefore, check each item in order given.
2. Use YEDS-18 disc (3-702-101-01) unless otherwise indicated.
3. Use an oscilloscope with more than 10M impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

S Curve Check



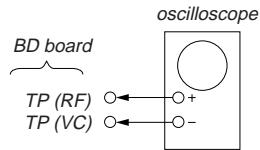
Procedure :

1. Connect oscilloscope to test point TP (FEO).
2. Connect between test point TP (FOK) and Ground by lead wire.
3. Turn Power switch on.
4. Put disc (YEDS-18) in and turned Power switch on again and actuate the focus search. (actuate the focus search when disc table is moving in and out.)
5. Check the oscilloscope waveform (S-curve) is symmetrical between A and B. And confirm peak to peak level within $3 \pm 1 \text{ Vp-p}$.



6. After check, remove the lead wire connected in step 2.
- Note:**
- Try to measure several times to make sure than the ratio of A : B or B : A is more than 10 : 7.
 - Take sweep time as long as possible and light up the brightness to obtain best waveform.

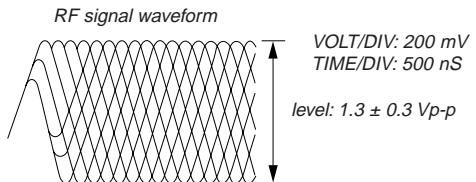
RF Level Check



Procedure :

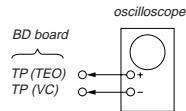
1. Connect oscilloscope to test point TP (RF) on BD board.
2. Turned Power switch on.
3. Put disc (YEDS-18) in and playback.
4. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.

Note: Clear RF signal waveform means that the shape “◊” can be clearly distinguished at the center of the waveform.



SECTION 6 DIAGRAMS

E-F Balance (1 Track Jump) check

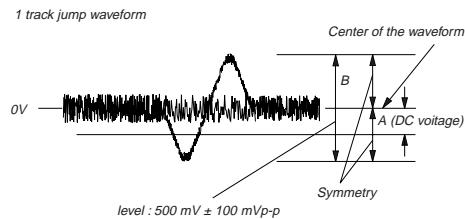


Procedure:

1. Connect oscilloscope to test point TP (TEO) on BD board.
 2. Turned Power switch on.
 3. Put disc (YEDS-18) in to play the number five track.
 4. Press the "■ (Pause)" button.
5. Check the level B of the oscilloscope's waveform and the A (DC voltage) of the center of the Traverse waveform.

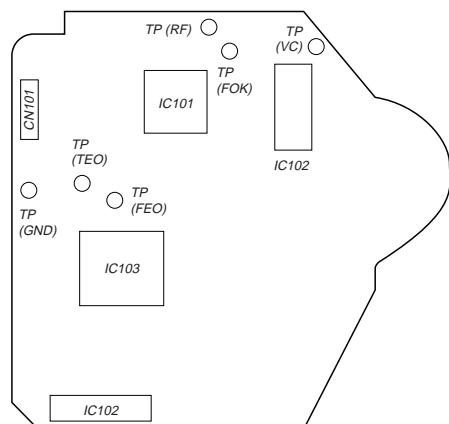
Confirm the following:

- $\frac{A - B}{2(A + B)} \times 100 = \text{less than } \pm 7\% (\%)$
- $A + B = 500 \pm 100 \text{ mVp-p}$

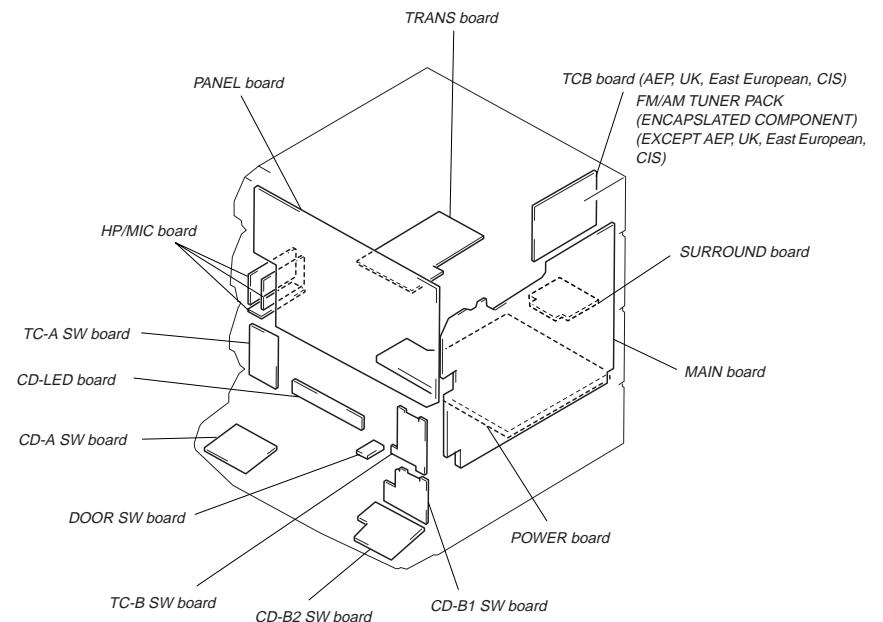


Adjustment Location:

[BD BOARD] (Conductor Side)

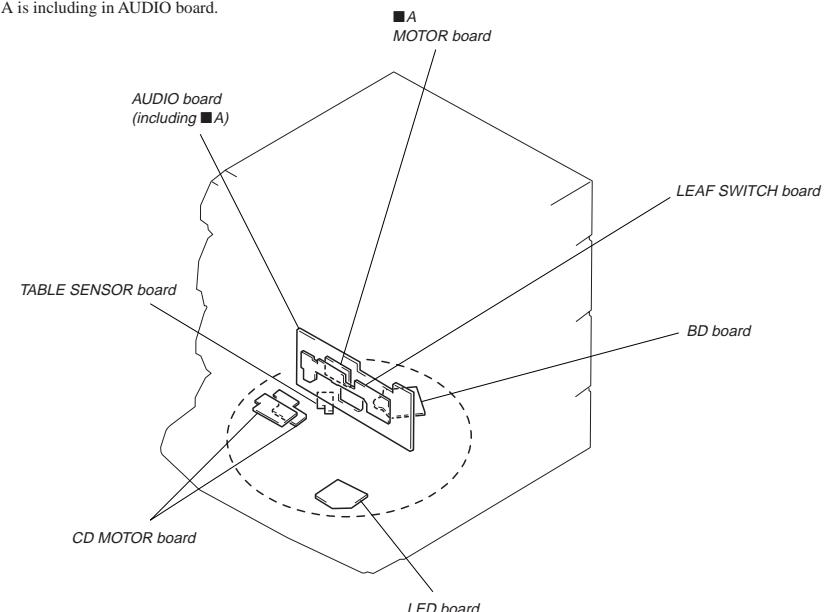


6-1. CIRCUIT BOARDS LOCATION

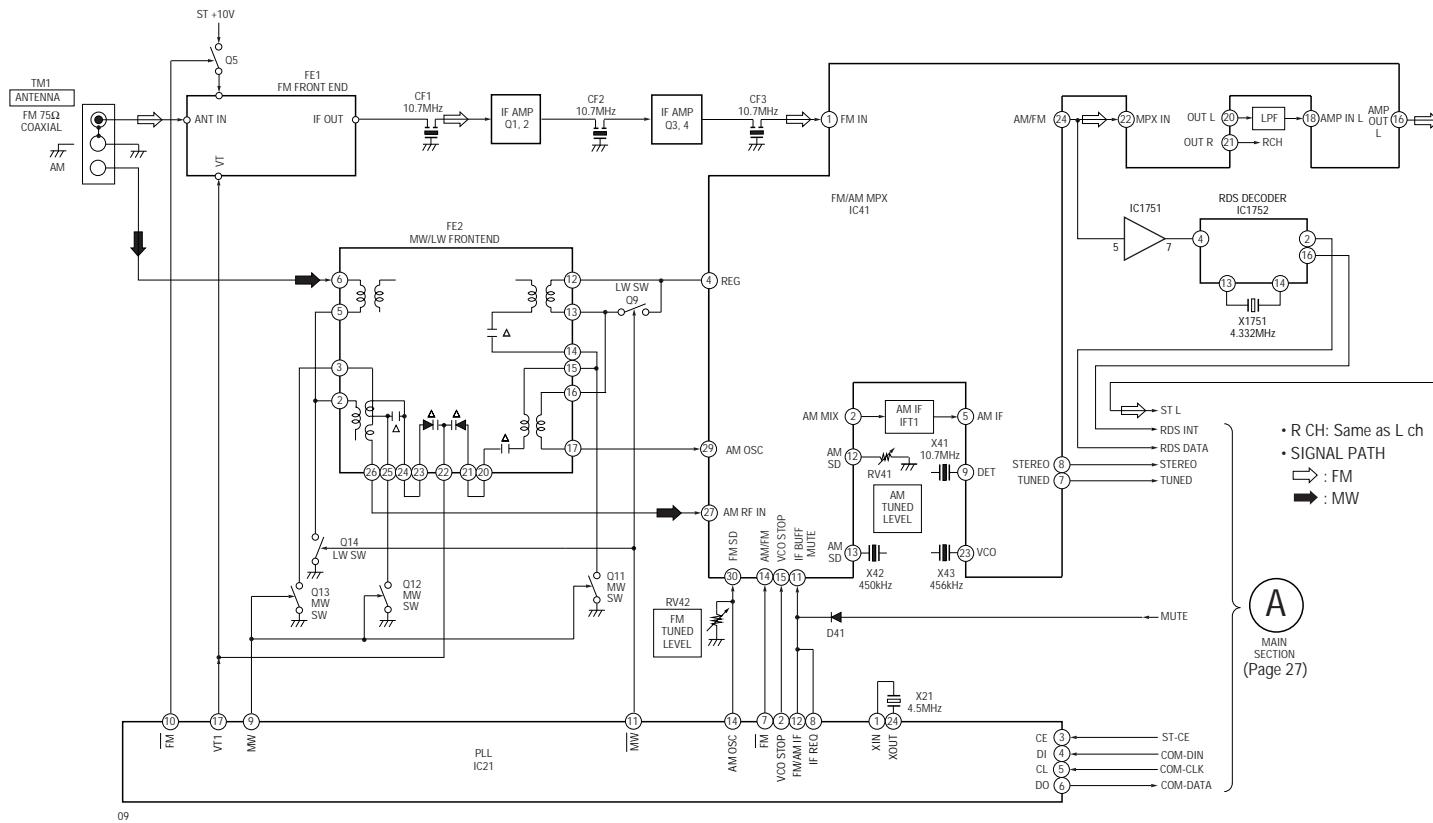


Note: ■A is including in AUDIO board.

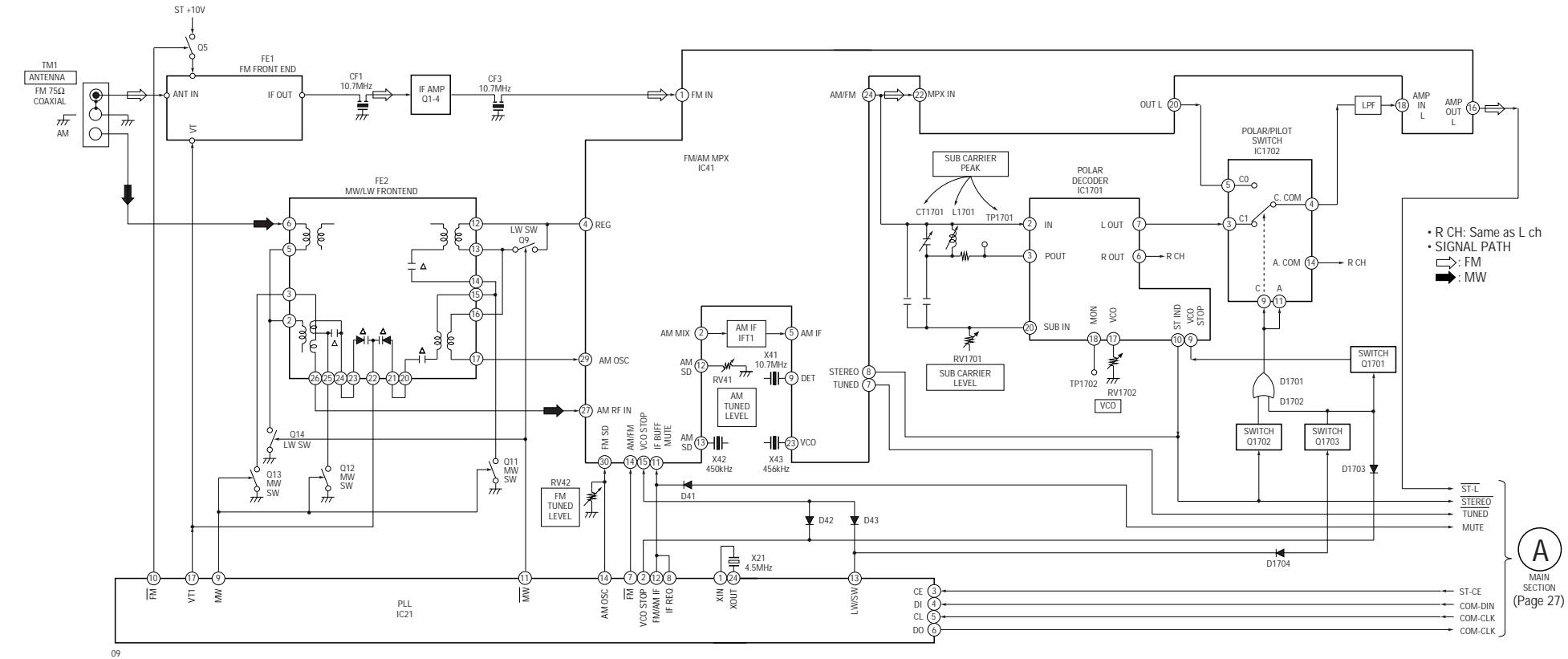
■A
MOTOR board



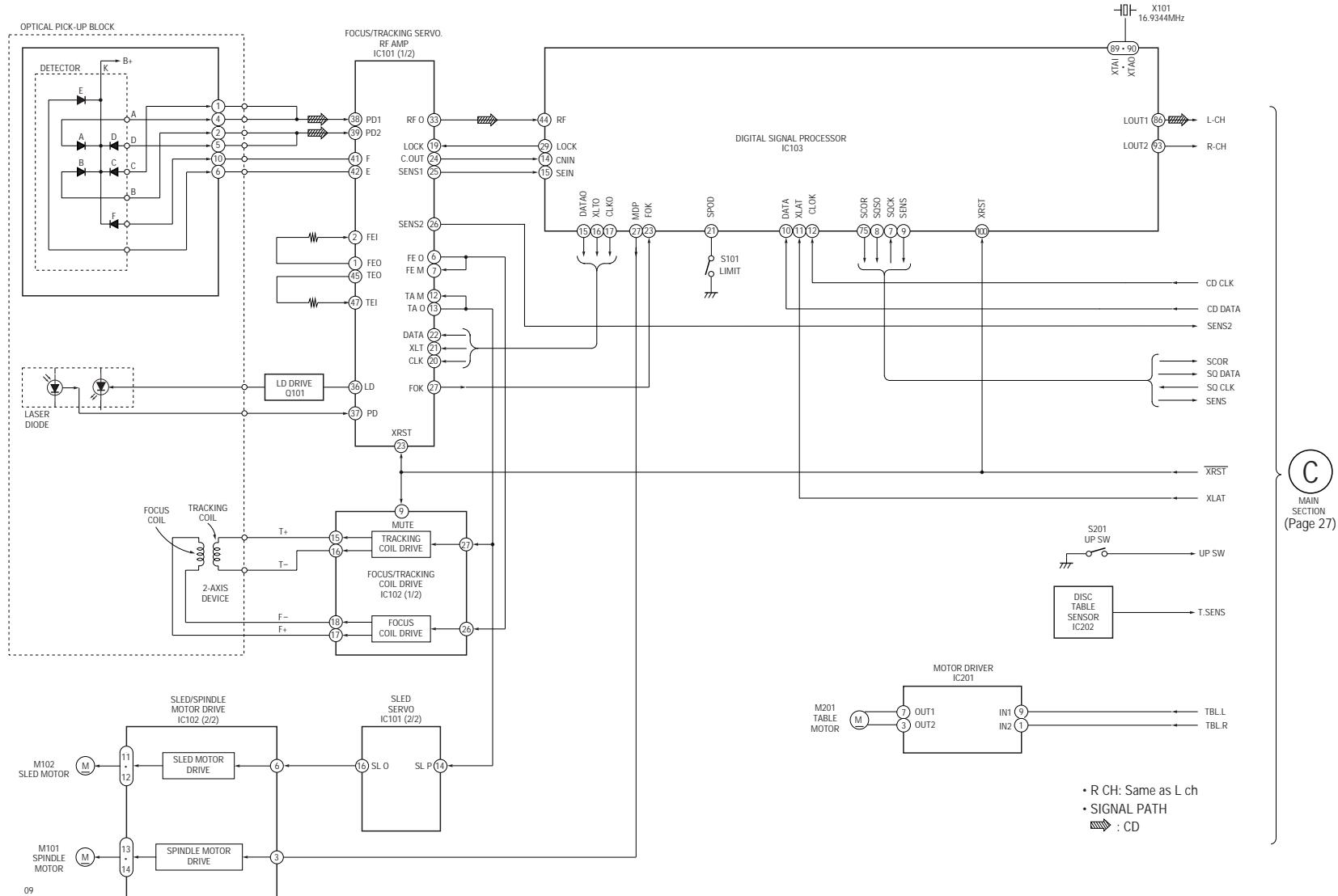
6-2. BLOCK DIAGRAMS
— TUNER SECTION — (AEP, UK model)



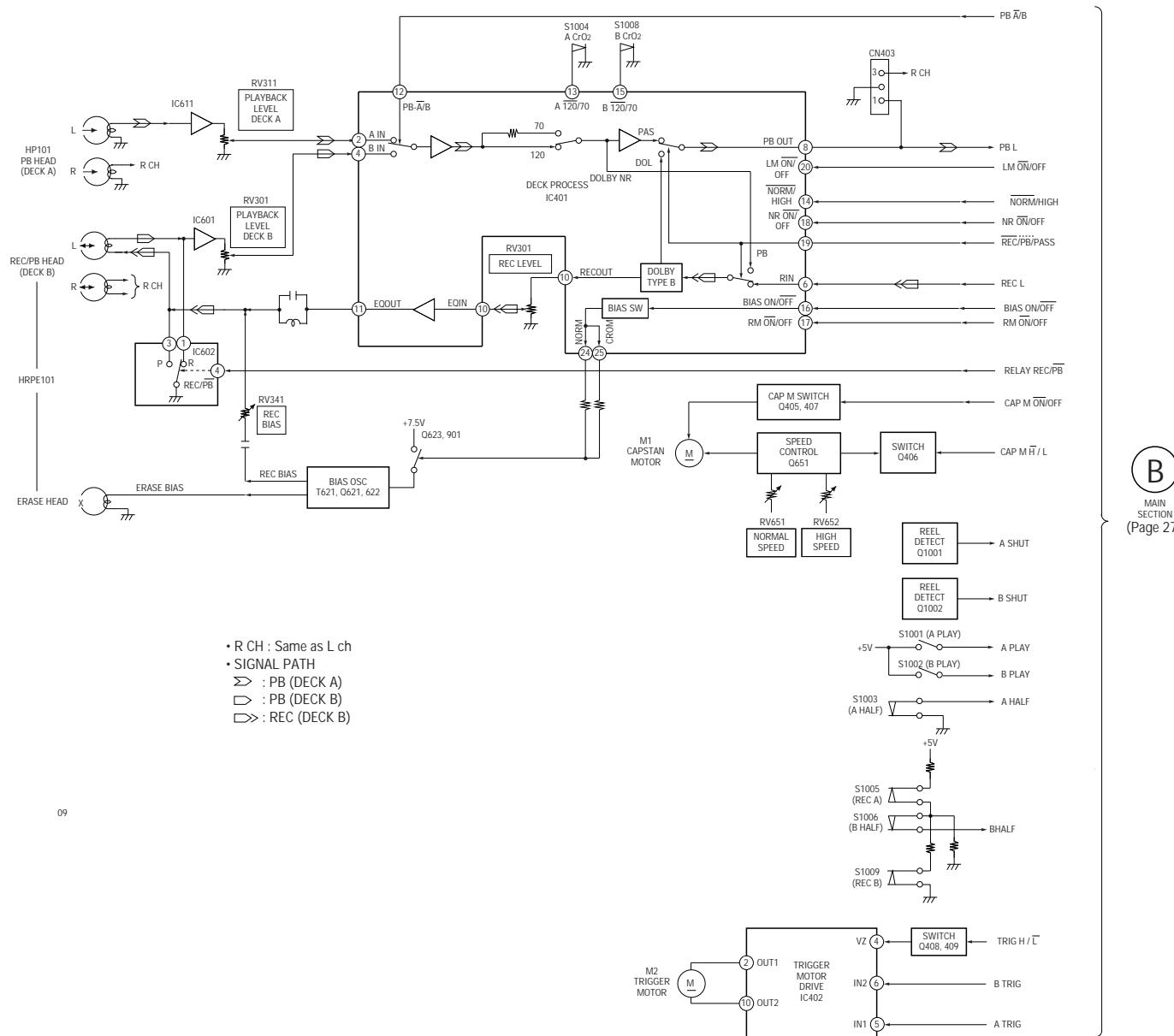
— TUNER SECTION — (East European, CIS model)



— CD SECTION —

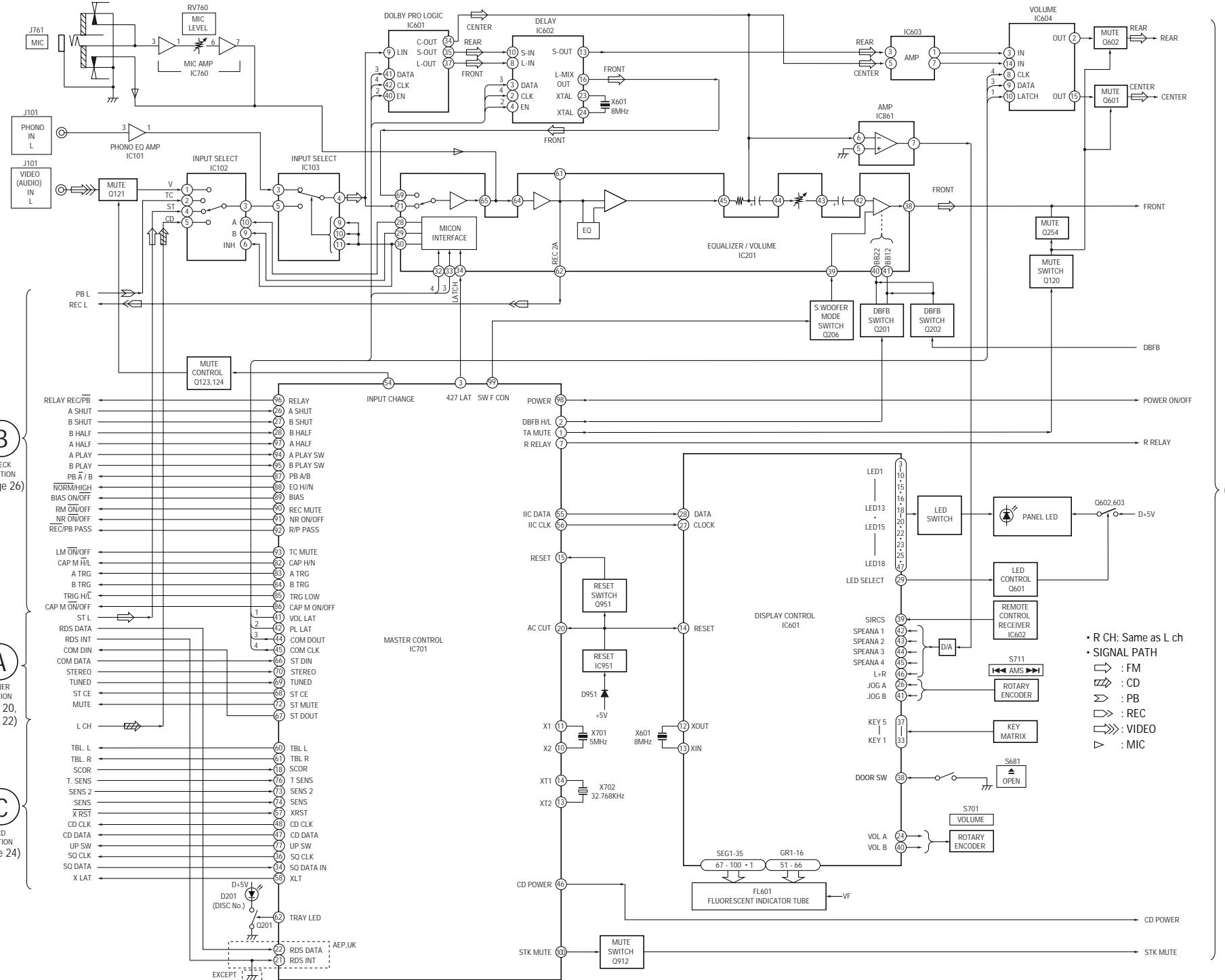


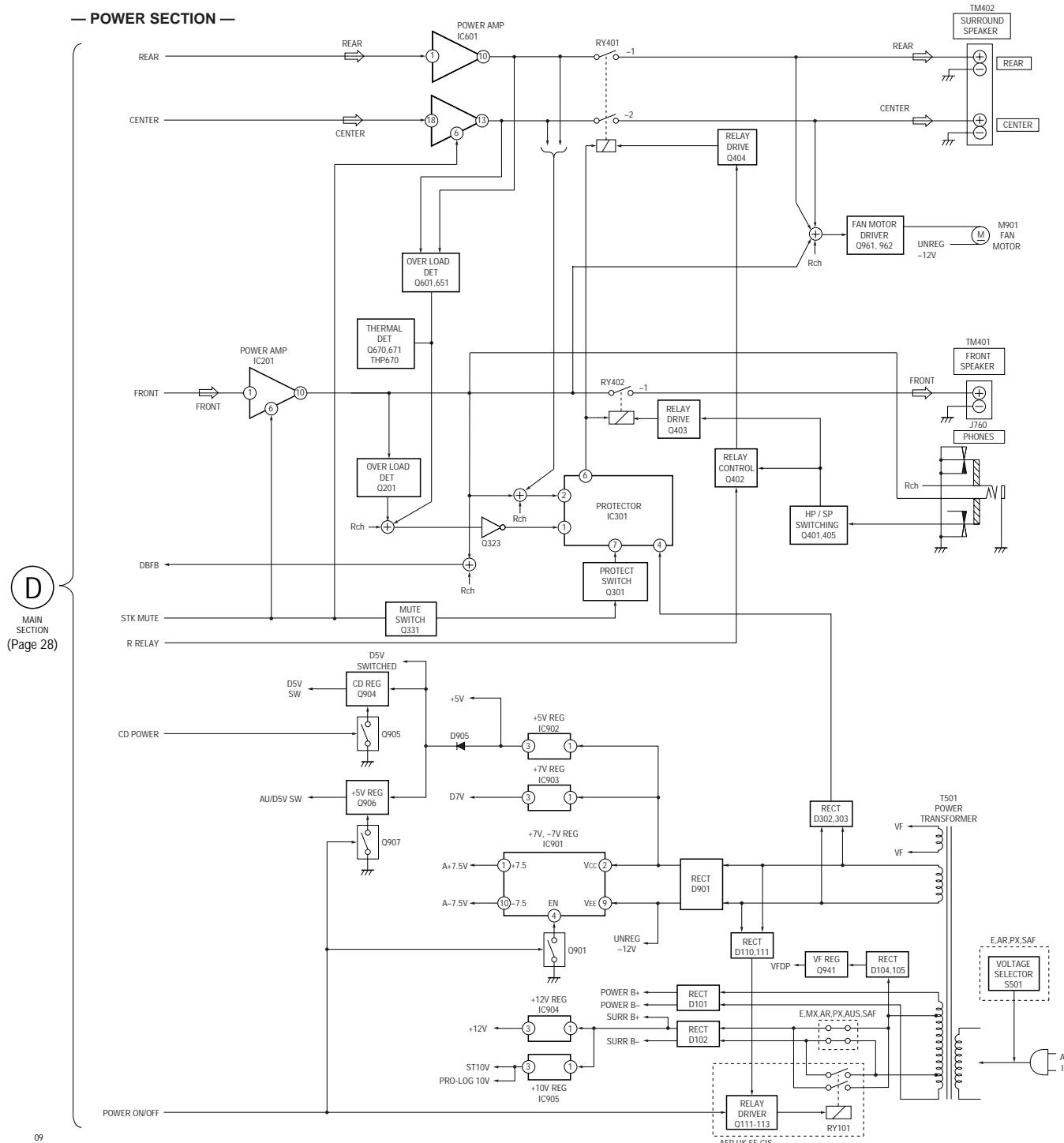
— DECK SECTION —



09

— MAIN SECTION —



— POWER SECTION —

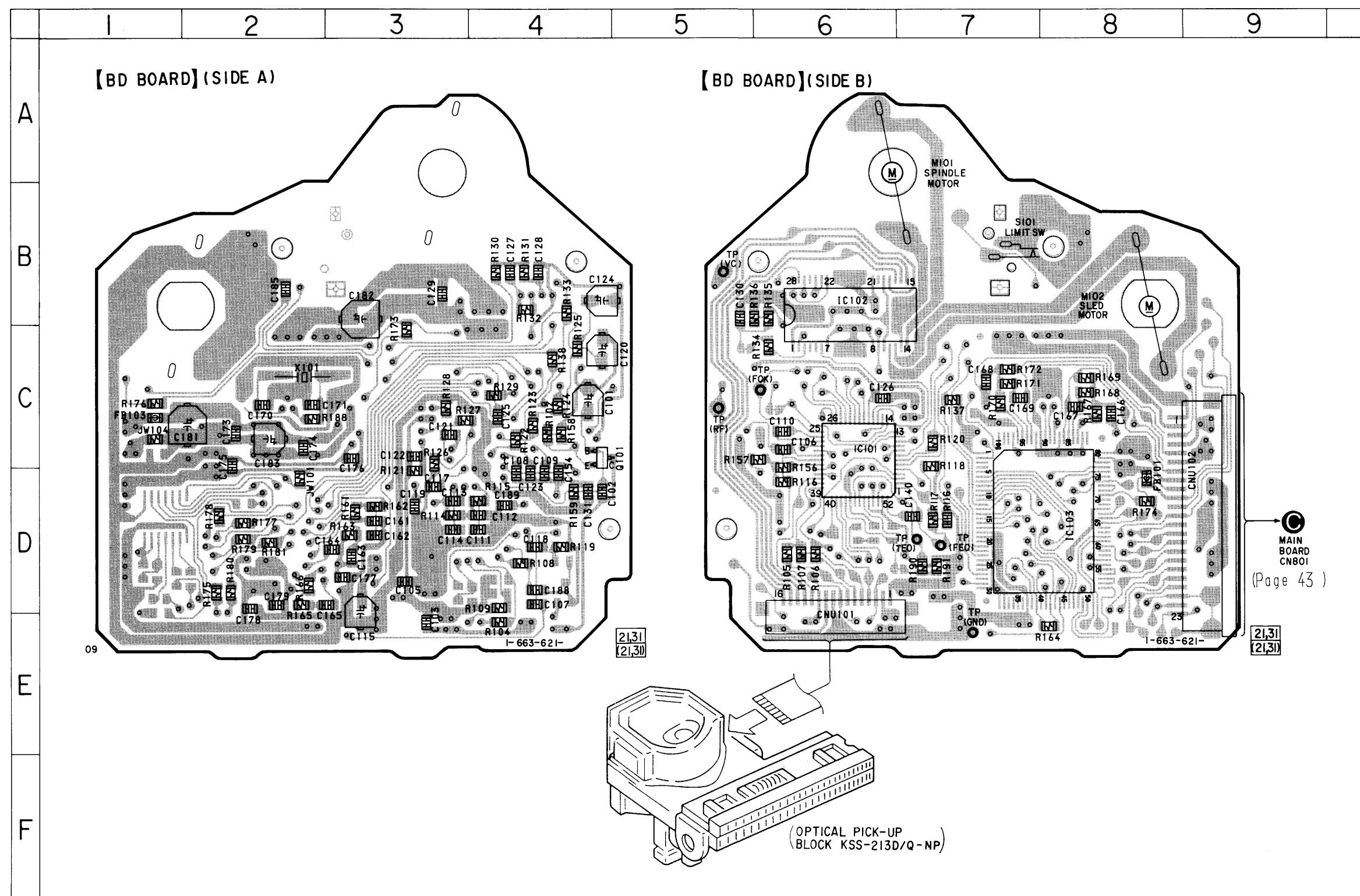
- R CH : Same as L ch
- SIGNAL PATH
⇒ : FM
- Abbreviation
 - EE: East European model.
 - MX: Mexican model.
 - AR: Argentine model.
 - AUS: Australian model.
 - SAF: South African model.

6-3. PRINTED WIRING BOARD — CD SECTION —

• See page 18 for Circuit Boards Location.

- Semiconductor Location

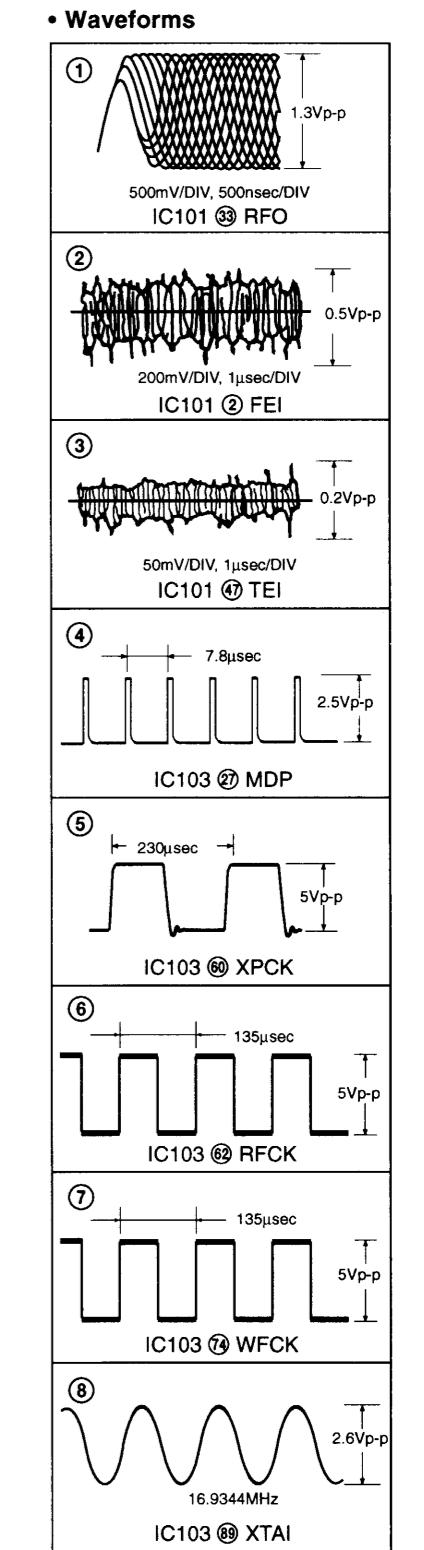
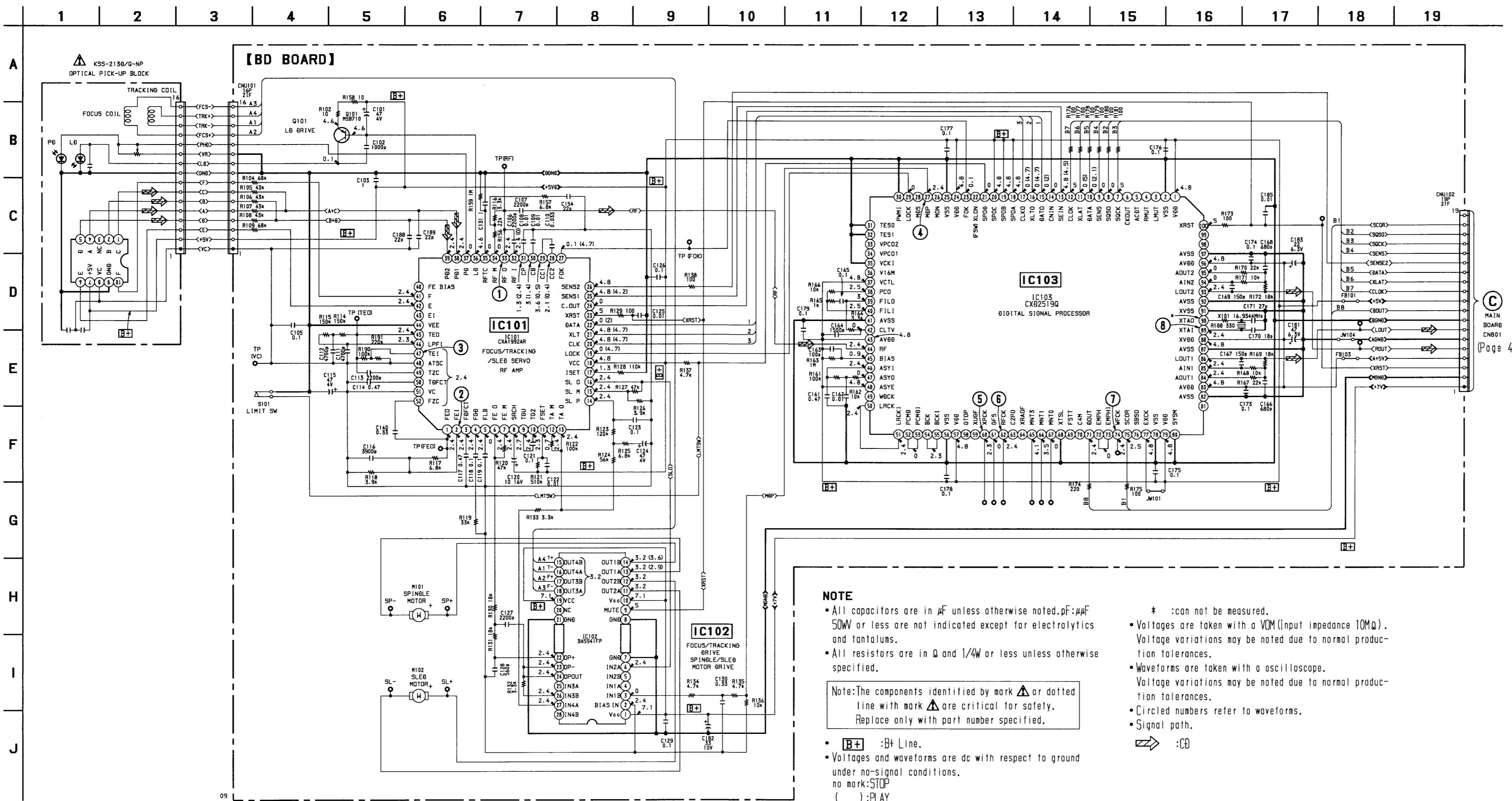
Ref. No.	Location
IC101	C-6
IC102	B-6
IC103	D-8
Q101	C-5

**Note:**

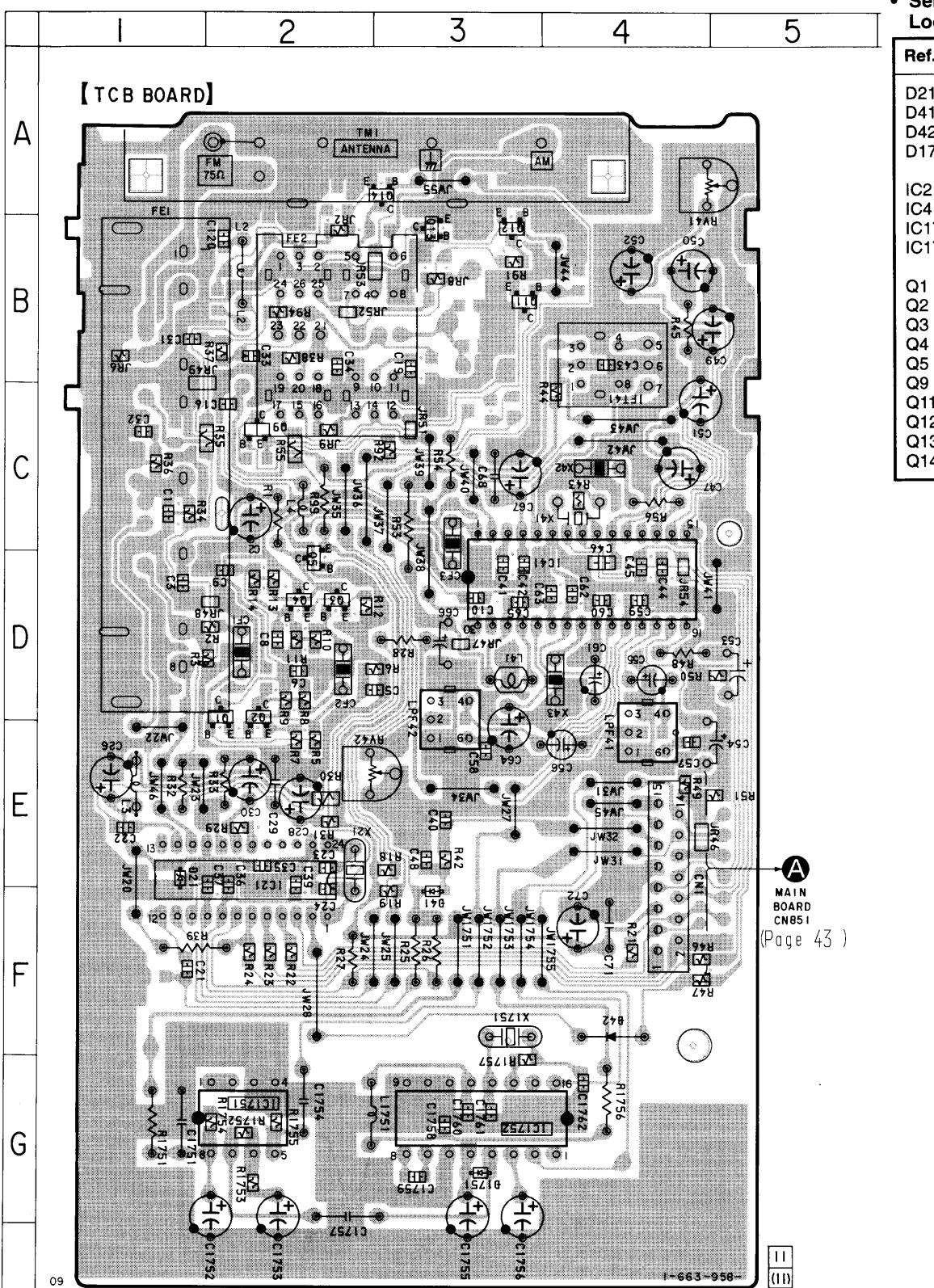
- : parts extracted from the component side.
- : Through hole.
- : Pattern from the side which enable seeing.
(The other layer's patterns are not indicated.)

6-4. SCHEMATIC DIAGRAM — CD SECTION —

- See page 75 for IC Block Diagrams.
- See page 80 for IC Pin Functions.

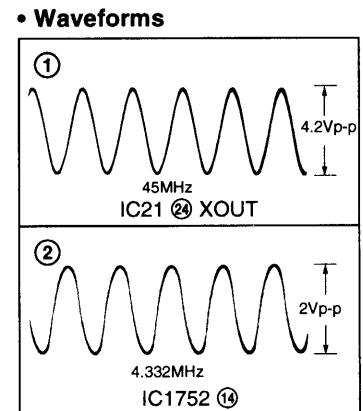
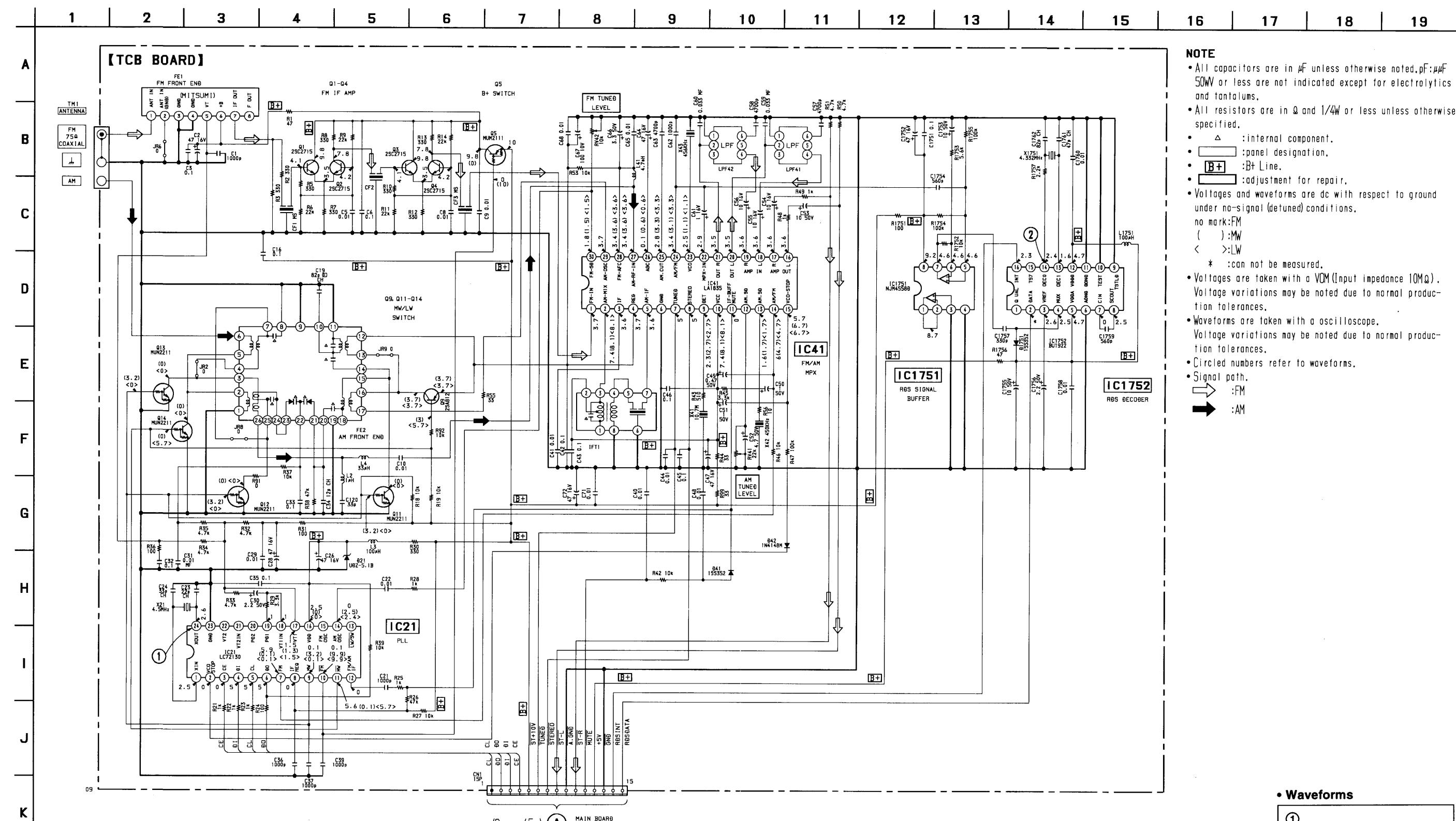


6-5. PRINTED WIRING BOARD — TUNER (AEP, UK model) SECTION —
 • See page 18 for Circuit Boards Location.



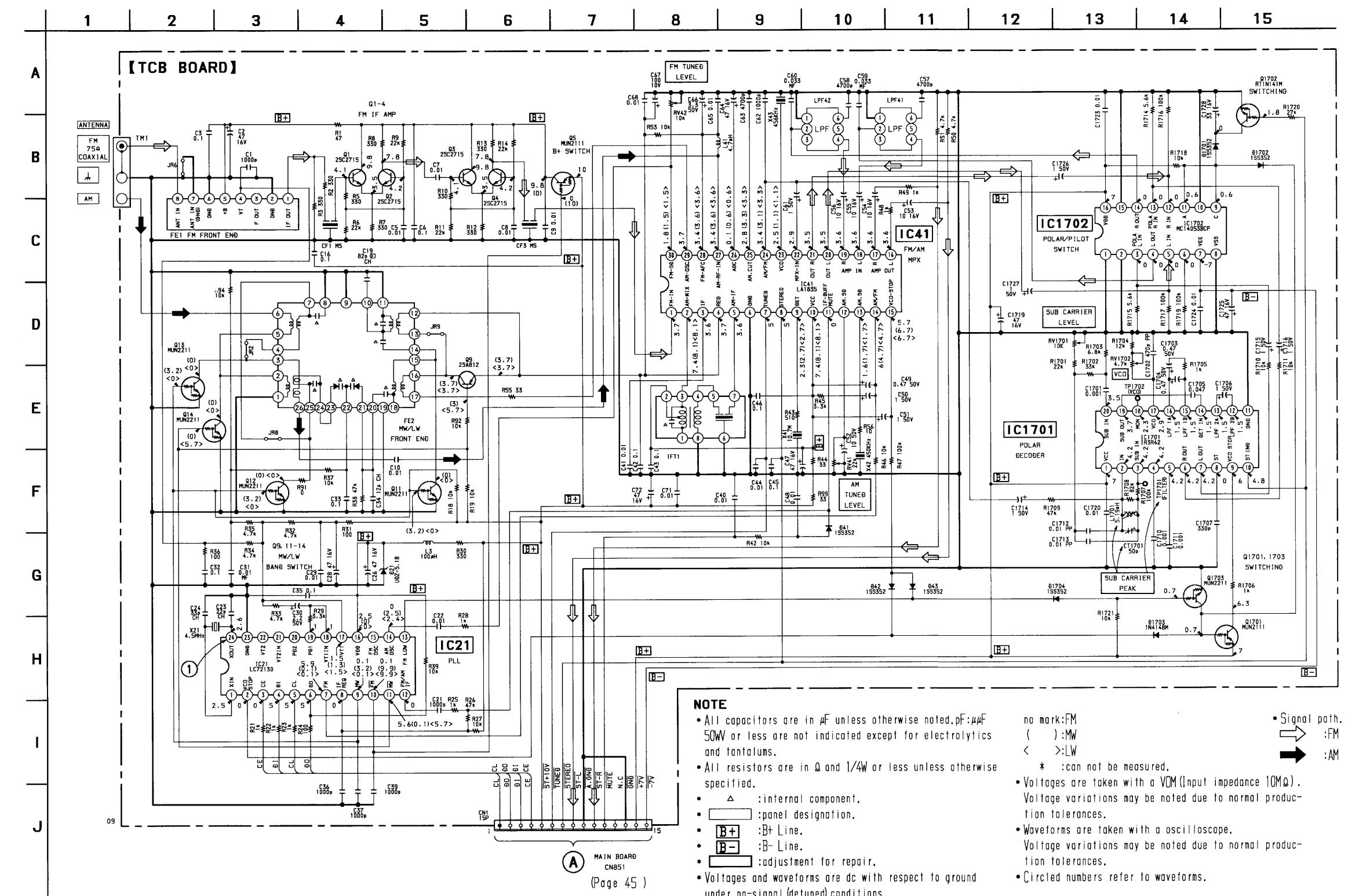
Note:
 • : parts extracted from the component side.
 • : Pattern from the side which enable seeing.

6-6. SCHEMATIC DIAGRAM — TUNER (AEP, UK model) SECTION —
 • See page 73 for IC Block Diagrams.



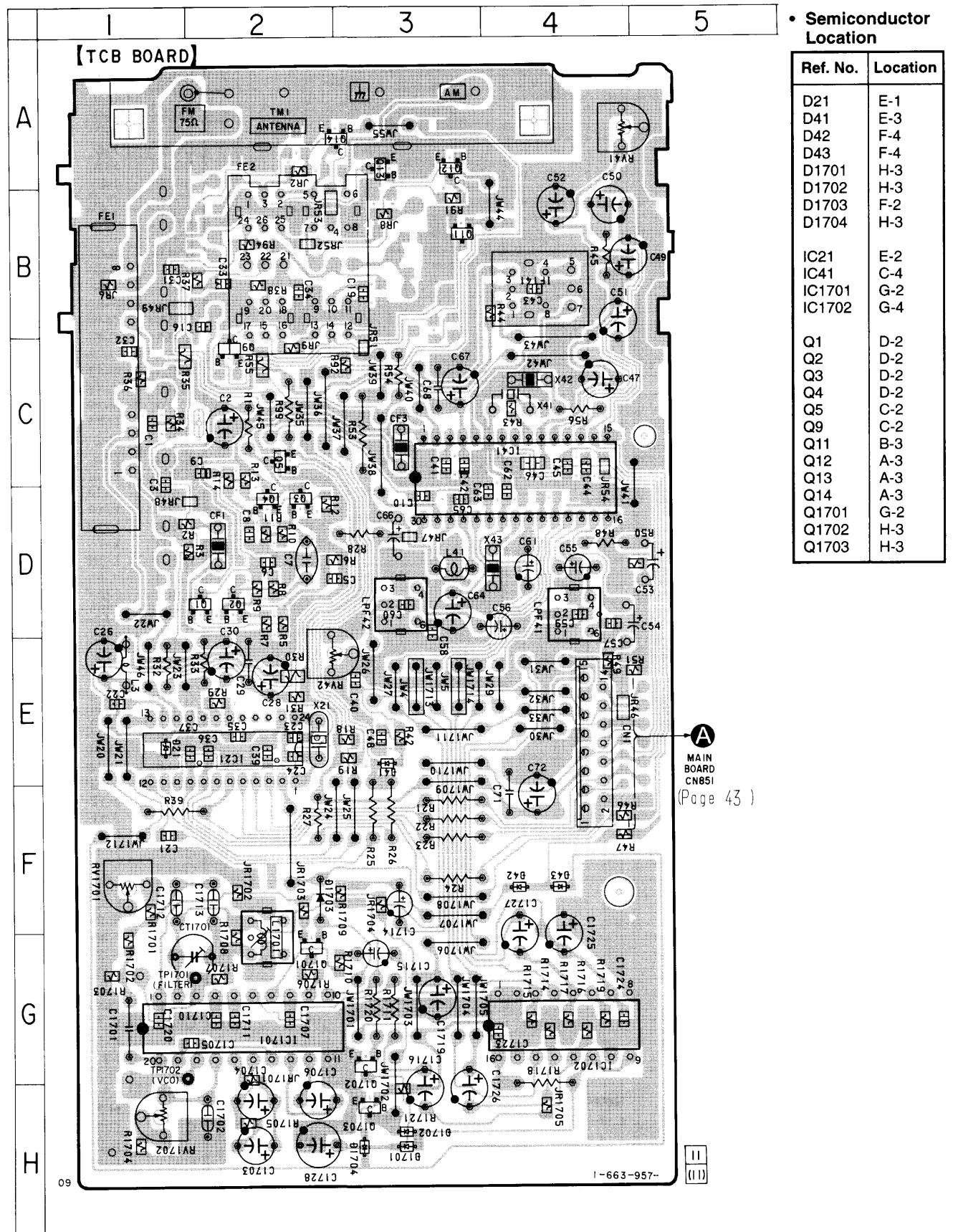
6-7. SCHEMATIC DIAGRAM — TUNER (East European, CIS model) SECTION —

• See page 73 for IC Block Diagrams.



6-8. PRINTED WIRING BOARD — TUNER (East European, CIS model) SECTION —

• See page 18 for Circuit Boards Location.



6-9. PRINTED WIRING BOARD — MAIN SECTION —

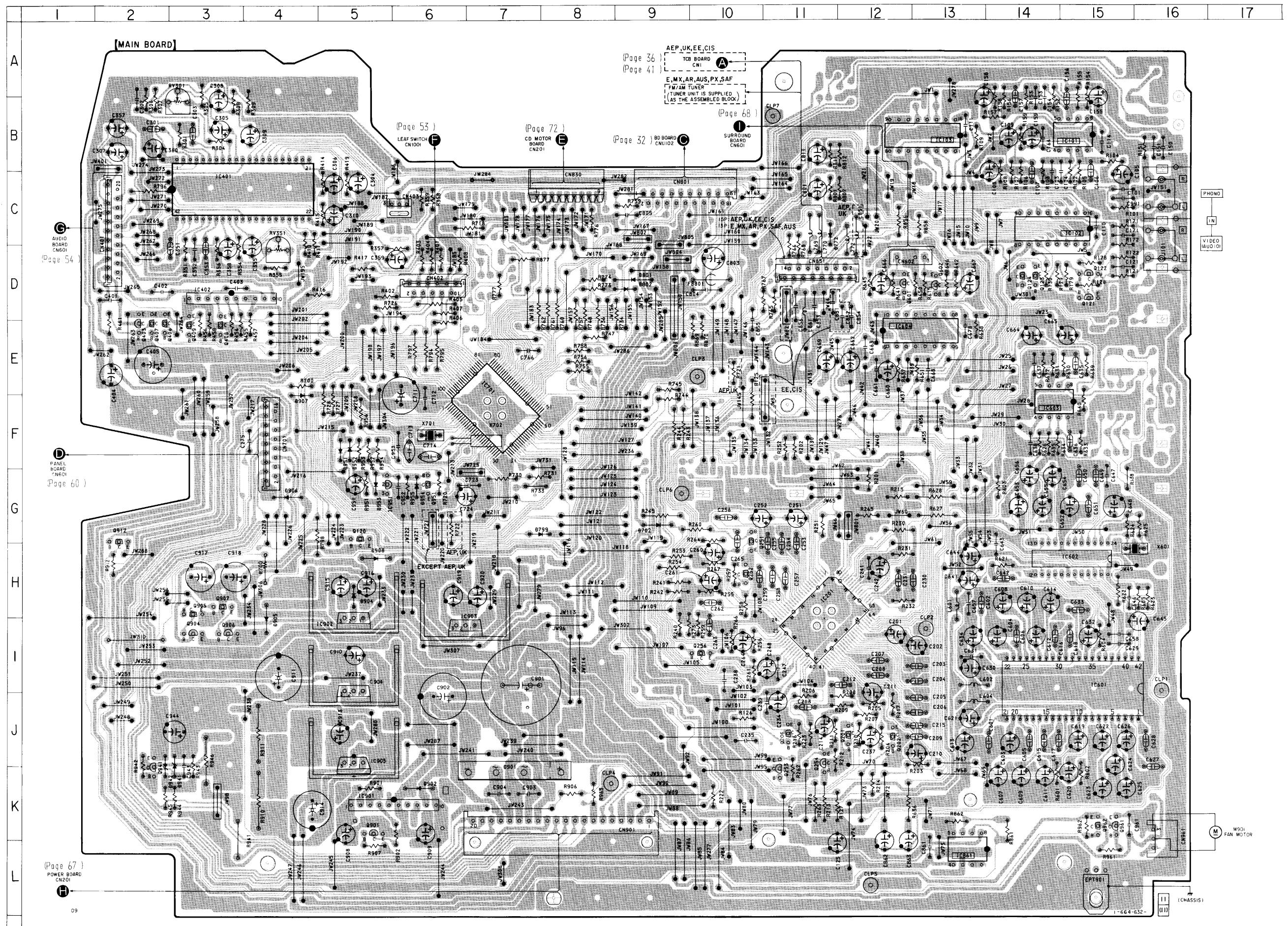
• See page 18 for Circuit Boards Location.

• Semiconductor Location

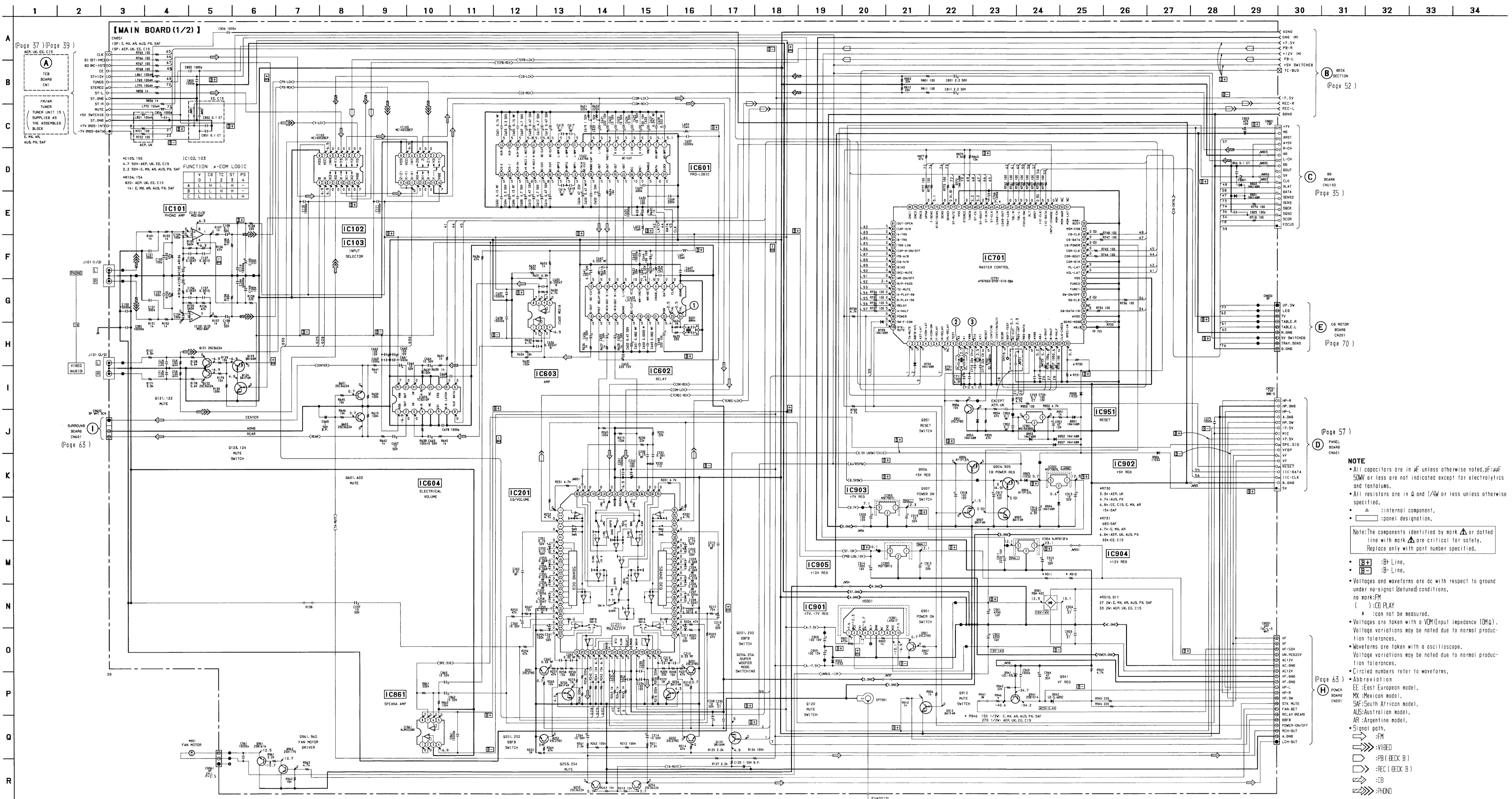
Ref. No.	Location
D702	G-9
D772	C-11
D799	G-8
D801	D-9
D802	D-9
D901	K-7
D902	K-6
D904	H-5
D905	I-4
D906	G-4
D907	F-4
D908	H-5
D941	K-3
D942	K-3
D951	F-5
D952	F-5
D953	G-5
D954	G-6
IC101	B-15
IC102	C-15
IC103	B-13
IC201	H-11
IC401	C-2
IC402	D-2
IC601	I-15
IC602	H-15
IC603	F-14
IC604	E-12
IC701	E-7
IC861	L-13
IC901	K-5
IC902	I-5
IC903	I-7
IC904	J-5
IC905	J-5
IC951	G-5
Q120	G-5
Q121	D-15
Q122	D-15
Q123	D-14
Q124	D-14
Q201	J-12
Q202	J-12
Q206	J-11
Q251	H-10
Q252	H-10
Q253	K-11
Q254	K-11
Q256	I-10
Q403	E-2
Q406	E-2
Q407	E-2
Q408	E-3
Q409	E-3
Q601	D-12
Q602	D-13
Q901	K-5
Q904	I-3
Q905	H-3
Q906	I-3
Q907	H-3
Q912	G-2
Q941	K-2
Q951	G-6
Q961	K-15
Q962	K-15

Note:

- : parts extracted from the component side.
- : Pattern from the side which enable seeing.
- Abbreviation
 - EE : East European model.
 - MX : Mexican model.
 - AUS : Australian model.
 - AR : Argentine model.
 - SAF : South African model.

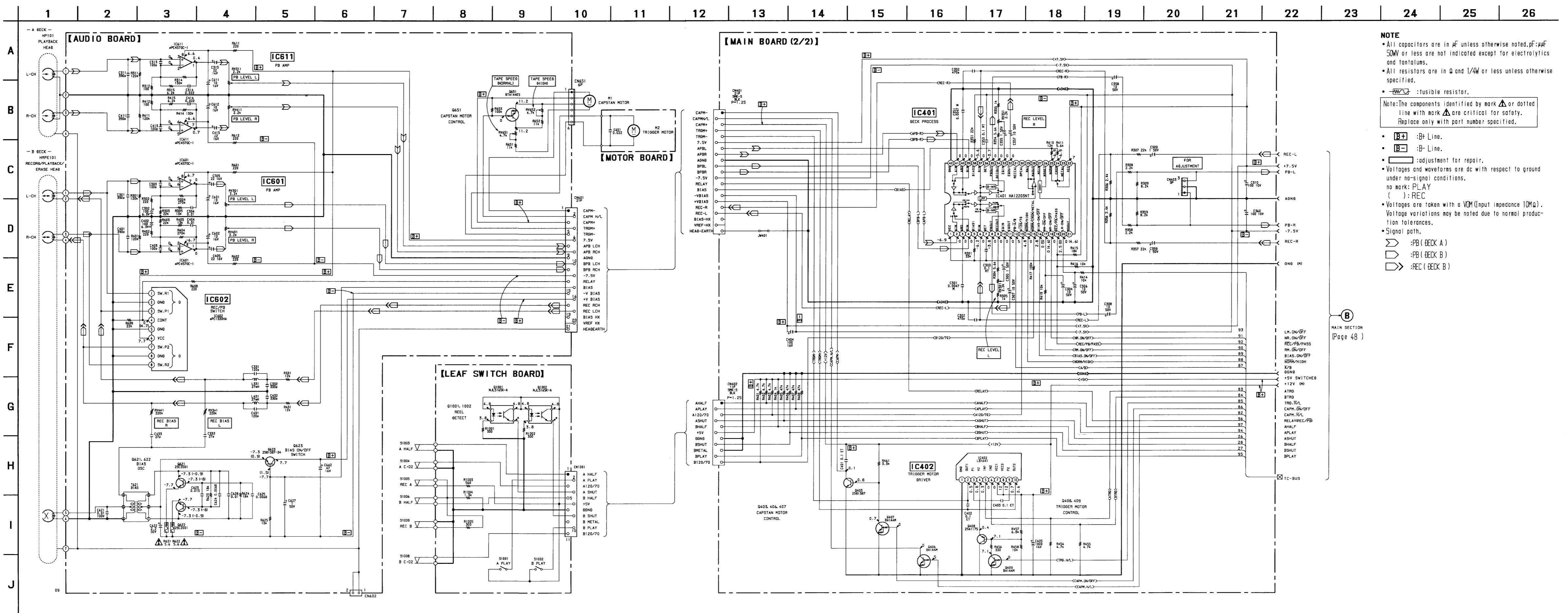


6-10. SCHEMATIC DIAGRAM — MAIN SECTION —
 • See page 77 for IC Block Diagrams.
 • See page 86 for IC Pin Functions.



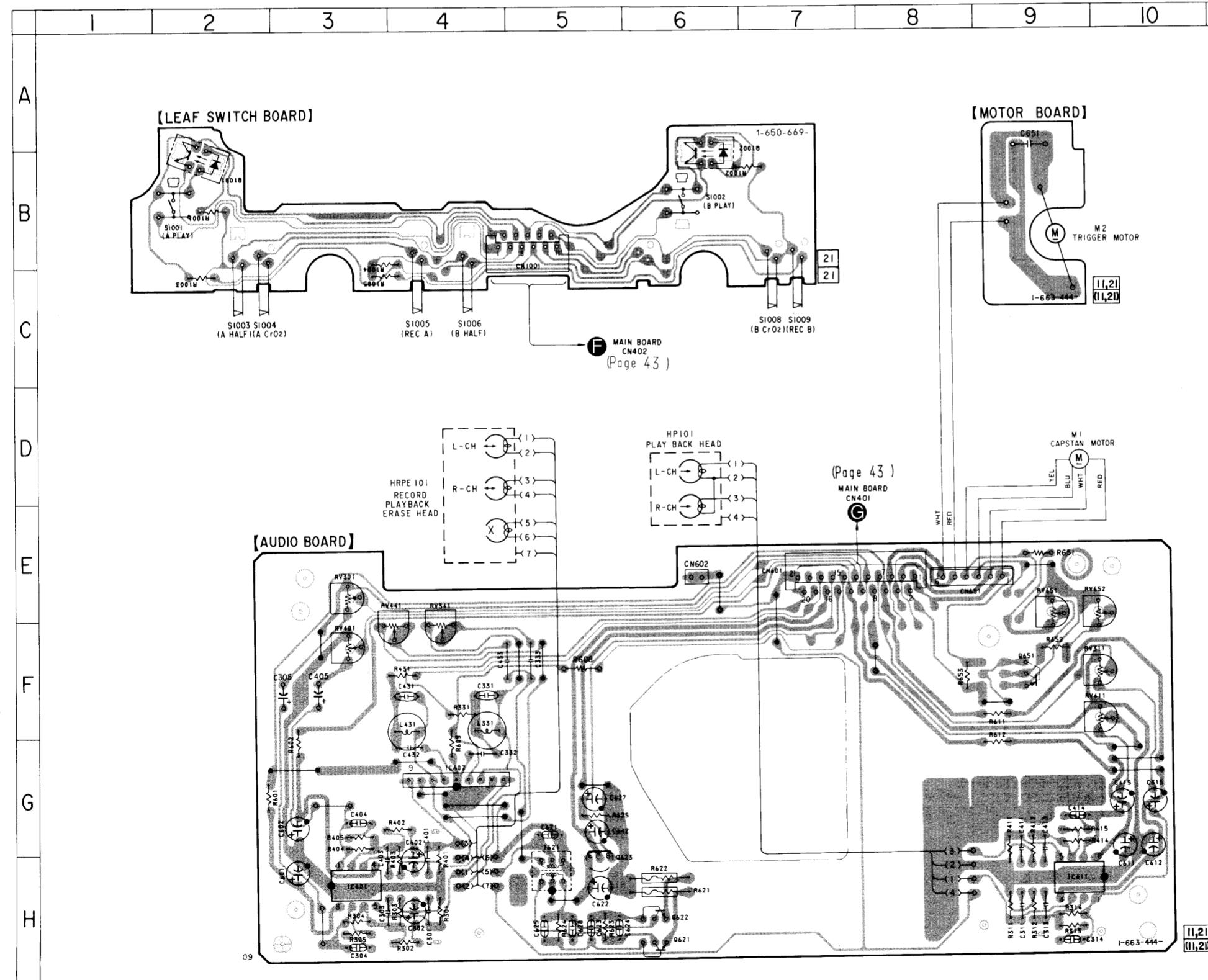
6-11. SCHEMATIC DIAGRAM — DECK SECTION —

- See page 43 for Printed Wiring Board. (Main board)
- See page 79 for IC Block Diagrams.



6-12. PRINTED WIRING BOARD — DECK SECTION —

• See page 18 for Circuit Boards Location.

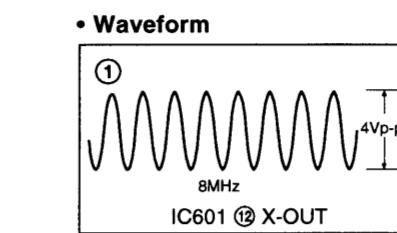


• Semiconductor Location

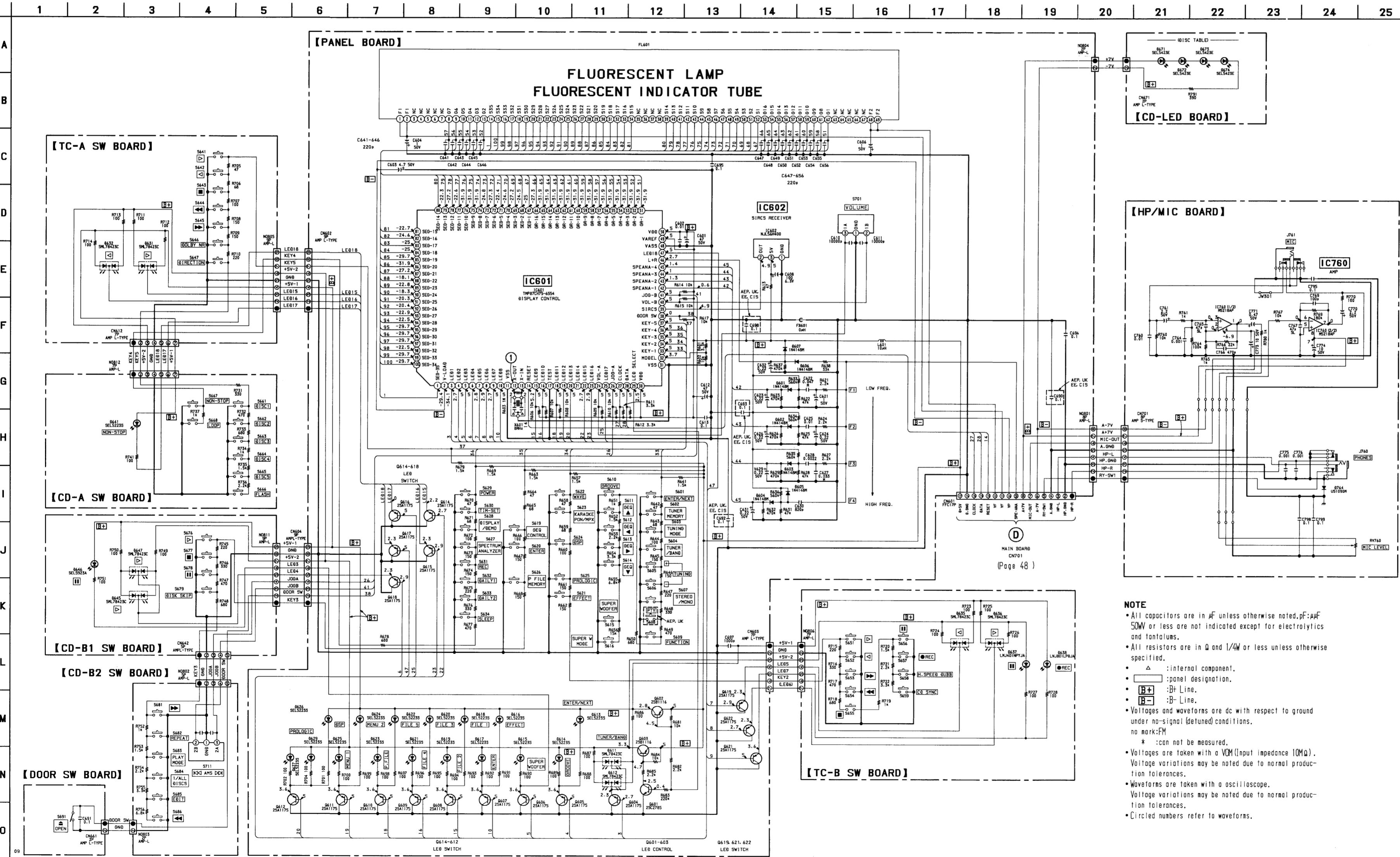
Ref. No.	Location
IC601	H-3
IC602	G-4
IC611	H-9
Q621	I-6
Q622	H-6
Q623	H-5
Q651	F-9
Q1001	B-2
Q1002	B-6

Note:

- ○ : parts extracted from the component side.
- ■ : Pattern from the side which enable seeing.



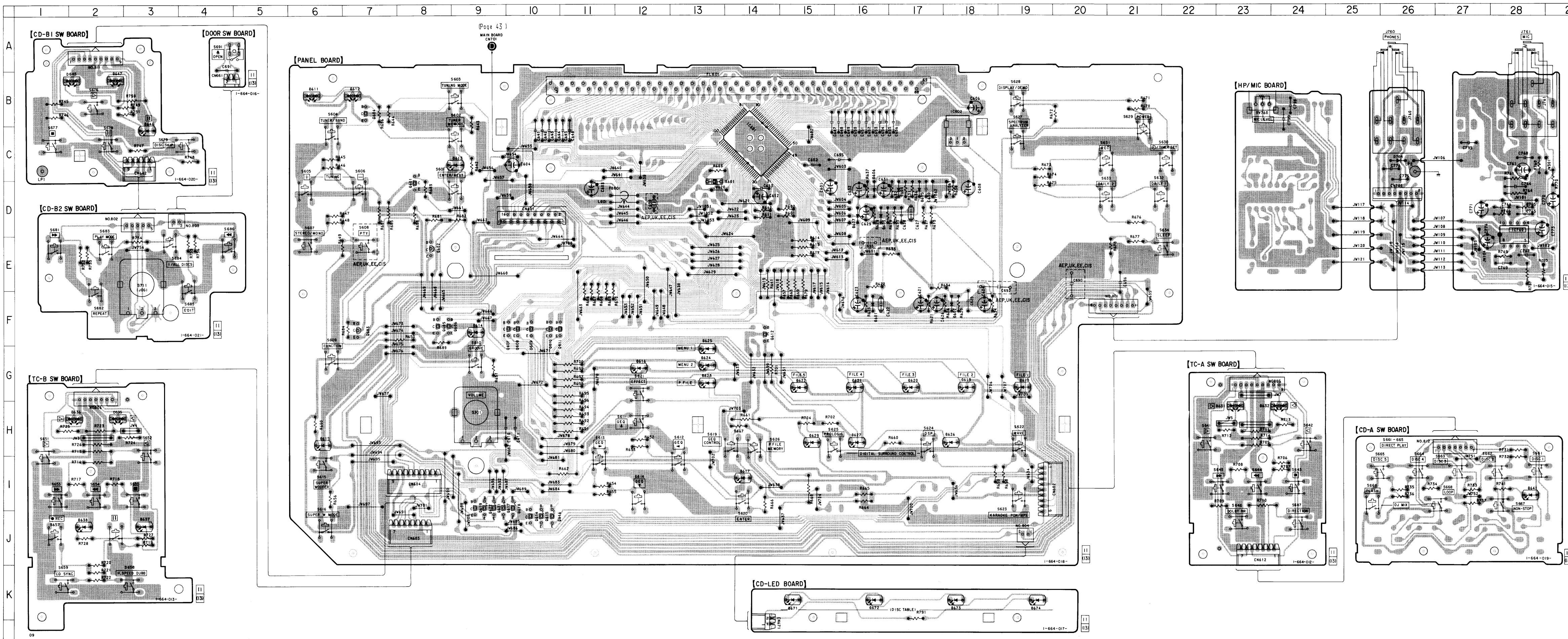
6-13. SCHEMATIC DIAGRAM — PANEL SECTION —
• See page 85 for IC Pin Functions.



NOTE

- All capacitors are in μF unless otherwise noted, $\text{pF}:\mu\text{pF}$
50W or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- : internal component.
- : panel designation.
- : B+ Line.
- : B- Line.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark: FM
- * can not be measured.
- Voltages are taken with a VOM (Input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.

6-14. PRINTED WIRING BOARD — PANEL SECTION —
 • See page 18 for Circuit Boards Location.

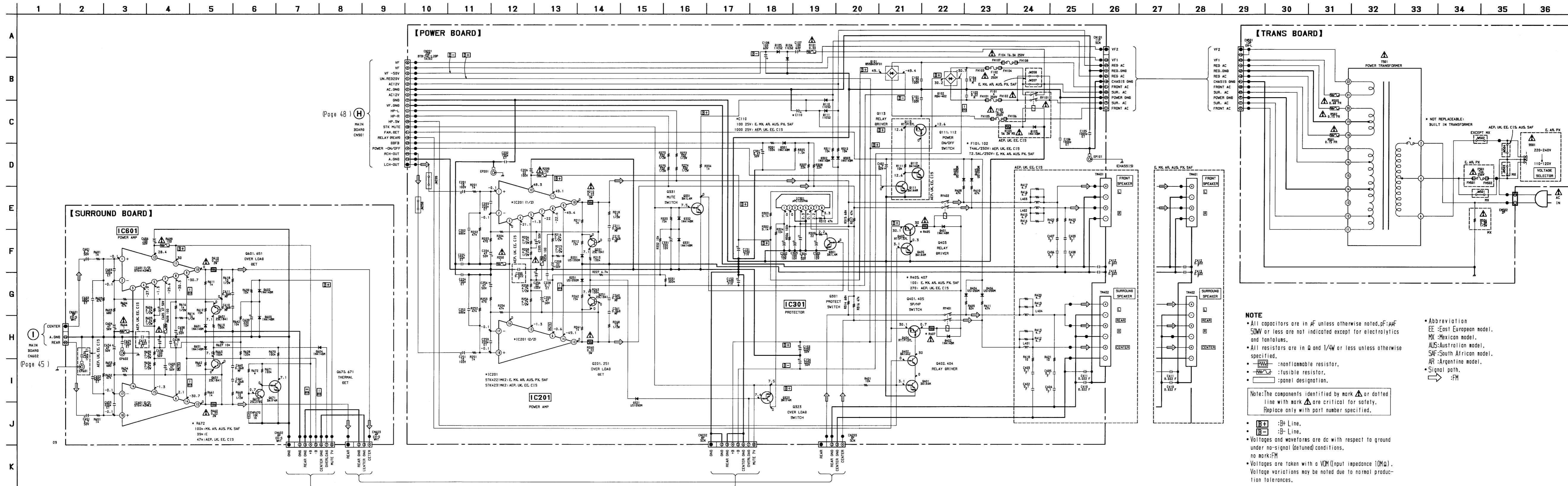


• Semiconductor Location

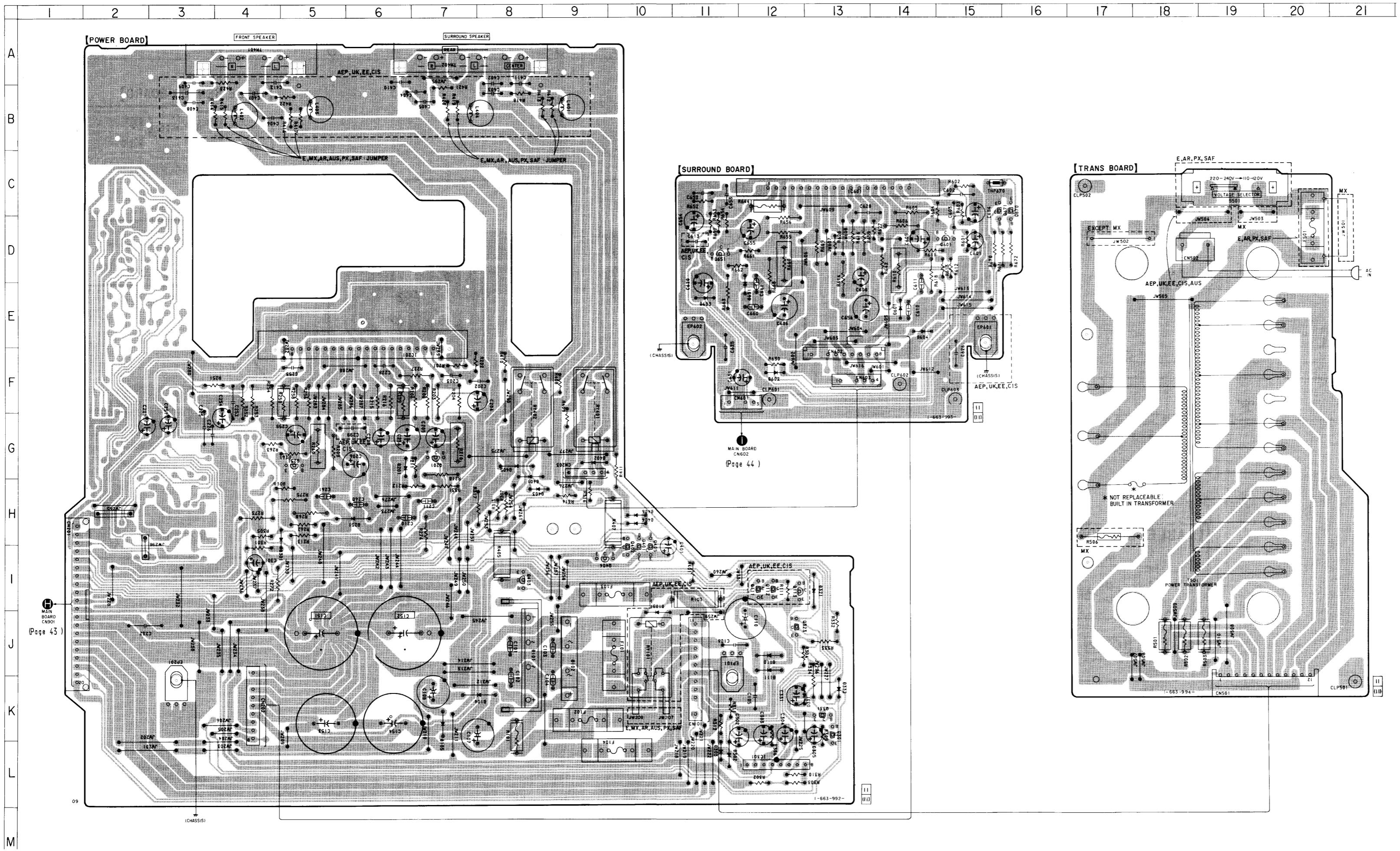
Ref. No.	Location
D601	F-16
D602	F-18
D603	D-16
D604	D-17
D605	D-17
D606	C-16
D607	D-16
D611	B-6
D612	B-7
D613	C-9
D614	F-9
D615	H-6
D616	G-12
D617	I-14
D618	G-19
D619	G-18
D620	G-17
D621	G-16
D622	G-15
D623	G-13
D624	G-13
D625	G-13
D626	H-18
D627	H-16
D629	H-15
D631	H-23
D632	H-23
D635	H-2
D636	J-3
D637	J-2
D641	I-28
D645	B-2
D646	C-3
D647	B-2
D671	K-15
D672	K-16
D673	K-18
D674	K-19
D764	C-26
IC601	C-14
IC602	B-18
IC706	D-28
Q601	D-7
Q602	E-7
Q603	F-7
Q604	B-7
Q605	F-7
Q606	F-9
Q607	G-10
Q608	G-10
Q609	G-10
Q610	G-10
Q611	G-10
Q612	F-14
Q614	J-10
Q615	J-10
Q616	J-10
Q617	J-10
Q618	J-10
Q619	J-9
Q621	J-9
Q622	J-9

Note:
 • : parts extracted from the component side.
 • : Pattern from the side which enable seeing.
 • Abbreviation
 EE : East European model.

6-15. SCHEMATIC DIAGRAM — POWER SECTION —
 • See page 79 for IC Block Diagrams.



6-16. PRINTED WIRING BOARD — POWER SECTION —
 • See page 18 for Circuit Boards Location.



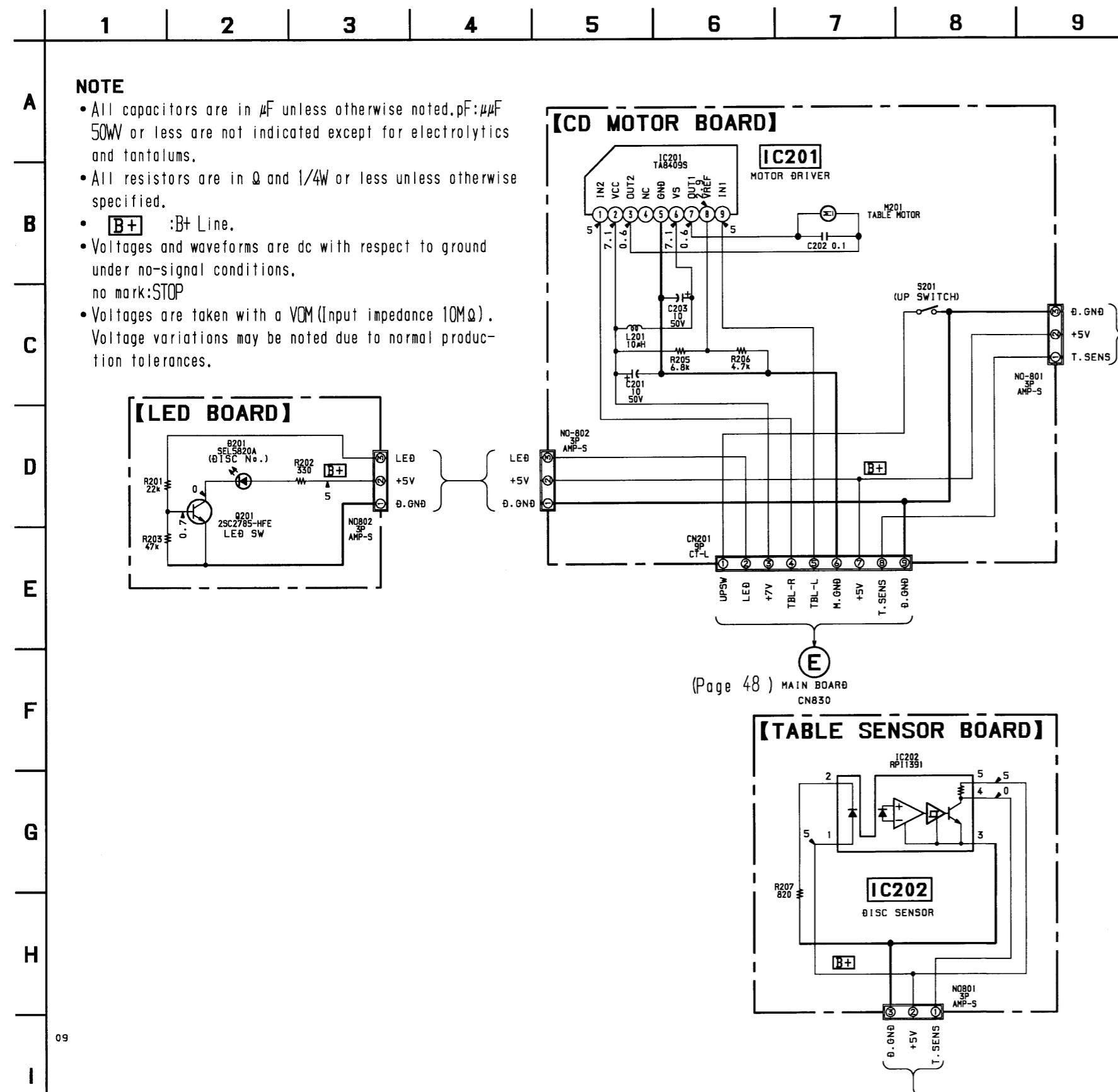
• Semiconductor Location

Ref. No.	Location
D101	J-8
D102	J-9
D103	I-10
D104	K-8
D105	K-7
D110	J-12
D111	J-12
D201	G-6
D251	H-6
D301	I-4
D302	L-11
D303	L-11
D321	I-13
D331	K-13
D332	K-13
D401	H-8
D402	G-9
D403	H-8
D404	H-10
D405	G-8
D406	H-10
D601	E-14
D602	F-12
D603	E-11
D604	E-14
D651	E-12
IC201	F-6
IC301	L-12
IC601	C-13
Q111	I-12
Q112	I-12
Q113	I-12
Q201	G-7
Q251	G-5
Q301	K-13
Q323	J-13
Q331	K-13
Q401	I-10
Q402	I-10
Q403	I-8
Q404	I-9
Q405	I-10
Q601	D-15
Q651	D-11
Q670	C-16
Q671	C-16

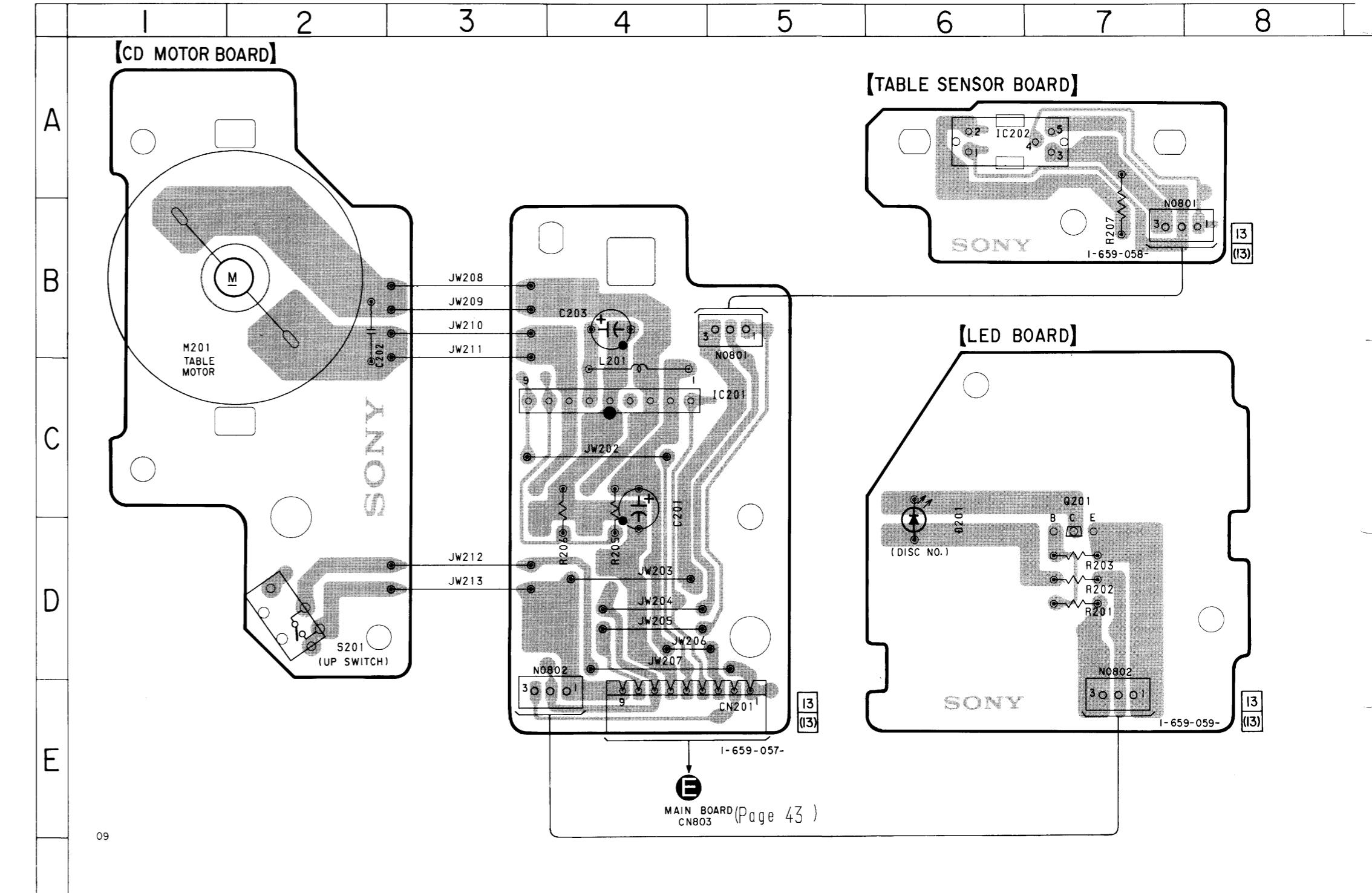
Note:

- : parts extracted from the component side.
- : Pattern from the side which enable seeing.
- Abbreviation
 - EE : East European model.
 - MX : Mexican model.
 - AUS : Australian model.
 - AR : Argentine model.
 - SAF : South African model.

6-17. SCHEMATIC DIAGRAM — CD MOTOR SECTION —
 • See page 79 for IC Block Diagrams.



6-18. PRINTED WIRING BOARD — CD MOTOR SECTION —
 • See page 18 for Circuit Boards Location.



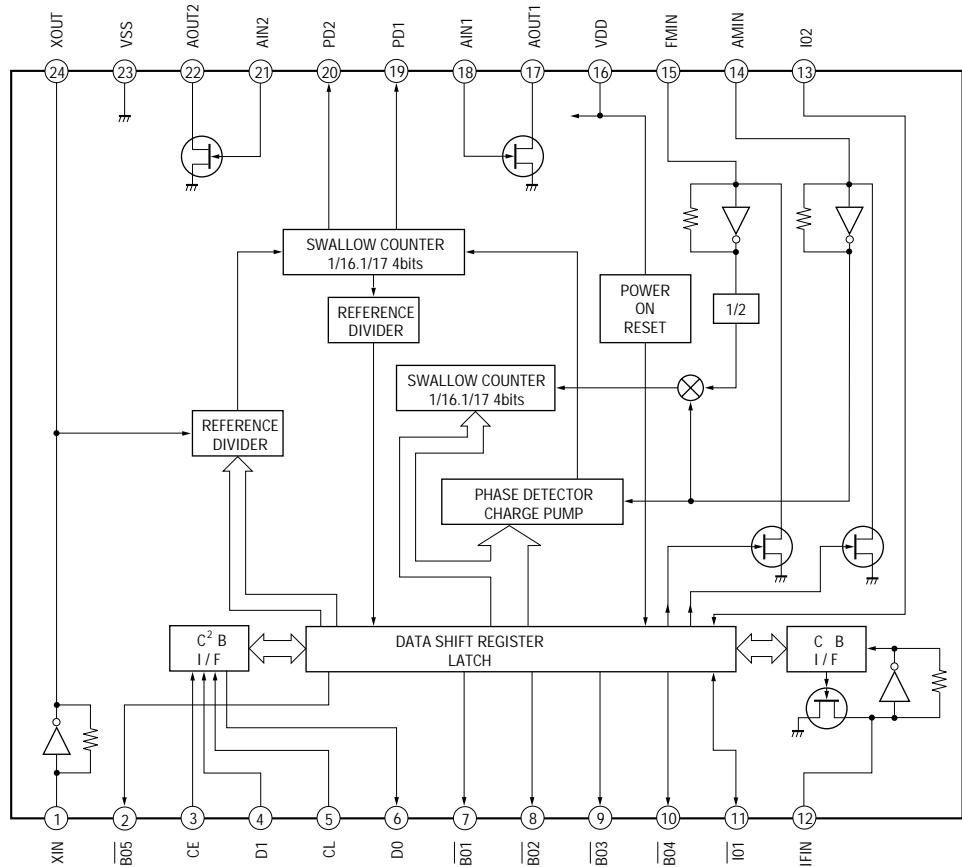
Note:

- : parts extracted from the component side.
- : Pattern from the side which enable seeing.

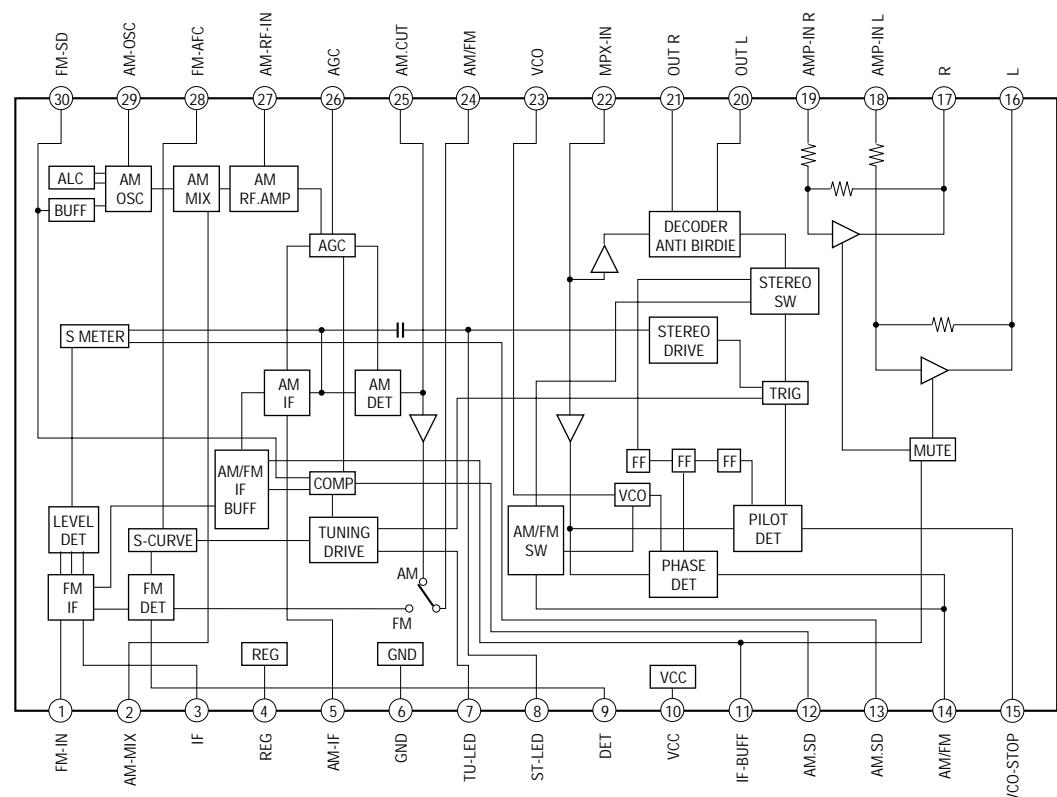
6-19. IC BLOCK DIAGRAMS

- Tuner section

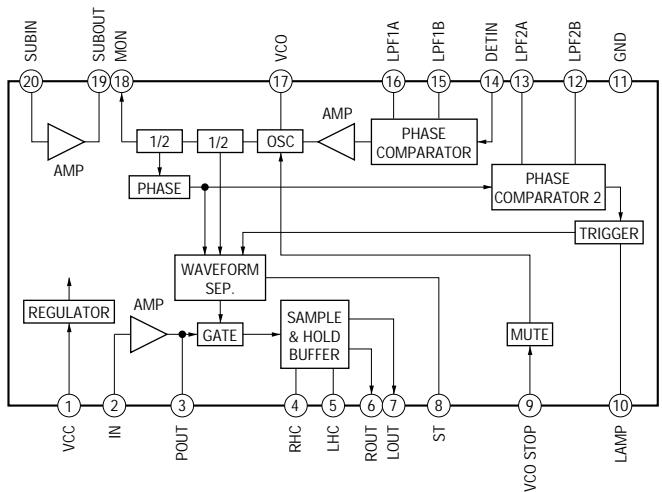
IC21 LC72130



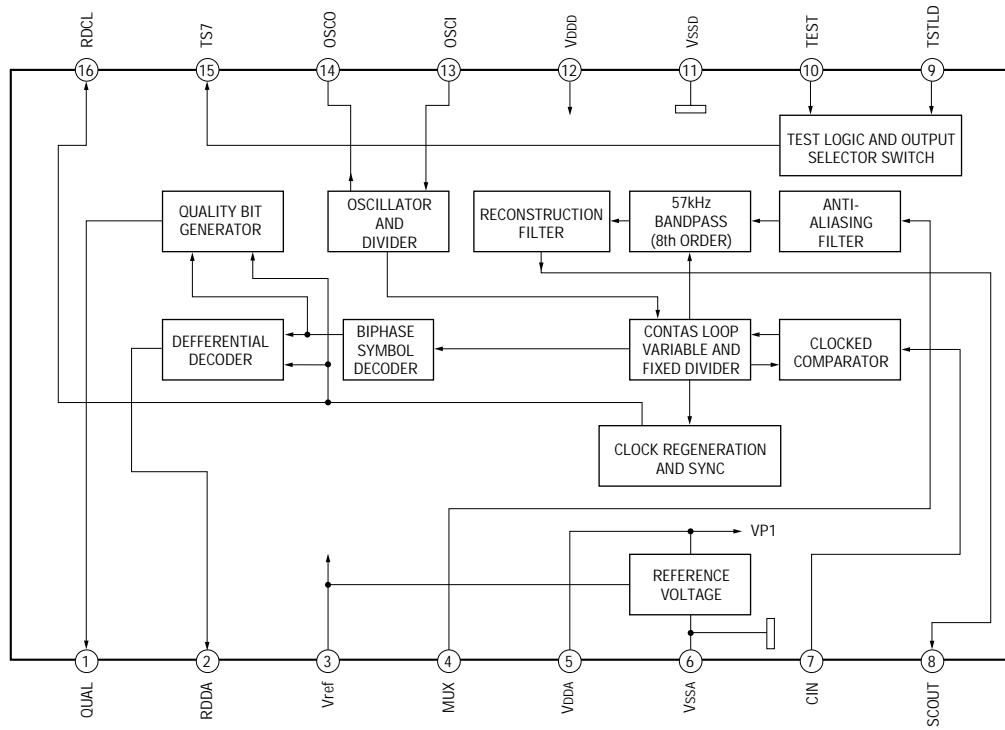
IC41 LA1835



IC1701 IR3R42

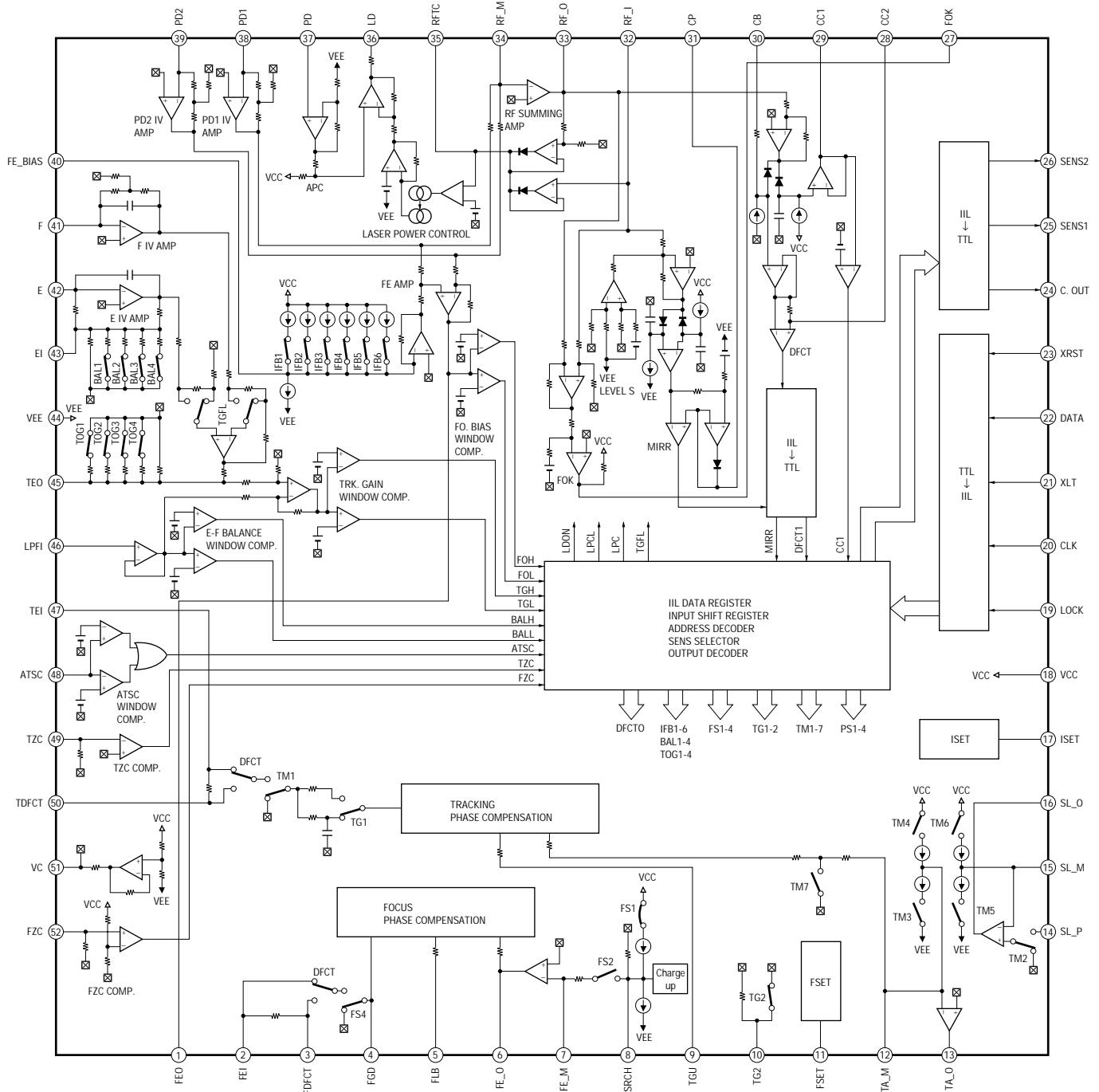


IC1752 BU1922

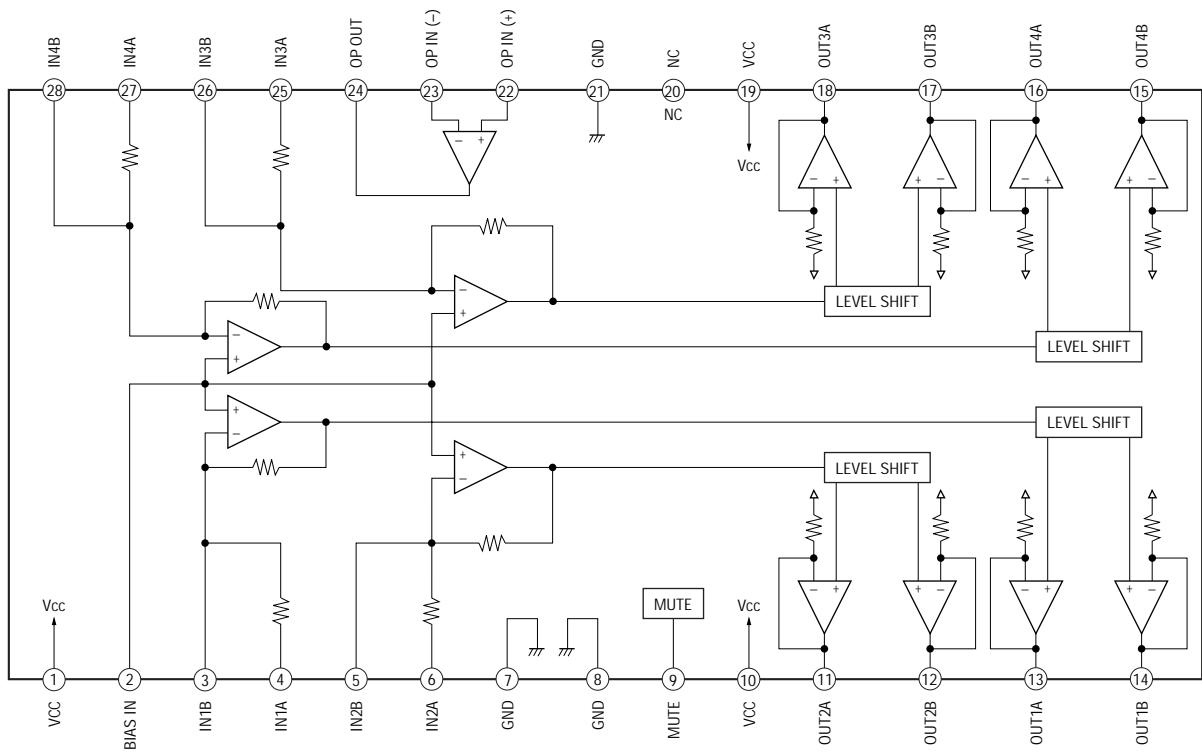


• CD section

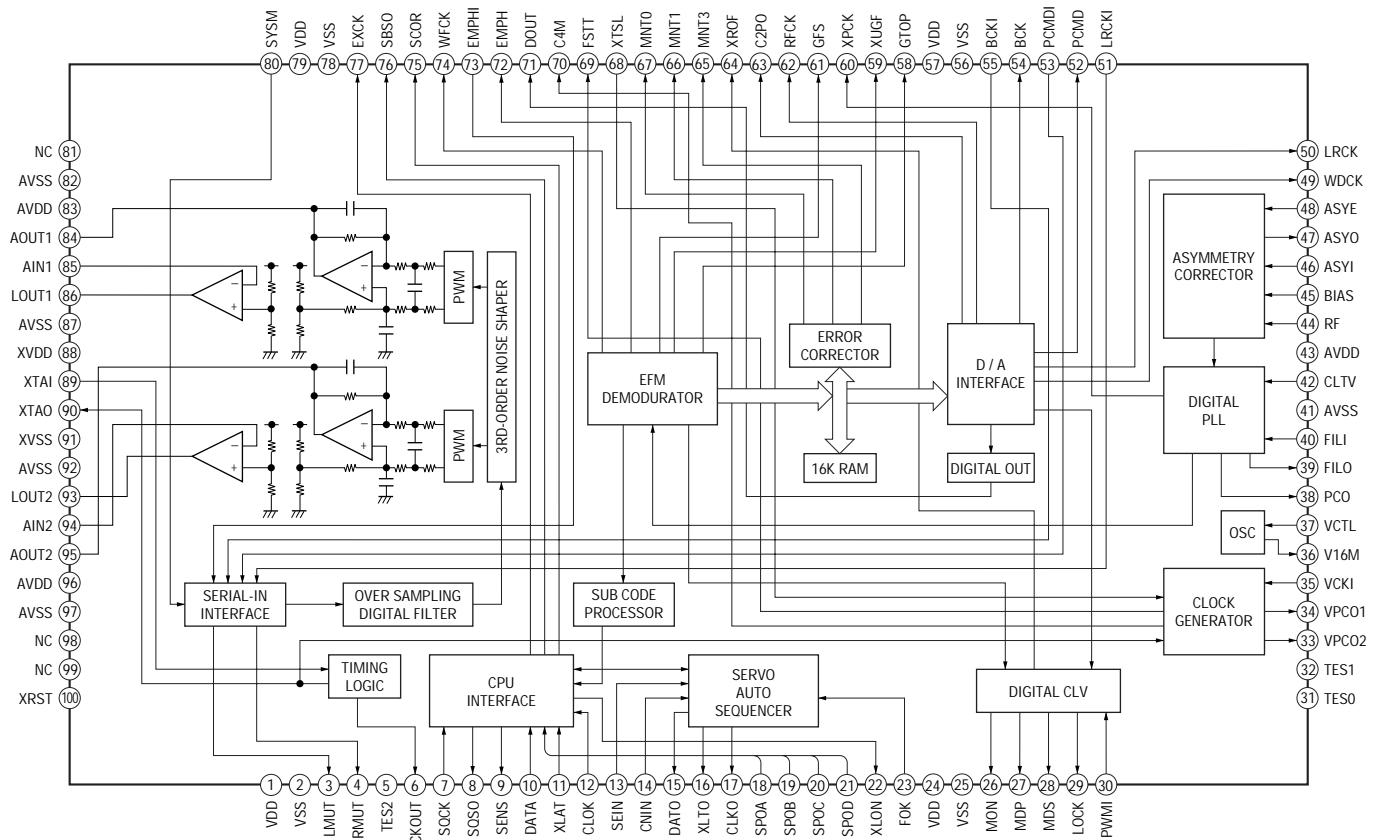
IC101 CXA1992AR



IC102 BA5941FP

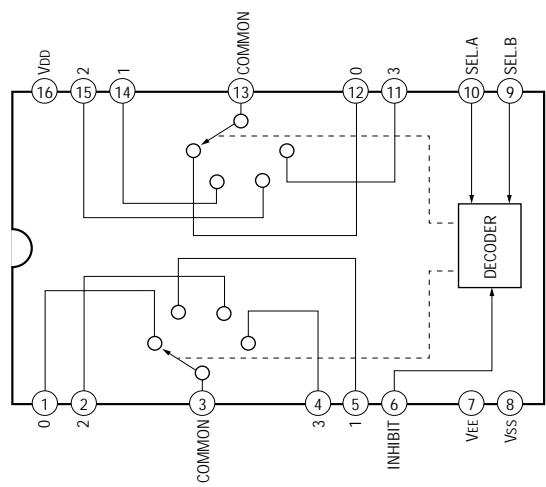


IC103 CXD2519Q

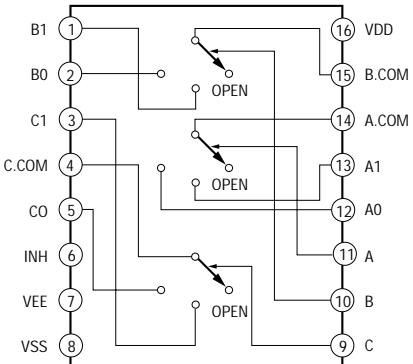


• Main section

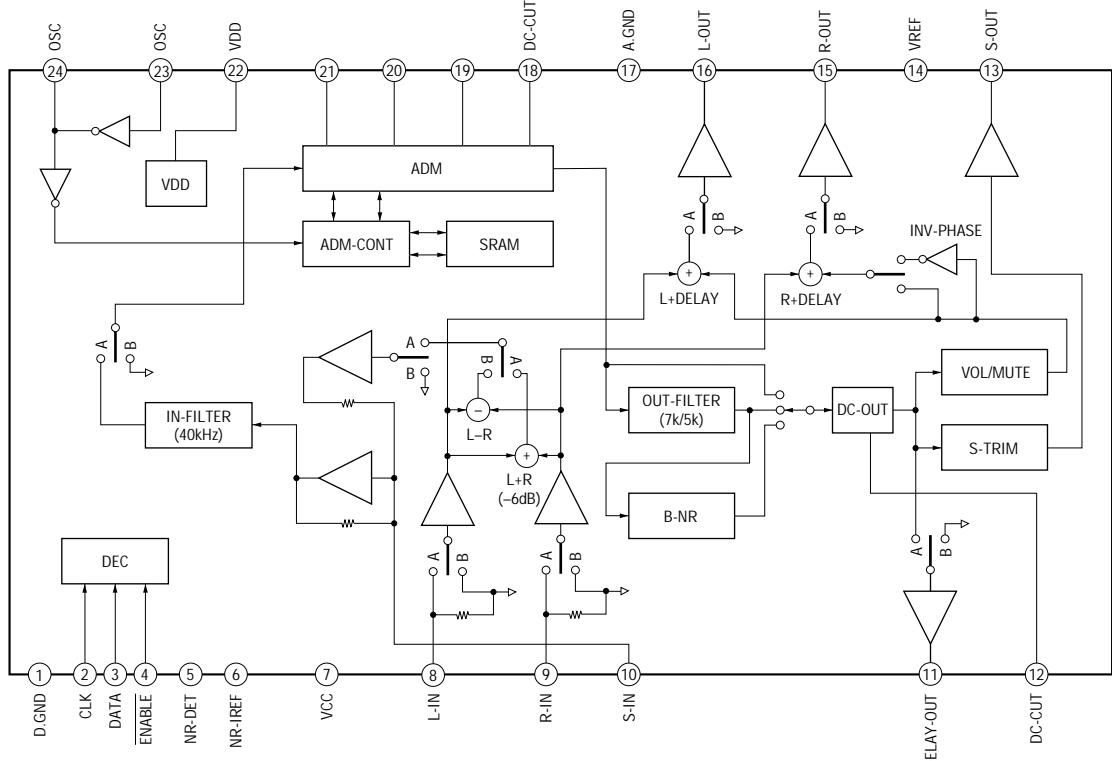
IC102 MC14052BCP



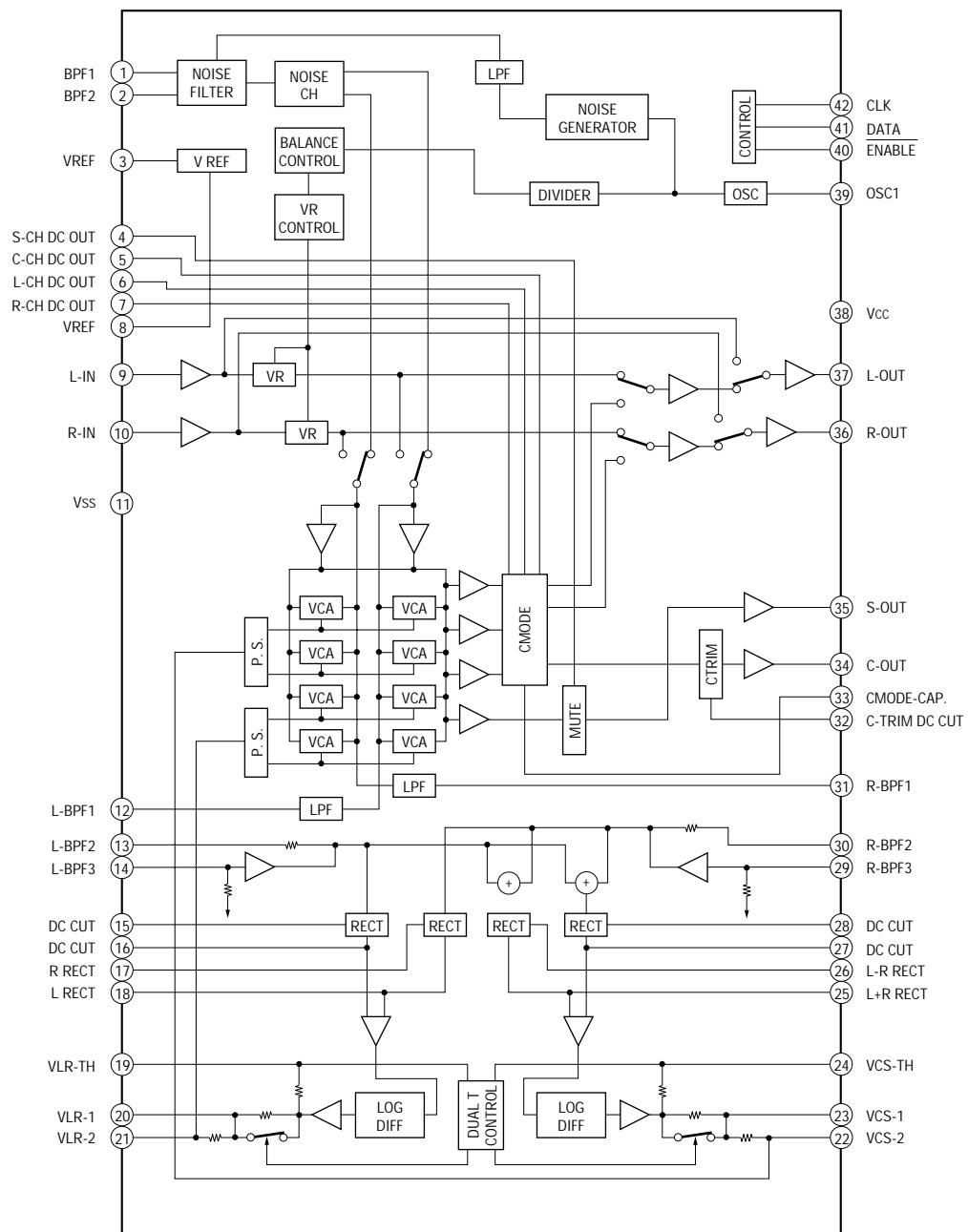
IC103, 1702 MC14053BCP



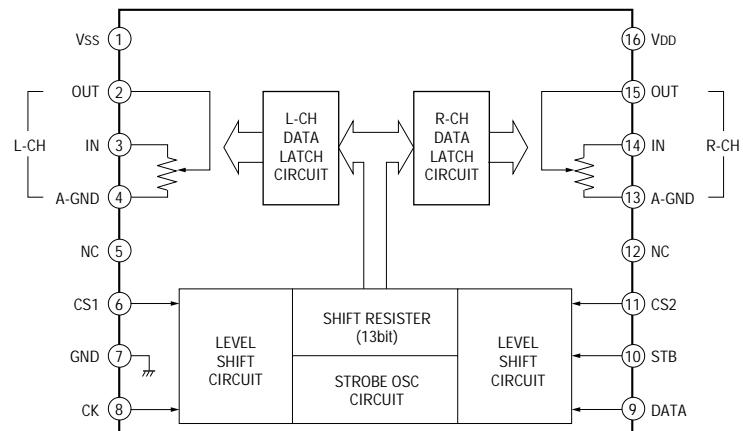
IC602 LV1016



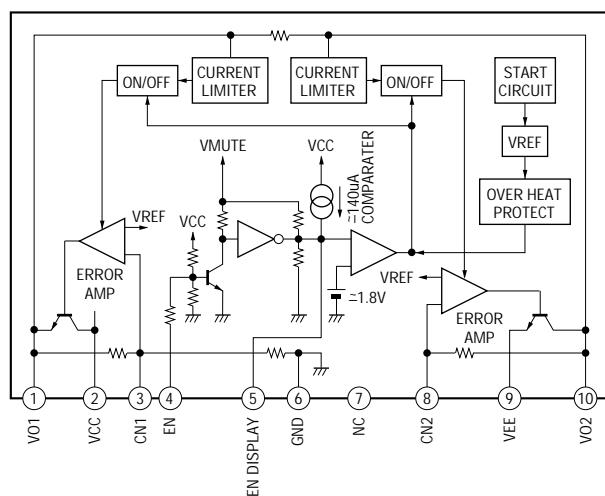
IC601 LA2786



IC604 TC9210P

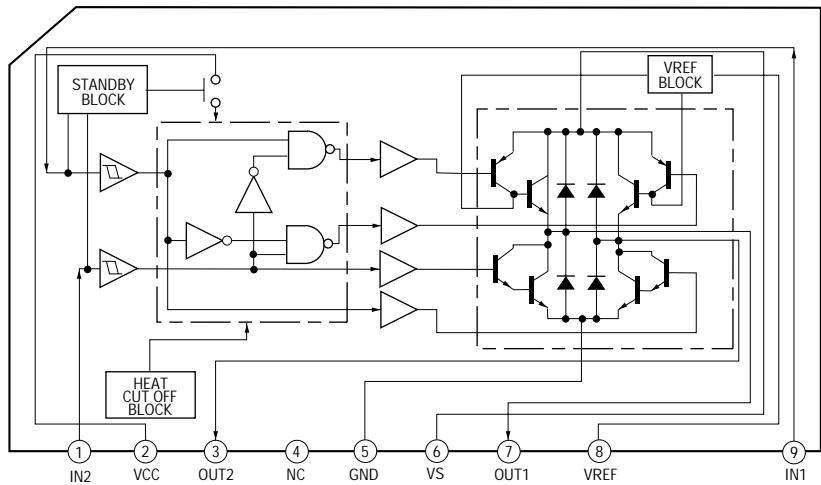


IC901 LA5617



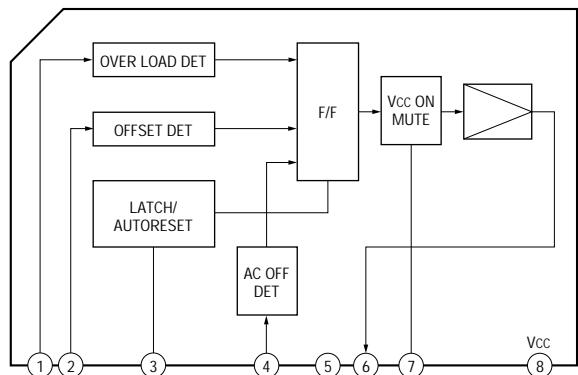
• CD motor sectoin

IC201 TA8409S



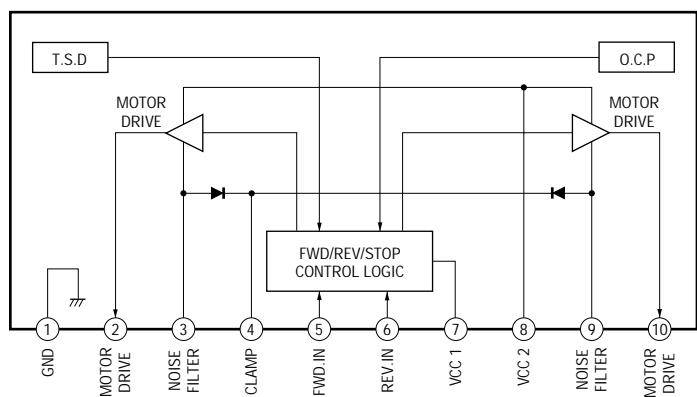
• Power sectoin

IC301 uPC1237HA

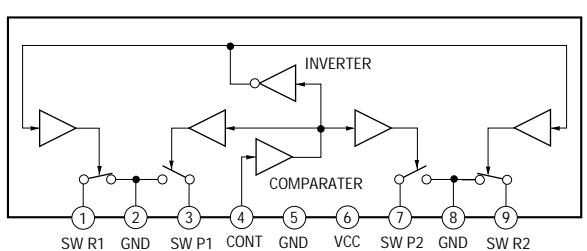


• Deck sectoin

IC402 LB1641



IC602 uPC1330HA



6-20. IC PIN FUNCTIONS

- IC101 FOCUS/TRACKING/SLED SERVO RF AMP (CXA1992AR)

Pin No.	Pin Name	I/O	Function
1	FEO	O	Focus error amplifier output Connected internally to the window comparator input for bias adjustment
2	FEI	I	Focus error input
3	DFCFT	I	Capacitor connection pin for defect time constant
4	FGD	I	Ground this pin through a capacitor for cutting the focus servo high-frequency gain
5	FLB	I	External time constant setting pin for boosting the focus servo low-frequency
6	FE O	O	Focus drive output
7	FE M	I	Focus amplifier inverted input
8	SRCH	I	External time constant setting pin for generating focus search waveform
9	TGU	I	External time constant setting pin for switching tracking high-frequency gain
10	TG2	I	External time constant setting pin for switching tracking high-frequency gain
11	FSET	I	Peak frequency setting pin for focus and tracking phase compensation amplifier
12	TA M	I	Tracking amplifier inverted input
13	TA O	O	Tracking drive output
14	SL P	I	Sled amplifier non-inverted input
15	SL M	I	Sled amplifier inverted input
16	SL O	O	Sled drive output
17	ISET	I	Connect an external capacitance to set the current which determines the Focus search, Track jump, and Sled kick heights
18	VCC	I	Positive power supply
19	LOCK	I	The sled overrun prevention circuit operates when this pin is Low (No pull-up resistance)
20	CLK	I	Serial data transfer clock input from CPU (No pull-up resistance)
21	XLT	I	Lach input from CPU (No pull-up resistance)
22	DATA	I	Serial data input from CPU (No pull-up resistance)
23	XRST	I	Reset input; resets at Low (No pull-up resistance)
24	C.OUT	O	Track number count signal output
25	SENS1	O	Outputs FZC, DFCT1, TZC, BALH, TGH, FOH, ATSC, and others according to the command from CPU
26	SENS2	O	Outputs DFCT2, MIRR, BALL, TGL, FOL, and others according to the command from CPU
27	FOK	O	Focus OK comparator output
28	CC2	I	Input for the defect bottom hold output with capacitance coupled
29	CC1	O	Defect bottom hold output Connected internally to the interruption comparator input
30	CB	I	Connection pin for defect bottom hold capacitor
31	CP	I	Connection pin for MIRR hold capacitor MIRR comparator non-inverted input
32	RF I	I	Input for the RF summing amplifier output with capacitance coupled
33	RF O	O	RF summing amplifier output Eye-pattern check point

• Abbreviation

FZC	: Focus zero-cross
DFCFT	: Defect
TZC	: Tracking zero-cross
BALH	: E-F Balance (High)
TGH	: Tracking Gain (High)
FOH	: Focus Bias (High)
ATSC	: Auti Shock
MIRR	: Mirror
BALL	: E-F Balance (Low)
TGL	: Tracking Gain (LOW)
FOL	: Foucas Bias (LOW)

Pin No.	Pin Name	I/O	Function
34	RF M	I	RF summing amplifier inverted input The RF amplifier gain is determined by the resistance connected between this pin and RFO pin
35	RFTC	I	External time constant setting pin during RF level control
36	LD	O	APC amplifier output
37	PD	I	APC amplifier input
38	PD1	I	RF I-V amplifier inverted input
39	PD2	I	Connect these pins to the photo diode A+C and B+D pins
40	FE BIAS	I	Bias adjustment of focus error amplifier Leave this pin open for automatic adjustment
41	F	I	F I-V and E I-V amplifier inverted input
42	E	I	Connect these pins to photo diodes F and E
43	EI	-	I-V amplifier E gain adjustment (When not using automatic balance adjustment)
44	VEE	-	Negative power supply
45	TEO	O	Tracking error amplifier output E-F signal is output
46	LPFI	I	Comparator input for balance adjustment (Input from TEO through LPF)
47	TEI	I	Tracking error input
48	ATSC	I	Window comparator input for ATSC detection
49	TZC	I	Trackig zero-cross comparator input
50	TDFCT	I	Capacitor connection pin for defect time constant
51	VC	O	(VCC + VEE)/2 direct voltage output
52	FZC	I	Focus zero-cross comparator input

- Abbreviation

APC : Auto Power Control

• IC103 DIGITAL SIGNAL PROCESSOR (CXD2519Q)

Pin No.	Pin Name	I/O	Function
1	VDD	—	+5V power supply
2	VSS	—	Ground
3	LMUT	O	Lch “L” detection flog (Not used)
4	RMUT	O	Rch “L” detection flog (Not used)
5	ACDT	O	Test output (Not used)
6	CKOUT	O	Master clock divider output (Not used)
7	SQCK	I	Clock input for SQSO read out
8	SQSO	O	Serial output for Sub-Q 80bit
9	SENS	O	SENS signal output to CPU
10	DATA	I	Serial data input, supplied from CPU
11	XLAT	I	Latch input, supplied from CPU
12	CLOK	I	Serial data transfer clock input, supplied from CPU
13	SEIN	I	SENS input from IC101
14	CNIN	I	Numbers of track jump counted signal input
15	DATO	O	Serial data output to IC101
16	XLTO	O	Serial data latch output to IC101
17	CLKO	O	Serial data transfer clock output to IC101
18	SPOA	I	Micro computer demodulation interface (Input A)
19	SPOB	I	Micro computer demodulation interface (Input B)
20	SPOC	I	Micro computer demodulation interface (Input C)
21	SPOD	I	Micro computer demodulation interface (Input D)
22	XLON	O	Micro computer demodulation interface (Output)
23	FOK	I	Focus OK input
24	VDD	—	+5V power supply
25	VSS	—	Ground
26	MON	O	Output to control ON/OFF of spindle motor (Not used)
27	MDP	O	Output to control spindle motor servo
28	MDS	O	Output to control spindle motor servo (Not used)
29	LOCK	O	GFS is sampled by 460Hz
30	PWMI	I	Input to control the outside spindle motor
31	TES0	I	Test pin (Connected to ground)
32	TES1	I	Test pin (Connected to ground)
33	VPCO2	O	Charge-pump output (Not used)
34	VPCO1	O	Charge-pump output (Not used)
35	VCKI	I	VCO2 oscillator input (Not used)
36	V16M	O	VCO2 oscillator output (Not used)
37	VCTL	I	VCO2 control voltage input
38	PCO	O	Charge-pump output to master PLL
39	FILO	O	Filter output to master PLL
40	FILI	I	Filter input for master PLL

• Abbreviation

GFS : Guarded Frame Sync
 PLL : Phase Locked Loop

Pin No.	Pin Name	I/O	Function
41	AVSS	-	Analog ground
42	CLTV	I	Control voltage input for VCO
43	AVDD	-	Analog power supply
44	RF	I	EFM signal input
45	BIAS	I	Asymmetry circuit constant current input
46	ASYI	I	Asymmetry comparate voltage input
47	ASYO	O	EFM full swing output ("L" =VSS, "H" =VDD)
48	ASYE	I	Asymmetry circuit ON/OFF ("L"=OFF, "H"=ON)
49	WDCK	O	D/A interface Word clock f=2fs (Not used)
50	LRCK	O	D/A interface LR clock output f=Fs
51	LRCKI	I	D/A interface LR clock input f=Fs
52	PCMD	O	D/A interface Serial data output
53	PCMDI	I	D/A interface Serial data input
54	BCK	O	D/A interface Bit clock output
55	BCKI	I	D/A interface Bit clock input
56	VSS	-	Ground
57	VDD	-	+5V power supply
58	GTOP	O	Not used
59	XUGF	O	Not used
60	XPLCK	O	EFM decoder PLL clock output
61	GFS	O	"H" Playback EFM sync and interpolation protection timming much
62	RFCK	O	Read Frame Clock signal output
63	C2PO	O	Not used
64	XRAOF	O	Internal RAM overflow detection signal output (Not used)
65	MNT3	O	Not used
66	MNT1	O	Not used
67	MNT0	O	Not used
68	XTSL	I	Not used
69	FSTT	O	2/3 divider output (Not used)
70	C4M	O	4.2336MHz output(Not used)
71	DOUT	O	Digital audio signal output
72	EMPH	O	Playback disc output in emphasis mode
73	EMPHI	I	"H" =Input when de-emphasis ON
74	WFCK	O	Write Frame Clock signal output
75	SCOR	O	Sub-code sync output
76	SBSO	O	Sub-P through Sub-W serial output
77	EXCK	I	Clock input for SBSO read-out
78	VSS	-	Ground
79	VDD	-	+5V power supply
80	SYSM	I	System mute input

• Abbreviation

EFM : Eight to Fourteen Modulation

Pin No.	Pin Name	I/O	Function
81	—	—	Not used
82	AVSS	—	Analog ground
83	AVDD	—	Analog power supply
84	AOUT1	O	Lch analog output
85	AIN1	I	Lch opamp input
86	LOUT1	O	Lch line output
87	AVSS	—	Analog ground
88	XVDD	—	Master clock power supply
89	XTAI	I	X'tal oscillator circuit input
90	XTAO	O	X'tal oscillator circuit output
91	XVSS	—	Master clock ground
92	AVSS	—	Analog ground
93	LOUT2	O	Rch line output
94	AIN2	I	Rch opamp input
95	AOUT2	O	Rch analog output
96	AVDD	—	Analog power supply
97	AVSS	—	Analog ground
98	—	—	Not used
99	—	—	Not used
100	XRST	I	Sysyem reset input

• IC601 DISPLAY CONTROL (TMP87CH75-6554)

Pin No.	Pin Name	I/O	Function
1	SEG35	O	FL segment signal output
2	VLOAD	-	Power supply (-25V) for FL segment signal output
3 to 10	LED1 to LED8	O	LED driver output
11	VSS	-	Ground
12	X-OUT	O	X'tall (8MHz)
13	X-IN	I	
14	RESET	I	Reset signal input from main controller
15	LED 9	O	Connected ground
16	LED10	O	
17	TEST	I	
18 to 23	LED11 to LED16	O	LED driver output
24	VOL-A	O	Rotary encoder (S701) pulse input
25	LED17	O	LED driver output
26	JOG-A	I	Rotaly encoder (S711) pulse input
27	CLOCK	I	Serial clock input from main controller
28	DATA	I	Serial data input from main controller
29	LED SELECT	O	LED select signal output
30	VDD	-	Power supply (+5V)
31	VSS	-	Ground
32	MODEL	I	Version select signal input
33 to 37	KEY1 to KEY5	I	Key input
38	DOOR SW	I	DOOR SW (S691) ON/OFF signal input
39	SIRCS	I	Remote commander signal input
40	VOL-B	I	Rotary encoder (S701) pulse input
41	JOG-B	I	Rotary encoder (S711) pulse input
42	SPEANA-1	I	Spectrum analyzer input
43	SPEANA-2	I	Spectrum analyzer input
44	SPEANA-3	I	Spectrum analyzer input
45	SPEANA-4	I	Spectrum analyzer input
46	L + R	I	Spectrum analyzer (high frequency) input
47	LED18	O	LED driver output
48	VASS	-	Ground
49	VAREF	I	Analog reference voltage input
50	VDD	-	Power supply (+5V)
51 to 56	GR1 to GR16	O	FL gride signal output
67 to 100	SEG1 to SEG34	O	FL segment signal output

• Abbreviation

FL : Fluorescent indicator tube

• IC701 MASTER CONTROL (uPD780018YGF-019-3BA)

Pin No.	Pin Name	I/O	Function
1	TA-MUTE	O	Line mute signal output
2	DBFB-H/L	O	DBFB H/L select signal output
3	427-LT	O	Latch signal output for IC201 (62427)
4	KCON-LT	O	
5	KCON-ON	O	Not used
6	F-RELAY	O	Front speaker relay control output (Not used)
7	R-RELAY	O	Rear speaker relay control output
8	PL-RELAY	O	Not used
9	TEST	I	Connected to ground
10	X2	O	
11	X1	I	X'tal (5MHz)
12	VDD	-	Power supply (+5V)
13	XT2	O	
14	XT1	I	X'tal (32.768 KHz)
15	RESET	I	Reset signal input
16	INT/IN	I	
17	INT/IN/OUT	I	Connected to ground
18	SCOR	O	Subcode data request signal output
19	SOFT-TEST	O	Software test port
20	AC-CUT	I	Back up signal input
21	RDS-INT	I	RDS data interrupt input
22	RDS-DATA	I	RDS data interrupt input
23	VDD	-	Power supply (+5V)
24	AVDD	I	Analog reference voltage input.
25	ADJ	I	CD adjust point port Normal "H"
26	A-SHUT	I	A Deck reel pulse detector
27	B-SHUT	I	B Deck reel pulse detector
28	B-HALF	I	Half detector signal input
29	CLK-CHECK	I	Connected to ground
30	SPEC-IN	I	Version select signal input
31	ADJ 2	I	Connected to ground
32	DEMO-CHANGE	I	DEMO H/L select signal input (Fixed at fixed at "L")
33	AVSS	-	Ground
34	SQ-DATA-IN	I	Subcode Q data clock input
35	—	I	Not used
36	SQ-CLK	I	Sub code Q data clock input
37	SW-ON/OFF	O	Not used
38, 39	FUNC 1, 2	I	Connected to ground
40	VSS	-	Ground
41	VOL-LAT	O	Latch signal to electrical volume (IC604)
42	PL-LAT	O	Latch signal to pro-logic (IC601, 602)
43	COM-DIN	I	Connected to ground
44	COM-DOUT	O	Common serial data output

Pin No.	Pin Name	I/O	Function
45	COM-CLK	O	Common serial clock output
46	CD-POWER	O	CD power on signal output
47	CD-DATA	O	CD data output
48	CD-CLK	O	CD clock output
49	MSM-CMD	O	Not used
50	MSM-BUSY	I	Connected to ground
51	MSM-LT	O	Not used
52	MSM-NAR	I	
53	MSM-CH	O	
54	INPUT-CHANGE	O	Input sensitivity switching output
55	IIC-DATA	O	Data output for IC601
56	IIC-CLK	O	Clock output for IC601
57	XRST	O	CD reset signal output
58	XLT	O	CD latch signal output
59	FOCUS-SW	O	Not used
60	TBL-L	O	Table motor control output
61	TBL-R	O	
62	TRAY-LED	O	CD tray LED ON/OFF output
63	LOAD-OUT	O	Not used
64	LOAD-IN	O	
65	ST-CLK	O	Tuner clock output
66	ST-DIN	I	Tuner data input
67	ST-DOUT	O	Tuner data output
68	ST-CE	O	Tuner chip enable output
69	TUNED	I	Tuned detection for tuner
70	STEREO	I	Stereo detection for tuner
71	VSS	-	Ground
72	ST-MUTE	O	Tuner mute signal output
73	SENS2	I	BD Condition signal input
74	SENS	I	
75	DISC-SENS	I	Not used
76	T-SENS	I	CD table detection signal input
77	UP-SW	I	Up SW (S201) signal input
78	ENC 3	I	Not used
79	ENC 2	I	
80	ENC 1	I	
81	OUT-OPEN	I	Not used
82	CAP-M-H/N	O	Capstan motor H/N speed select signal output
83	B-TRG	O	Trigger motor control output
84	A-TRG	O	Trigger motor control output
85	TRG-LOW	O	Trigger motor control output
86	CAP-M-ON/OFF	O	Capstan motor ON/OFF signal output
87	PB-A/B	O	PB Deck A/Deck B select output

Pin No.	Pin Name	I/O	Function
88	EQ-H/N	O	Equalizer H/N select output
89	BIAS	O	Bias ON/OFF signal output
90	REC-MUTE	O	REC mute ON/OFF selection output
91	NR-ON/OFF	O	NR ON/OFF signal output
92	R/P-PASS	I	REC/PB/PASS selection output
93	TC-MUTE	O	TC mute ON/OFF selection output
94	A-PLAY-SW	I	Deck A play detect
95	B-PLAY-SW	I	Deck B play detect
96	TC-RELAY	O	REC/PB head selection output for IC602
97	A-HALF	I	Deck A cassette detect
98	POWER	O	POWER ON/OFF signal output
99	SW-F-CHG	O	Super woofer mode signal output
100	STK-MUTE	O	Power amp ON/OFF signal output

SECTION 7 EXPLODED VIEWS

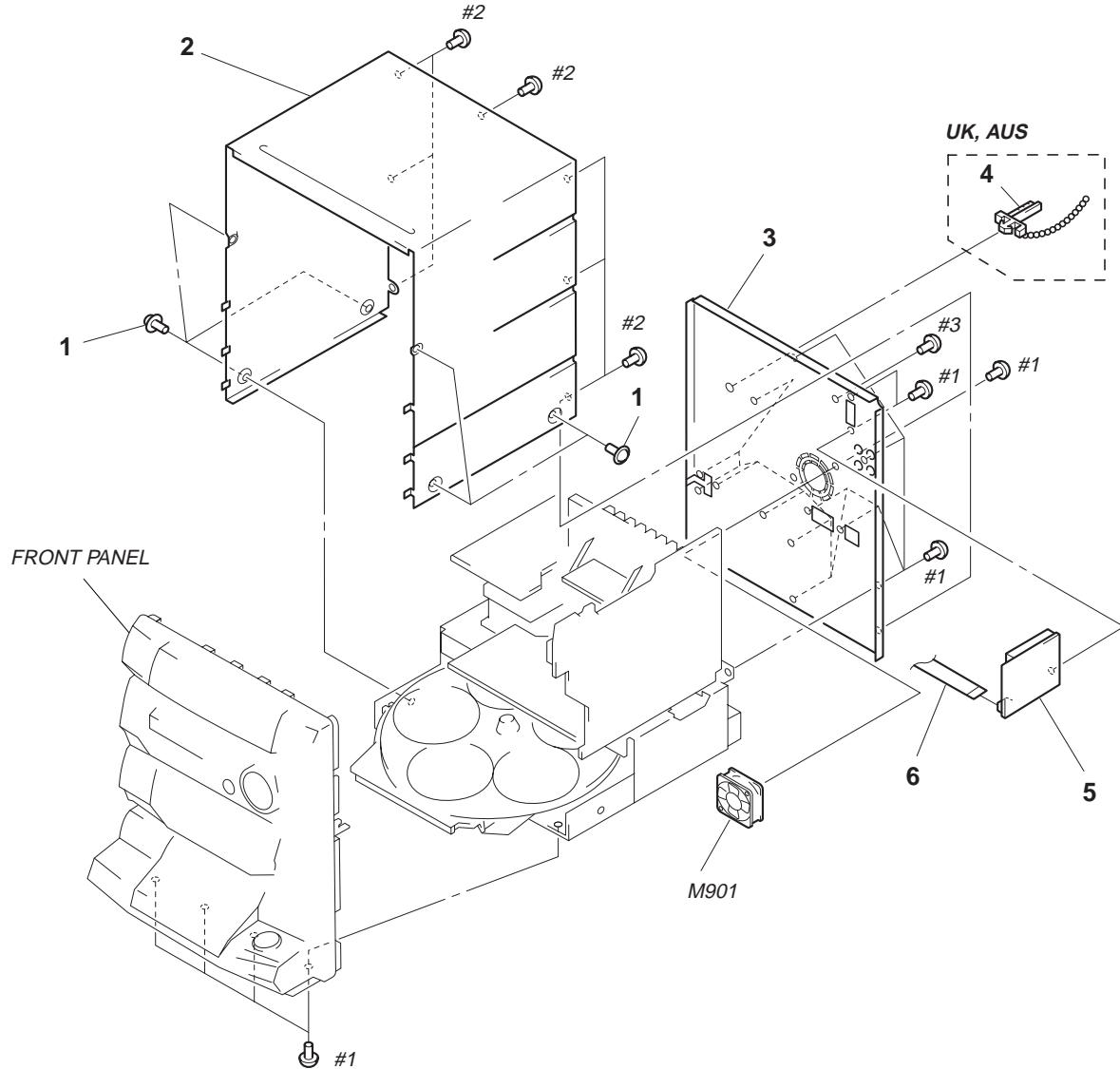
NOTE:

- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.

- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.
- Abbreviation
 - EE : East European model
 - SAF : South African model
 - MX : Mexican model
 - AUS : Australian model
 - AR : Argentine model

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

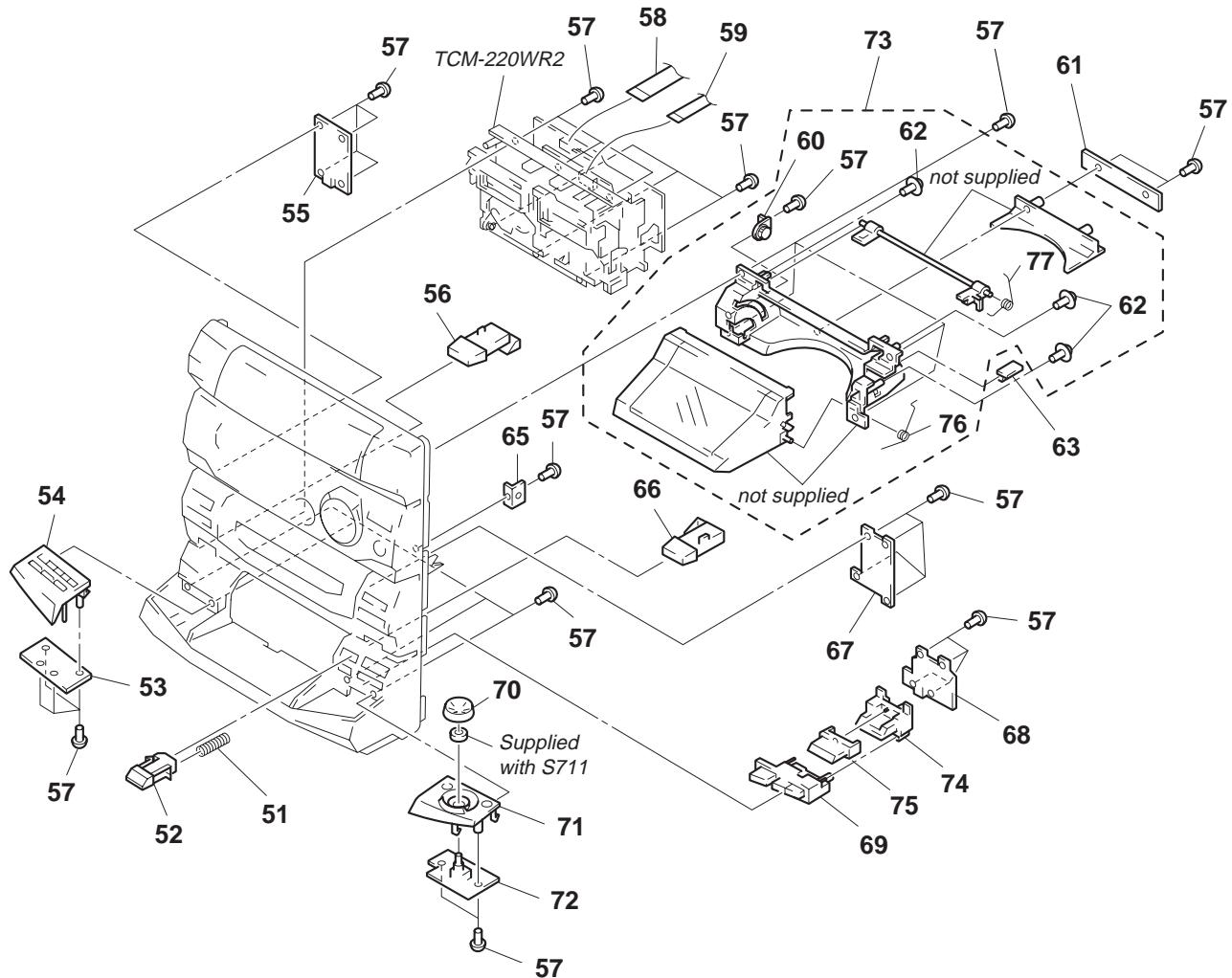
7-1. CASE AND BACK PANEL SECTION



Ref. No.	Part No.	Description	Remark
1	4-929-973-01	SCREW (CASE, 3 POINT)	
* 2	4-987-052-31	CASE	
* 3	4-987-045-01	PANEL, BACK (AEP,UK)	
* 3	4-987-045-21	PANEL, BACK (EE,CIS)	
* 3	4-988-222-01	PANEL, BACK (E,AR,SAF)	
* 3	4-988-222-11	PANEL, BACK (AUS)	
* 3	4-988-222-21	PANEL, BACK (PX)	
* 3	4-988-222-31	PANEL, BACK (MX)	
4	4-956-370-12	BAND, PLUG FIXED (UK,AUS)	

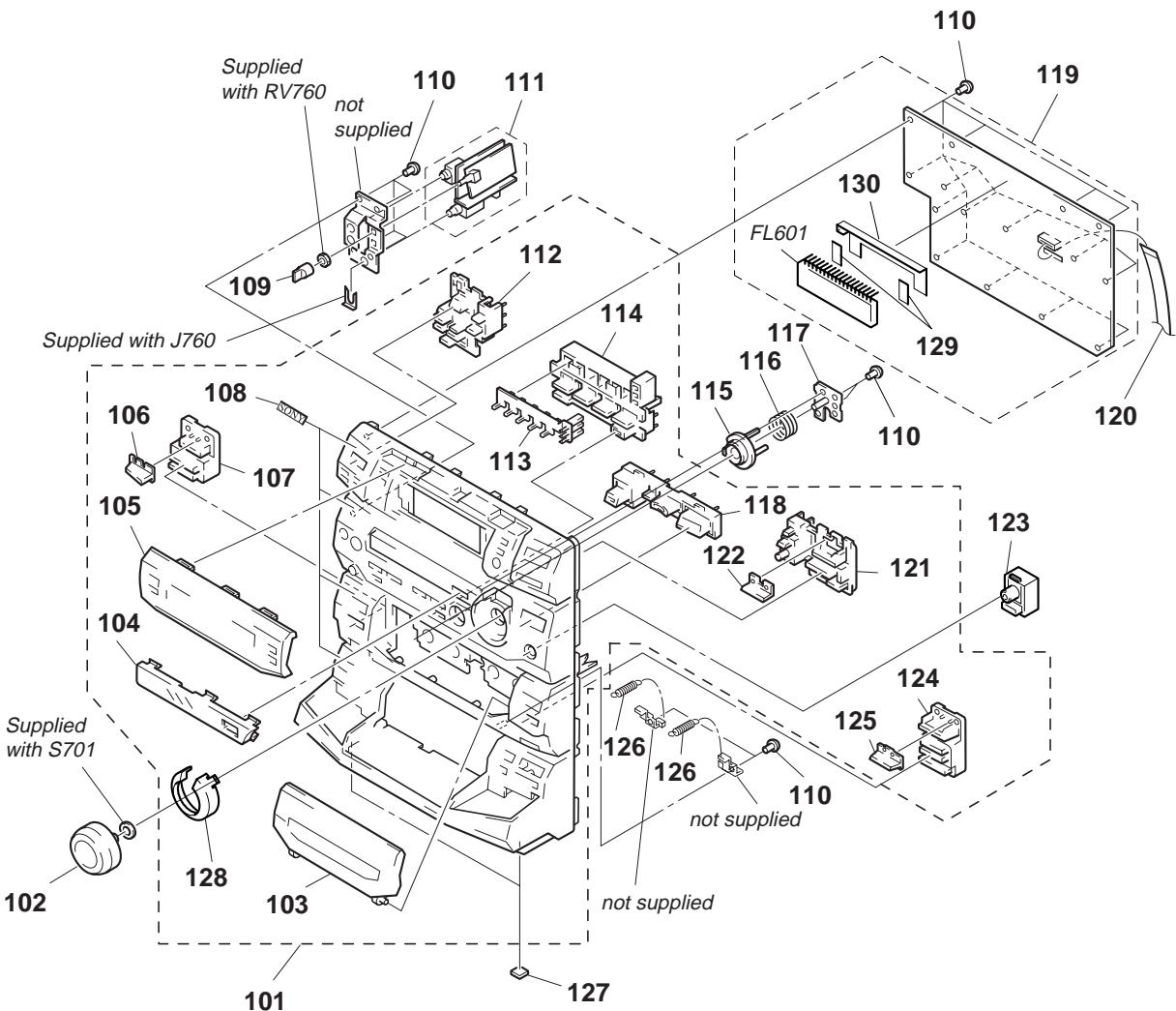
Ref. No.	Part No.	Description	Remark
5	1-233-545-11	ENCAPSULATED COMPONENT (E,MX,AR,AUS,PX,SAF)	
* 5	A-4303-571-A	TCB BOARD, COMPLETE (AEP,UK)	
* 5	A-4303-570-A	TCB BOARD, COMPLETE (EE,CIS)	
6	1-769-974-11	WIRE (FLAT TYPE)(13 CORE) (E,MX,AR,AUS,PX,SAF)	
6	1-773-006-11	WIRE (FLAT TYPE)(15 CORE)(AEP,UK,EE,CIS)	
M901	1-698-792-11	FAN, DC	

7-2. FRONT PANEL SECTION 1



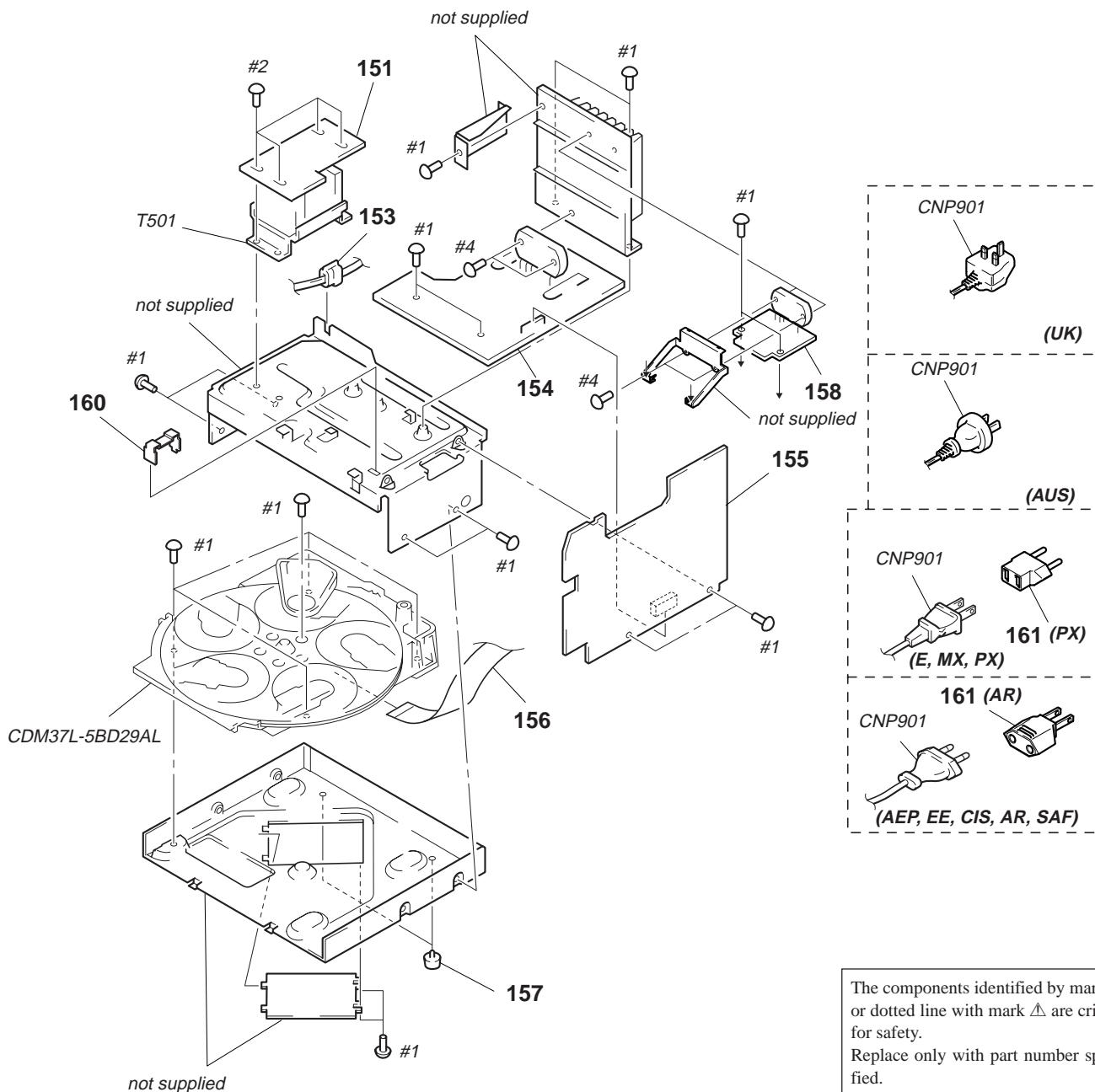
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	4-987-995-01	SPRING (CD EJECT), COMPRESSION		66	4-987-000-01	BUTTON (EJECT B)	
52	4-987-001-01	BUTTON (EJECT CD)		* 67	1-664-013-11	TC-B SW BOARD	
* 53	1-664-019-11	CD-A SW BOARD		* 68	1-664-020-11	CD-B1 SW BOARD	
54	X-4948-348-1	PANEL (A) SUB ASSY		69	X-4947-969-1	BUTTON (CD STOP) ASSY	
* 55	1-664-012-11	TC-A SW BOARD		70	4-987-037-01	KNOB (JOG)	
56	4-986-999-01	BUTTON (EJECT A)		71	X-4948-296-1	PANEL (B) SUB ASSY	
57	4-951-620-01	SCREW (2.6X8), +BVTP		* 72	1-664-021-11	CD-B2 SW BOARD	
58	1-773-163-11	WIRE (FLAT TYPE)(21 CORE)		73	A-4384-396-A	LID ASSY, CD (AEP,UK,EE,CIS,SAF)	
59	1-769-949-11	WIRE (FLAT TYPE)(11 CORE)		73	A-4384-681-A	LID ASSY, CD (E,MX,AR,AUS,PX)	
60	3-354-963-01	DAMPER		74	4-987-002-01	BUTTON (CD, PLAY)	
* 61	1-664-017-11	CD-LED BOARD		75	4-987-014-01	INDICATOR (CD)	
62	4-957-577-01	SCREW PTP WH (2.6X8)(DIA. 10)		76	4-987-997-01	SPRING (CD, LID), TORTION	
* 63	1-664-016-11	DOOR SW BOARD		77	4-987-998-01	SPRING (LOCK SHAFT), TORTION	
* 65	4-987-933-01	BRACKET (TA)					

7-3. FRONT PANEL SECTION 2



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	X-4948-306-1	PANEL ASSY (AEP,UK)		118	X-4947-963-1	BUTTON (FUNCTION) ASSY	
101	X-4948-307-1	PANEL ASSY (EE,CIS,E,MX,AR,AUS,PX,SAF)		* 119	A-4392-684-A	PANEL BOARD, COMPLETE (AEP,UK,EE,CIS)	
102	4-987-036-01	KNOB (VOL)		* 119	A-4392-685-A	PANEL BOARD, COMPLETE (E,MX,AR,AUS,PX,SAF)	
103	X-4947-961-1	LID ASSY, CASSETTE		120	1-773-051-11	WIRE (FLAT TYPE)(17 CORE)	
104	4-987-032-01	DISPLAY (TA)		121	X-4947-962-1	BUTTON (TUNER) ASSY (EE,CIS,E,MX,AR,AUS,PX,SAF)	
105	4-987-028-01	DISPLAY (ST)		121	X-4948-165-1	BUTTON (TUNER) ASSY (AEP,UK)	
106	4-987-021-01	INDICATOR (TC A)		122	4-987-013-01	INDICATOR (TUNER)	
107	4-986-997-01	BUTTON (DECK.A)		123	X-4947-968-1	BUTTON (WOOFER) ASSY	
108	4-963-404-21	EMBLEM (5-A), SONY		124	X-4947-967-1	BUTTON (DECK B) ASSY	
109	4-973-644-01	KNOB (MIC)		125	4-987-022-01	INDICATOR (TC B)	
110	4-951-620-01	SCREW (2.6X8), +BVTP		126	4-987-996-01	SPRING (TC LID), TENSION	
* 111	A-4392-452-A	HP/MIC BOARD, COMPLETE		127	4-948-236-01	CUSHION (107)	
112	4-986-986-01	BUTTON (POWER)		128	4-987-930-01	PLATE (VOL), ORNAMENTAL	
113	4-987-012-01	INDICATOR (TA)		129	4-949-935-41	CUSHION (FL)	
114	X-4947-989-1	BUTTON (SOUND) ASSY		* 130	4-986-870-11	HOLDER, FL TUBE	
115	4-986-990-01	BUTTON (CURSOR)		FL601	1-517-617-11	INDICATOR TUBE, FLUORESCENT	
116	4-978-683-01	SPRING, COMPRESSION					
* 117	4-987-041-01	COVER, CURSOR					

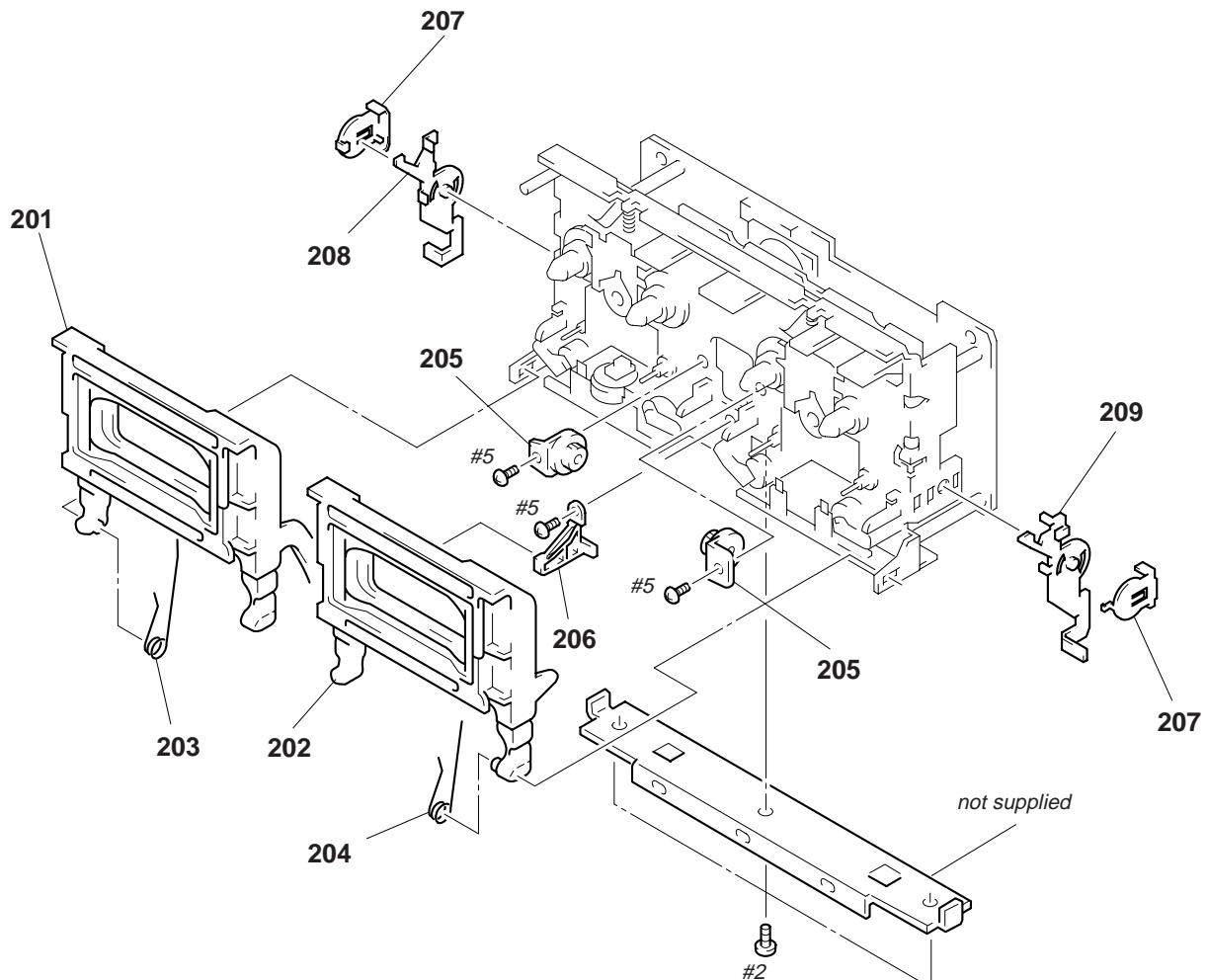
7-4. CHASSIS SECTION



The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

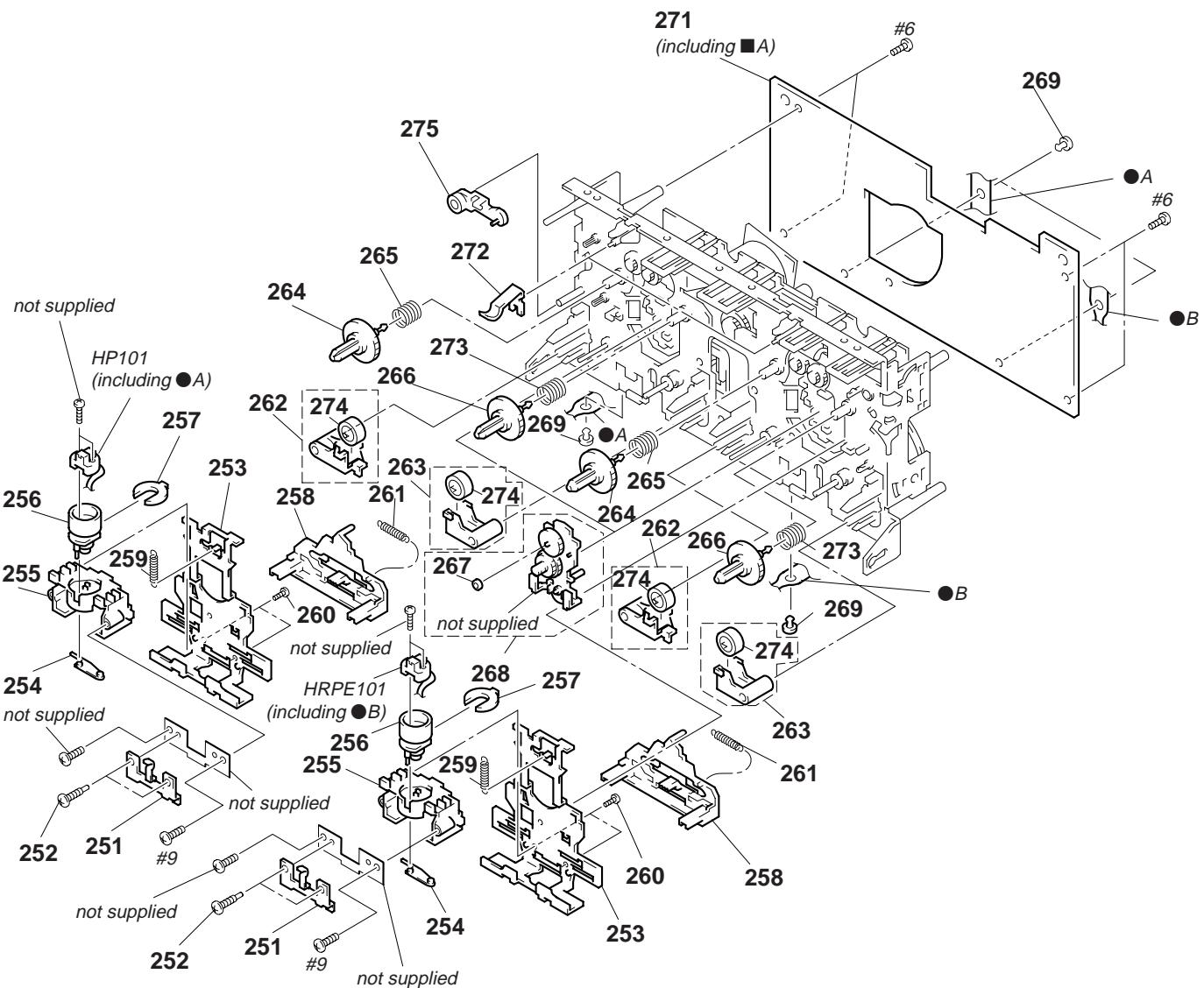
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 151	1-663-994-11	TRANS BOARD		157	X-4941-228-1	FOOT (F22125H-M)	
153	3-703-244-00	BUSHING (FBS001), CORD (AEP,UK,EE,CIS,AUS,AR,SAF)		* 158	A-4392-662-A	SURROUND BOARD, COMPLETE (E,MX,AR,AUS,PX,SAF)	
153	4-966-266-01	BUSHING (S)(FBS002), CORD (E,MX,PX)		* 158	A-4392-663-A	SURROUND BOARD, COMPLETE (AEP,UK,EE,CIS)	
* 154	A-4392-678-A	POWER BOARD, COMPLETE (AEP,UK,EE,CIS)		* 160	4-988-533-11	HOLDER, PCB	
* 154	A-4392-679-A	POWER BOARD, COMPLETE (E,MX,AR,AUS,PX,SAF)		△ 161	1-569-007-11	ADAPTOR, CONVERSION 2P (PX)	
* 155	A-4392-669-A	MAIN BOARD, COMPLETE (AEP,UK)		△ 161	1-569-008-11	ADAPTOR, CONVERSION 2P (AR)	
* 155	A-4392-670-A	MAIN BOARD, COMPLETE (E,MX,AR)		△ CNP901	1-558-943-41	CORD, POWER (E,MX,PX)	
* 155	A-4398-907-A	MAIN BOARD, COMPLETE (SAF)		△ CNP901	1-575-651-21	CORD, POWER (AEP,EE,CIS,AR,SAF)	
* 155	A-4398-046-A	MAIN BOARD, COMPLETE (EE,CIS)		△ CNP901	1-696-845-21	CORD, POWER (AUS)	
* 155	A-4398-051-A	MAIN BOARD, COMPLETE (AUS,PX)		△ CNP901	1-751-522-11	CORD, POWER (UK)	
156	1-777-868-11	WIRE (FLAT TYPE)(19 CORE)		△ T501	1-431-139-11	TRANSFORMER, POWER (AEP,UK,EE,CIS)	
				△ T501	1-431-140-11	TRANSFORMER, POWER (E,MX,AR,AUS,PX,SAF)	

7-5. TC MECHANISM SECTION-1 (TCM-220WR2)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
201	X-4947-943-1	HOLDER (L) ASSY, CASSETTE		* 206	4-980-439-01	FULCLUM, HOLDER	
202	X-4947-944-1	HOLDER (R) ASSY, CASSETTE		207	3-354-957-01	JOINT (LOCK LEVER)	
203	4-959-231-11	SPRING (L), TORSION		208	3-354-953-01	LEVER (LOCK LEVER L)	
204	4-959-232-11	SPRING (R), TORSION		209	3-354-954-01	LEVER (LOCK LEVER R)	
205	3-354-963-01	DAMPER		#2			

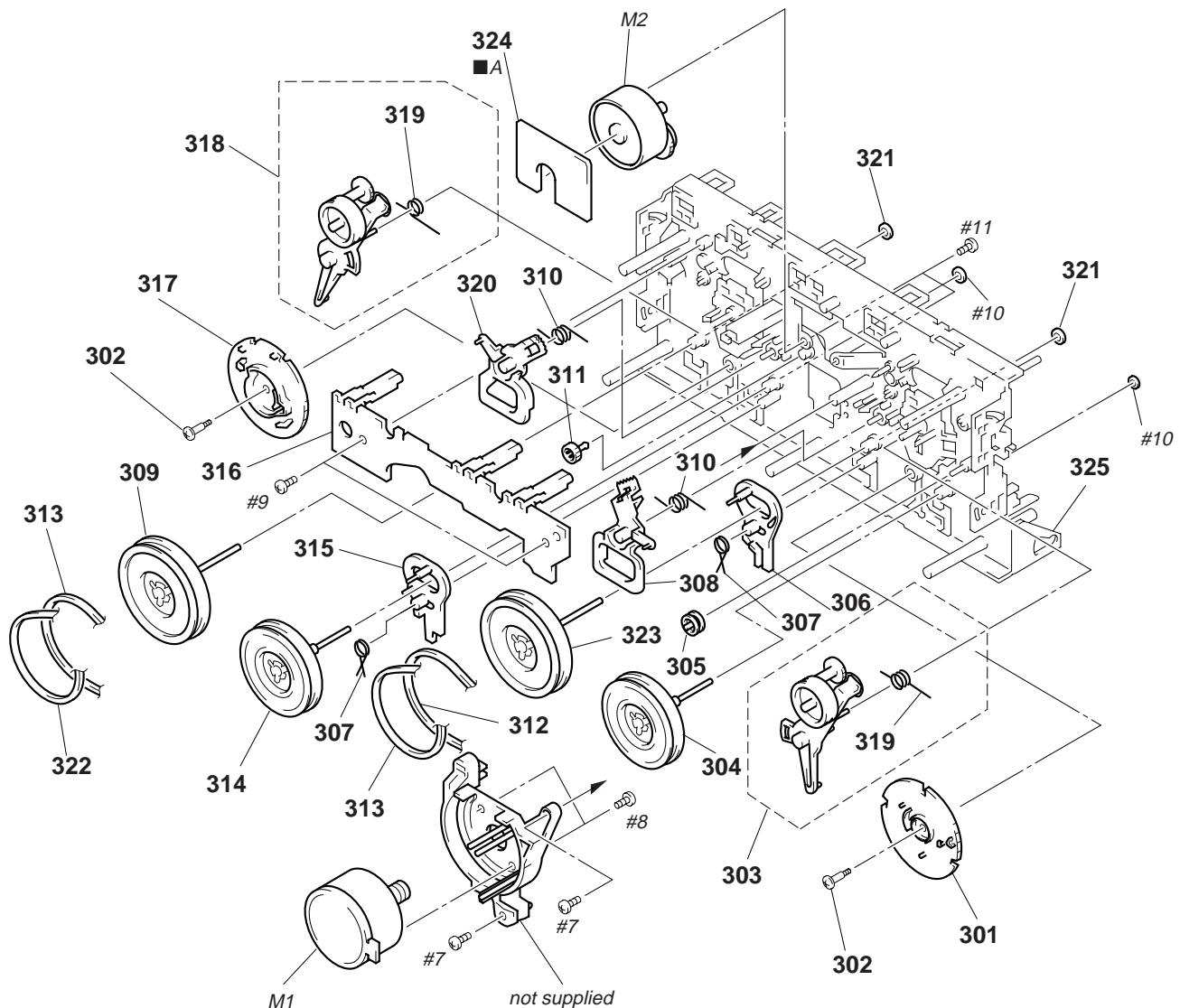
7-6. TC MECHANISM SECTION-2 (TCM-220WR2)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
251	3-908-560-01	SPRING, AZIMUTH ADJUSTMENT		264	3-908-613-01	GEAR (S), REEL	
252	3-919-684-01	SCREW, AZIMUTH ADJUSTMENT		265	3-917-141-01	SPRING, COMPRESSION	
* 253	X-3373-113-1	SLIDER (HEAD) ASSY		266	X-3371-305-1	REEL (T) ASSY	
254	3-009-956-01	SPRING, HEAD TOGGLE		267	3-669-465-01	WASHER (1.5), STOPPER	
255	3-908-558-02	FITTING BLOCK, HEAD		268	X-3370-173-1	TU ASSY	
256	3-908-557-02	ROTARY BLOCK, HEAD		269	3-939-862-01	CLIP	
* 257	3-908-559-01	STOPPER, AZIMUTH		* 271	A-2007-131-A	AUDIO BOARD, COMPLETE	
258	3-908-555-01	SLIDER (REV SLIDER)		272	3-930-972-01	DETENT, HALF	
259	3-917-143-11	SPRING, TENSION		273	3-917-142-01	SPRING, COMPRESSION	
260	3-388-848-01	SCREW (P2X6)(B TIGHT)		274	3-355-808-02	PINCH ROLLER	
261	3-939-371-01	SPRING (1), TENSION		275	3-938-863-01	STOPPER	
262	X-3369-909-1	PINCH LEVER (REV) ASSY		HP101	1-500-093-11	HEAD, MAGNETIC (PLAYBACK)	
263	X-3369-908-1	PINCH LEVER (FWD) ASSY		HRPE101	1-500-094-11	HEAD, MAGNETIC (REC/PB/ERASE)	

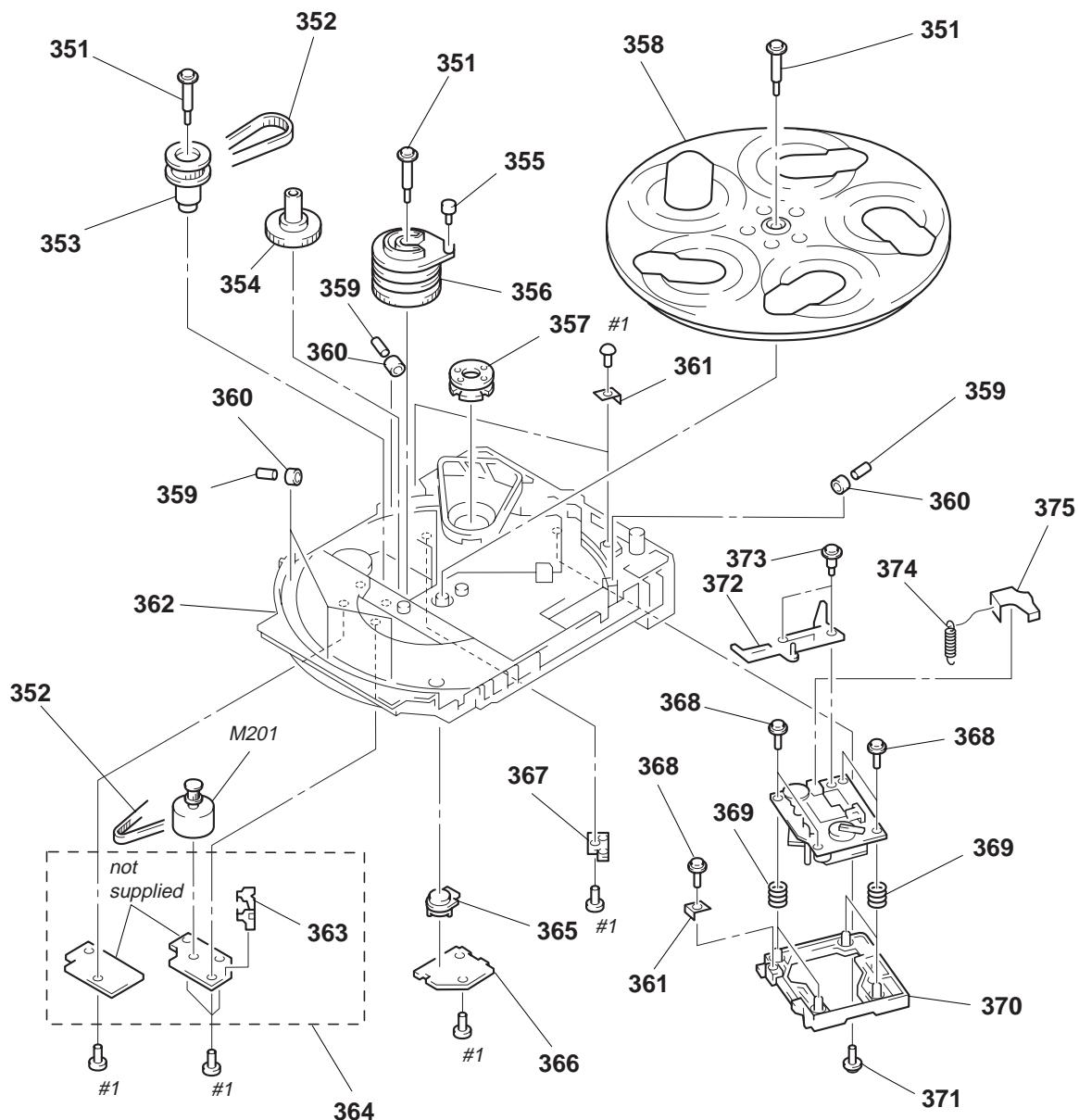
7-7. TC MECHANISM SECTION-3 (TCM-220WR2)

■A: MOTOR board (Supplied with AUDIO board)



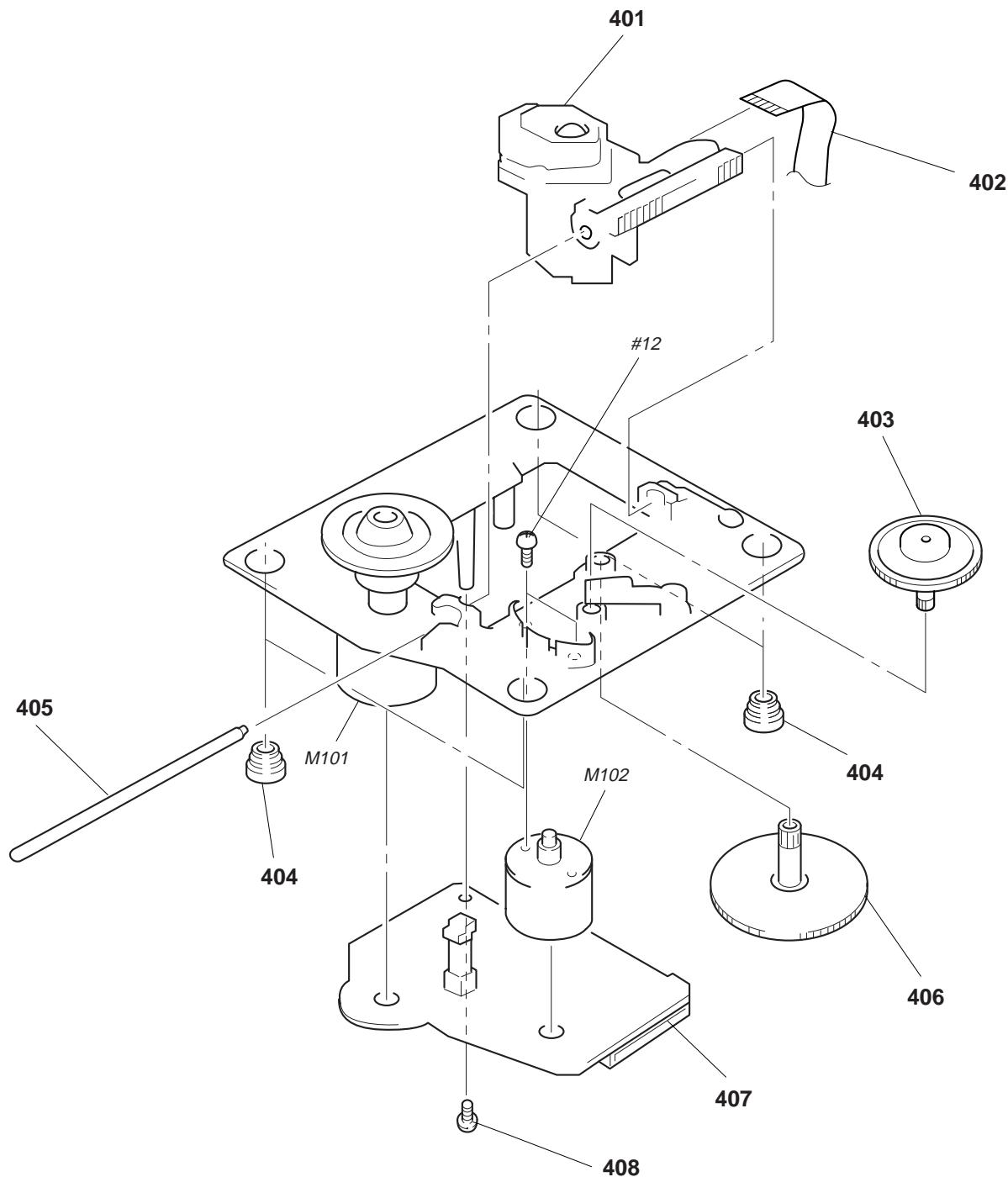
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
301	3-908-597-01	CAM (A)		315	3-908-600-01	LEVER (REV-B)	
302	3-908-608-11	SCREW, STEP		* 316	1-650-669-11	LEAF SWITCH BOARD	
303	X-3372-930-1	ARM (A) ASSY, FR		317	3-908-598-01	CAM (B)	
304	X-3370-169-1	FLYWHEEL (AR) ASSY		318	X-3372-931-1	ARM (B) ASSY, FR	
305	3-928-047-01	PULLEY, TENSION		319	3-911-114-01	SPRING (FR), TORSION	
306	3-908-599-01	LEVER (REV-A)		320	3-908-604-01	LEVER (TRIGGER B)	
307	3-908-601-01	SPRING (REV LEVER), TORSION		321	3-911-115-01	WASHER, STOPPER	
308	3-908-603-01	LEVER (TRIGGER A)		322	3-917-176-11	BELT (B)	
309	X-3367-593-1	FLYWHEEL (BF) ASSY		323	X-3370-172-1	FLYWHEEL (AF) ASSY	
310	3-908-605-01	SPRING (TRIGGER), TORSION		* 324	A-2007-131-A	AUDIO BOARD, COMPLETE	
311	3-908-609-01	GEAR, TRIGGER		325	X-3371-441-1	CHASSIS ASSY, MECHANICAL	
312	3-913-845-11	BELT (A)		M1	X-3371-223-1	MOTOR ASSY (CAPSTAN)	
313	3-913-846-11	BELT (FR)		M2	A-2004-410-A	MOTOR ASSY (TRIGGER)	
314	X-3370-171-1	FLYWHEEL (BR) ASSY					

7-8. CD MECHANISM SECTION (CDM37L-5BD29AL)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
351	4-987-976-01	SCREW, STEP		365	4-978-426-01	INDICATOR (NO.)	
352	4-944-490-01	BELT (TIMING)		* 366	1-659-059-13	LED BOARD	
353	A-4660-978-A	GEAR (PULLEY) ASSY		* 367	1-659-058-13	TABLE SENSOR BOARD	
354	4-978-421-01	GEAR (MID)		368	4-933-134-01	SCREW (+PTPWH M2.6X6)	
355	4-978-425-01	ROLLER (CAM)		369	4-958-593-01	SPRING (BU), COMPRESSION	
356	4-978-420-01	CAM (HOLDER)		* 370	4-978-419-01	HOLDER (BU-5)	
* 357	1-452-879-11	MAGNET		371	4-917-583-71	BRACKET, YOKE	
358	4-978-417-01	TABLE, DISC		372	4-989-493-01	SLIDER (37)	
359	4-934-376-01	SHAFT (ROLLER)		373	4-989-494-01	SCREW (SLIDER), STEP	
360	X-4924-457-1	ROLLER ASSY		374	4-989-819-01	SPRING, TENSION	
* 361	4-978-583-01	BRACKET (BU)		375	4-989-491-21	COVER, LENS	
* 362	4-978-418-01	CHASSIS		M201	A-4660-977-A	MOTOR ASSY (TABLE)	
* 363	4-980-385-01	HOLDER (SW)					
* 364	A-4673-765-A	CD MOTOR BOARD, COMPLETE					

7-9. BASE UNIT SECTION (BU-5BD29AL)



The components identified by mark ▲ or dotted line with mark ▲ are critical for safety.
Replace only with part number specified.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
▲401	8-820-020-01	OPTICAL PICK-UP KSS-213D/Q-NP		406	4-917-564-01	GEAR (P), FLATNESS	
402	1-769-069-11	WIRE (FLAT TYPE)(16 CORE)		* 407	A-4699-522-A	BD BOARD, COMPLETE	
403	4-917-567-21	GEAR (M)		408	4-951-620-01	SCREW (2.6X8), +BVTP	
404	4-951-940-01	INSULATOR (BU)		M101	X-4917-523-4	MOTOR ASSY (SPINDLE)	
405	4-917-565-01	SHAFT, SLED		M102	X-4917-504-1	MOTOR ASSY (SLED)	

TRANS

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
< TRANSFORMER >							
△ T501	1-431-139-11	TRANSFORMER, POWER (AEP,UK,EE,CIS)		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	*****
△ T501	1-431-140-11	TRANSFORMER, POWER (E,MX,AR,AUS,PX,SAF)		#2	7-685-871-01	SCREW +BVTT 3X6 (S)	HARDWARE LIST

		MISCELLANEOUS		#3	7-685-872-09	SCREW +BVTT 3X8 (S)	*****
		*****		#4	7-685-650-79	SCREW +BVTP 3X16 TYPE2 N-S	
5	1-233-545-11	ENCAPSULATED COMPONENT (E,MX,AR,AUS,PX,SAF)		#5	7-685-862-09	SCREW +BVTT 2.6X6 (S)	
6	1-769-974-11	WIRE (FLAT TYPE)(13 CORE) (E,MX,AR,AUS,PX,SAF)		#6	7-685-131-19	SCREW +BTP 2.6X4 TYPE2 N-S	
6	1-773-006-11	WIRE (FLAT TYPE)(15 CORE)(AEP,UK,EE,CIS)		#7	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S	
58	1-773-163-11	WIRE (FLAT TYPE)(21 CORE)		#8	7-621-775-10	SCREW +B 2.6X4	
59	1-769-949-11	WIRE (FLAT TYPE)(11 CORE)		#9	7-685-533-19	SCREW +BTP 2.6X6 TYPE2 N-S	
120	1-773-051-11	WIRE (FLAT TYPE)(17 CORE)		#10	7-623-921-01	RING, RETAINING, CAPSTAN	
156	1-777-868-11	WIRE (FLAT TYPE)(19 CORE)		#11	7-621-775-00	SCREW +B 2.6X3	
△ 161	1-569-007-11	ADAPTOR, CONVERSION 2P (PX)		#12	7-621-255-15	SCREW +P 2X3	
△ 161	1-569-008-11	ADAPTOR, CONVERSION 2P (AR)					
* 357	1-452-879-11	MAGNET					
△ 401	8-820-020-01	OPTICAL PICK-UP KSS-213D/Q-NP					
402	1-769-069-11	WIRE (FLAT TYPE)(16 CORE)					
△ CNP901	1-558-943-41	CORD, POWER (E,MX,PX)					
△ CNP901	1-575-651-21	CORD, POWER (AEP,EE,CIS,AR,SAF)					
△ CNP901	1-696-845-21	CORD, POWER (AUS)					
△ CNP901	1-751-522-11	CORD, POWER (UK)					
FL601	1-517-617-11	INDICATOR TUBE, FLUORESCENT					
HP101	1-500-093-11	HEAD, MAGNETIC (PLAYBACK)					
HRPE1011	1-500-094-11	HEAD, MAGNETIC (REC/PB/ERASE)					
M1	X-3371-223-1	MOTOR ASSY (CAPSTAN)					
M2	A-2004-410-A	MOTOR ASSY (TRIGGER)					
M101	X-4917-523-4	MOTOR ASSY (SPINDLE)					
M102	X-4917-504-1	MOTOR ASSY (SLED)					
M201	A-4660-977-A	MOTOR ASSY (TABLE)					
M901	1-698-792-11	FAN, DC					
△ T501	1-431-139-11	TRANSFORMER, POWER (AEP,UK,EE,CIS)					
△ T501	1-431-140-11	TRANSFORMER, POWER (E,MX,AR,AUS,PX,SAF)					

ACCESSORIES & PACKING MATERIALS							

1-475-045-11		REMOTE COMMANDER (RM-SE2AV)(SAF)					
1-501-374-11		ANTENNA, LOOP (SAF)					
1-501-659-41		ANTENNA (FM)(SAF)					
3-859-538-11		MANUAL INSTRUCTION (ENGLISH)(SAF)					
4-981-643-01		COVER, BATTERY (FOR RM-SE2AV)(SAF)					

The components identified by mark △ or dotted line with mark △ are critical for safety.
Replace only with part number specified.